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5	RECEPTACLE CONNECTOR ASSEMBLY
6	BACKSHELL NOTES
7	BACKSHELL
8	BACKSHELL CONFIGURATIONS
9	2X10 CONNECTOR INTERFACE DEFINITION

NOTES: VALID UNLESS OTHERWISE SPECIFIED

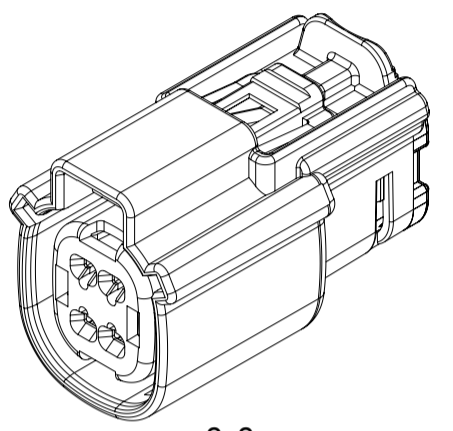
1. GENERAL:
- a. APPLICATION SPECIFICATION SEE: AS-33472-100  
 -CONTAINS: PRODUCT INTRODUCTION, PRODUCT SUMMARY, CONNECTOR ASSEMBLY, PACKAGING INFORMATION, CONNECTOR MATING, SERVICE INSTRUCTIONS, ELECTRICAL CONTINUITY CHECKING, CRIMPING, AND TROUBLESHOOTING.  
 -DESIGNED TO MATE WITH DEVICE OR CONNECTOR AS SPECIFIED IN THE MATING INTERFACE/CONNECTOR DRAWINGS CHART.  
 \*DENOTES DRAWINGS THAT CAN BE ACCESSED AT <http://ewcap.uscarteams.org/>.  
 -ASSEMBLY SHIPPED WITH PLR IN PRE-LOCK POSITION (SEE PLR PRE-LOCK VIEW SHEET 5).
- b. PRODUCT SPECIFICATION SEE:  
 -STANDARD CONFIGURATION (STD): PS-33472-000  
 -TRANSMISSION CONFIGURATION (TRNS):  
 CONTAINS SILICONE: TS-160038-0001  
 SILICONE FREE: TBD  
 -UL V0 CONFIGURATION (UL V0): TBD  
 CONTAINS: PRODUCT INTRODUCTION, PRODUCT SUMMARY, RATINGS (CURRENT, TEMPERATURE, SEALING, AND FLAMMABILITY), TERMINALS, WIRE DIAMETER RANGE, PRODUCT VALIDATION, AND PRODUCT DEVIATIONS.
- c. PACKAGING SPECIFICATION PER MOLEX DRAWING: SEE PACKAGING CHART  
 d. PARTS MUST BE IN COMPLIANCE TO MOLEX CHEMICAL SUBSTANCES FOR PRODUCTS AND PACKAGING SPECIFICATION: QEHS-699000-301  
 e. DATA MUST BE SUBMITTED UNDER THE MOLEX PART NUMBER TO IMDS (COMPANY ID#13255)

2. DESIGN - MATERIALS:
- a. FOR BILL OF MATERIALS SEE:  
 -STANDARD CONFIGURATION SD-33472-0002  
 -TRANSMISSION CONGRURATION  
 CONTAINS SILICONE: SD-160038-0002  
 SILICONE FREE: SD-160092-0002  
 -UL V0 CONFIGURATION SD-160074-0002
- b. TRANSMISSION CONNECTOR COMPONENTS MUST MEET THE MATERIAL REQUIREMENTS SPECIFIED IN TS-160038-0001 & TBD

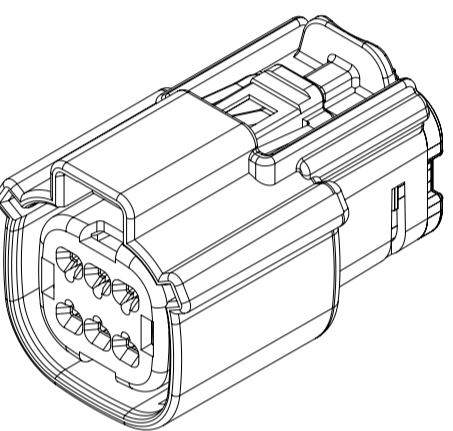
3. DESIGN - GEOMETRY:
- a. THE 3-D CAD DATA IS BASIC (WITHOUT TOLERANCE) AND MASTER FOR THIS PART WITH THE EXCEPTION OF UNDERLINED DIMENSIONS. DIMENSIONAL INFORMATION NOT SHOWN ON THIS DRAWING IS DEFINED BY THE DATA FILE AT ITS LATEST REVISION.
- b. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5M-2009
- c. EDGES AND UNDIMENSIONED DETAILS PER ISO13715
- d. CORNERS SHOWN AS SHARP TO BE R 0.2 MAX.
- e. LETTERING SHALL BE 0.15 MAX RAISED IN 0.25 MAX RECESS PAD. THIS INCLUDES RECYCLING CODE, CAVITY ID, VENDOR IDENTIFICATION, AND CUSTOMER MATERIAL NUMBER.
- f. VISUAL DEFECTS SHALL MEET COSMETIC STANDARD PS-45499-002 (Class B).
- g. LASER MARKING:  
 1. PART NUMBER  
 2. DAY OF THE YEAR  
 3. SHIFT  
 4. YEAR
- FOR ADDITIONAL INFORMATION SEE SECTION 5 UNDER PROCEDURES IN ES-34735-008.
- B h. 2X2 CLIP-SLOT DESIGN IS BASED ON USCAR/EWCAP 7mm CLIP SLOT EWCAP - 005 - 7  
 2X3 THRU 2X10 CLIP-SLOT DESIGN IS BASED ON USCAR/EWCAP 11mm CLIP SLOT EWCAP - 005 - 11

DESCRIPTION	DRAWING NO.
2X2	PK-31300-635
2X3	PK-31300-903
2X4	PK-31300-903
2X6	PK-31300-903
2X8	PK-31300-903
2X10	PK-31300-903

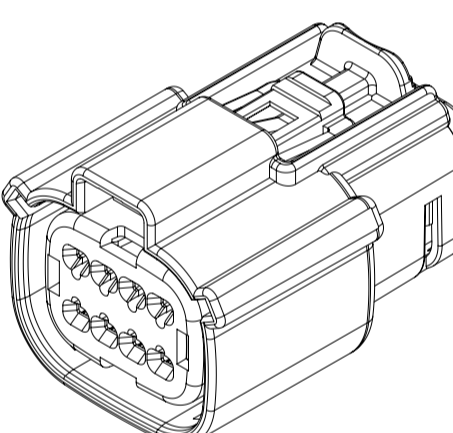
MATING INTERFACE/CONNECTOR DRAWINGS		
DESCRIPTION	INTERFACE DEFINITION	MOLEX INLINE
STANDARD 2X2	*150-S-004-2-Z02	SD-33482-0001
UL V0 2X2	*150-S-004-2-Z02	SD-33482-0001
STANDARD 2X3	*150-S-006-2-Z02	SD-33482-0001
TRANSMISSION 2X3	*150-S-006-2-Z02	N/A
STANDARD 2X4	*150-S-008-2-Z02	SD-33482-0001
UL V0 2X4	*150-S-008-2-Z02	SD-33482-0001
STANDARD 2X6	*150-S-012-2-Z01	SD-33482-0001
UL V0 2X6	*150-S-012-2-Z01	SD-33482-0001
STANDARD 2X8	*150-S-016-2-Z01	SD-33482-0001
STANDARD 2X10	SD-33472-0001	SD-33482-0001
UL V0 2X10	SD-33472-0001	SD-33482-0001



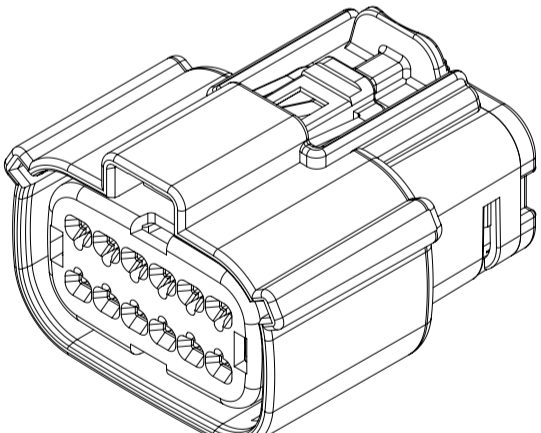
2x2



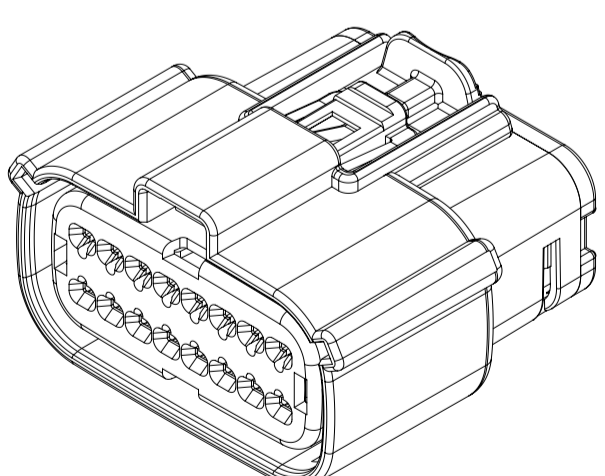
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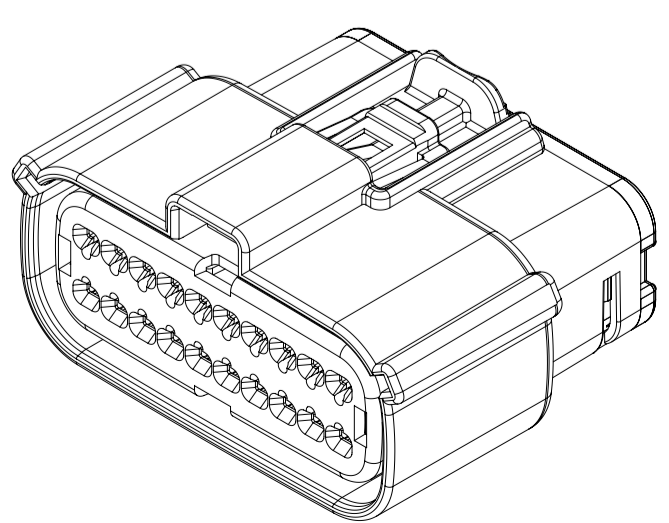
2x4



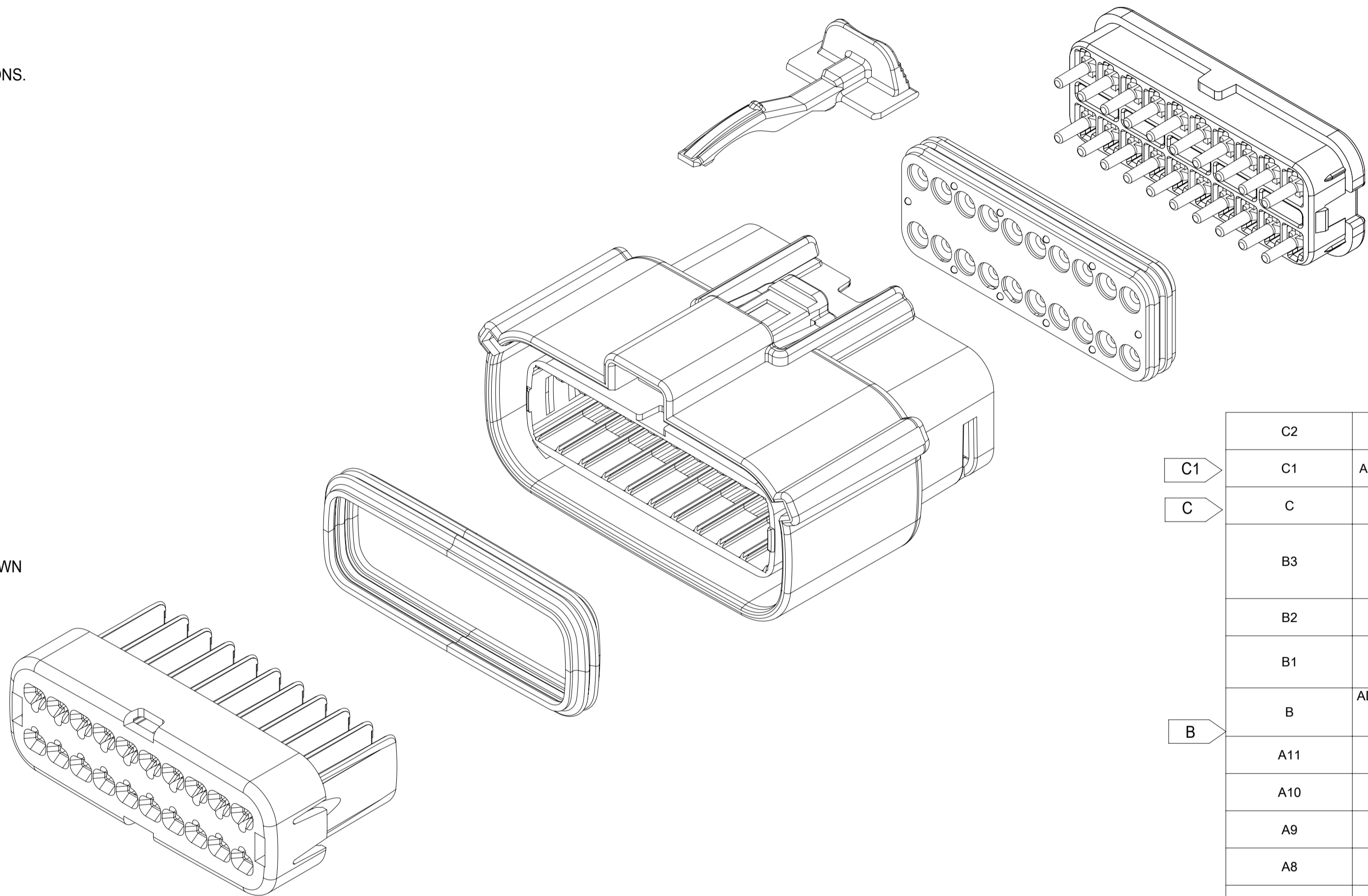
2x6



2x8



2x10



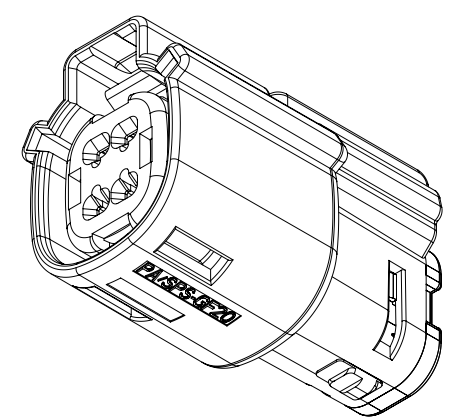
C2	ADDED MOLEX BACKSHELL DETAILS
C1	ADDED 2X6-TRNS.-WITH/WITHOUT CLIPSLOT *
C	ADDED 2X10-STD.-WITH CLIPSLOT *
B3	ADD ROW FOR 2X6 V0 ON SHEET 5DIM3# UPDATE TO 25.0 MAX FOR V0DIM11# UPDATE TO 33.85 MAX FOR V0
B2	ADD 2X6 UL V0 CONFIGURATIONS
B1	UPDATE 2X6 W/O CLIPSLOT DIM G ON TABLE OF SHEET 5
B	ADDED 2X2 - STD- WITH CLIPSLOT, 2X8 - STD- WITH CLIPSLOT AND NOTE h
A11	MINOR GEOMETRY CHANGE FOR UL V0
A10	UPDATED 2X4 DRAWING NUMBER
A9	UPDATED 2X10 PART NUMBERS
A8	UPDATED 2X3 DRAWING NUMBER
A7	UPDATED 2X10 INTERFACE
A6	ADDED TRANSMISSION REFERENCES
A5	ADD 2X10 INTERFACE SHEETS
A4	ADD UL V0 CONFIGURATIONS
A3	ADDED 2X3 STD AND TRANSMISSION
A2	UPDATED 2X8 BLD DRAWINGS
A1	FIXED TYPO IN NOTE 1a, UPDATED 2X6 MOLEX INLINE BLADE DRAWING
A	INITIAL RELEASE
REV	REV DESCRIPTION

INSPECTION NUMBER LOG	
LAST NUMBER:	11
ADDED:	11
REMOVED:	

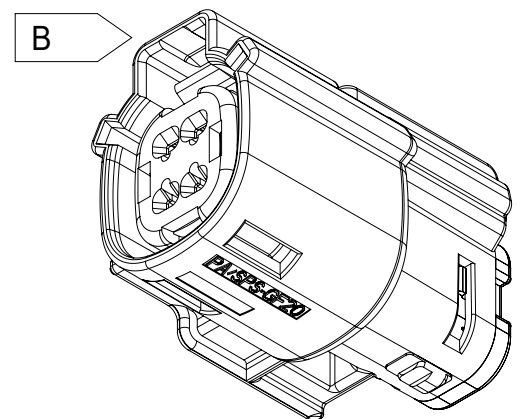
SYMBOLS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	CURRENT REV DESC:		
	DIMENSION UNITS: <b>mm</b> SCALE: <b>1:1</b> GENERAL TOLERANCES (UNLESS SPECIFIED): ANGULAR TOL: ± 1.0° 4 PLACES: ± 3 PLACES: ± 2 PLACES: ± 0.1 1 PLACE: ± 0.2 0 PLACES: ± DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	EC NO: 171650 DRWN: DDEB 2018/01/19 CHK'D: MVANSLAMBROU 2018/02/16 APPR: MVANSLAMBROU 2018/02/16 INITIAL REVISION: DRWN: APROFFITT 2014/05/14 APPR: VKOSHY 2014/06/27		
				DOCUMENT NUMBER: <b>SD-33472-0001</b> DOC TYPE: PSD DOC PART: 001 REVISION: <b>C2</b>
		THIRD ANGLE PROJECTION:	DRAWING: <b>A1-SIZE</b> SERIES: <b>33472</b>	MATERIAL NUMBER: <b>GENERAL MARKET</b> CUSTOMER: <b>1 OF 11</b>

# SHEET DESCRIPTION

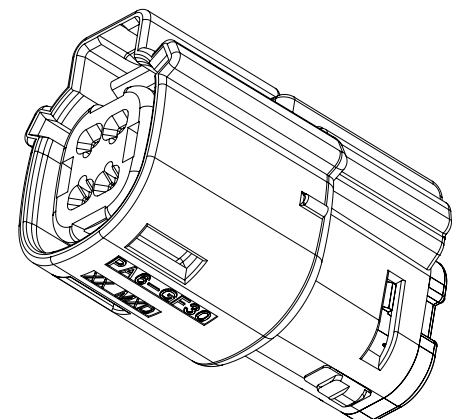
## CONFIGURATIONS



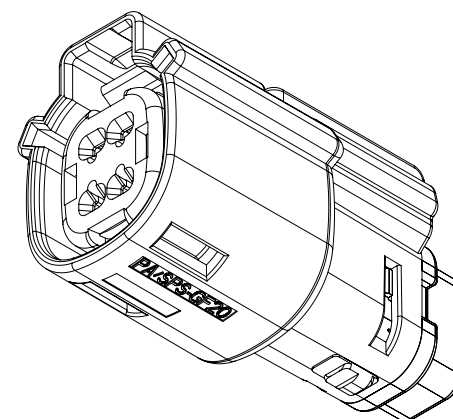
2X2 - STD.  
2X2 - TRNS. - SILICONE FREE †



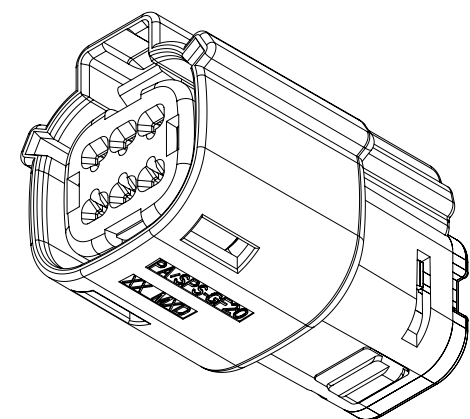
2X2 - STD. - WITH CLIPSLOT \*



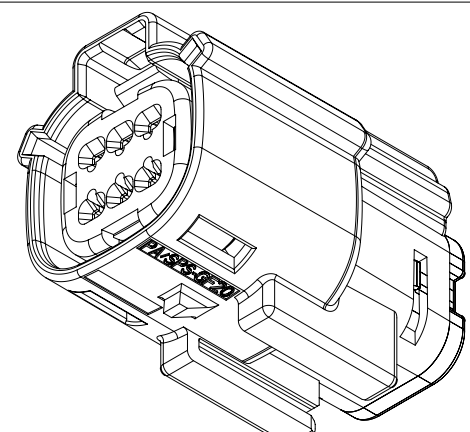
† 2X2 - UL V0



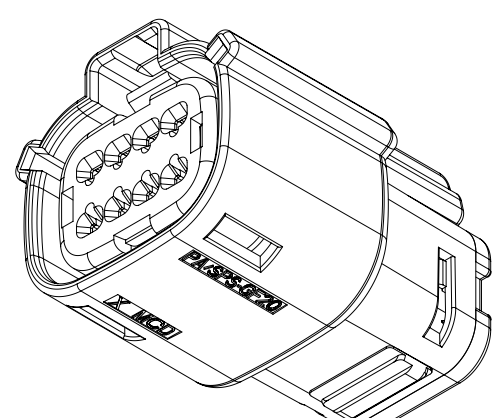
2X2 - STD. - LENGTHENED



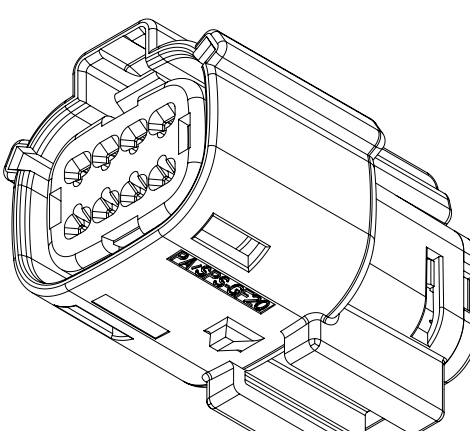
2X3 - STD.  
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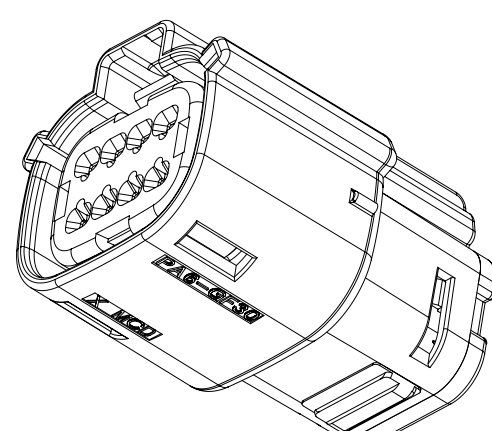
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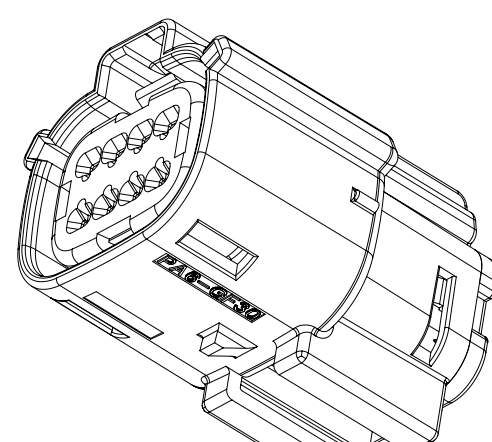
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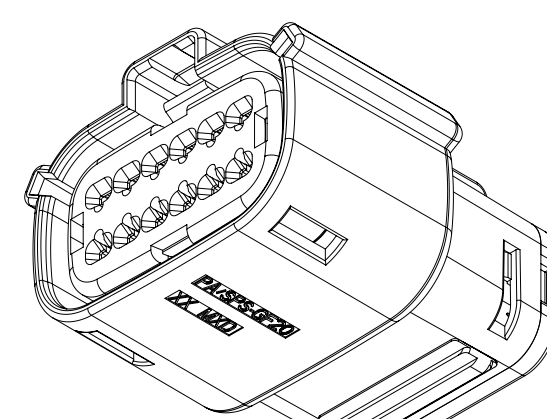
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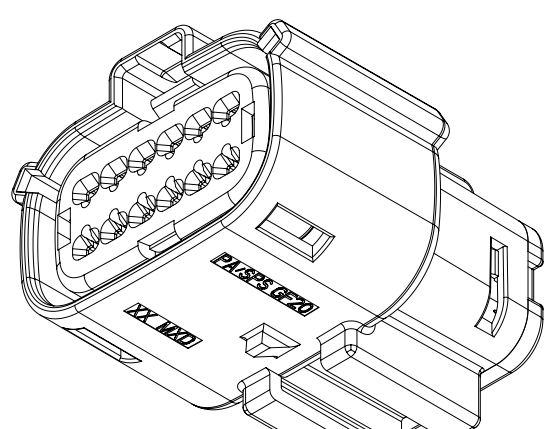
† 2X4 - UL V0



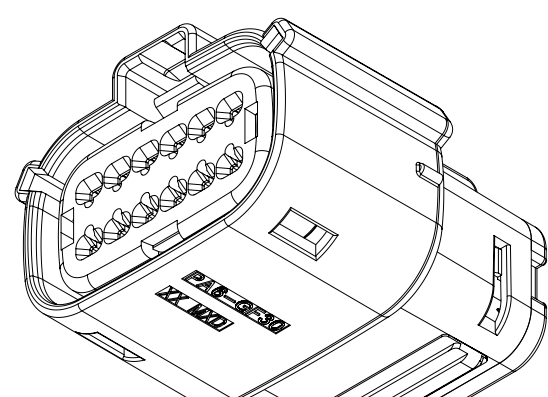
† 2X4 - UL V0-WITH CLIPSLOT\*



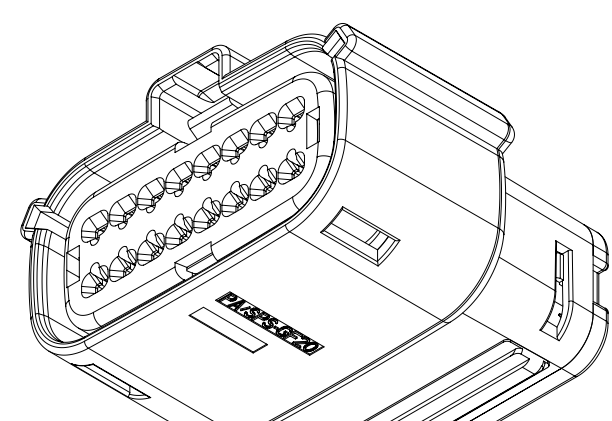
2X6 - STD.  
C1 † 2X6 - TRNS.



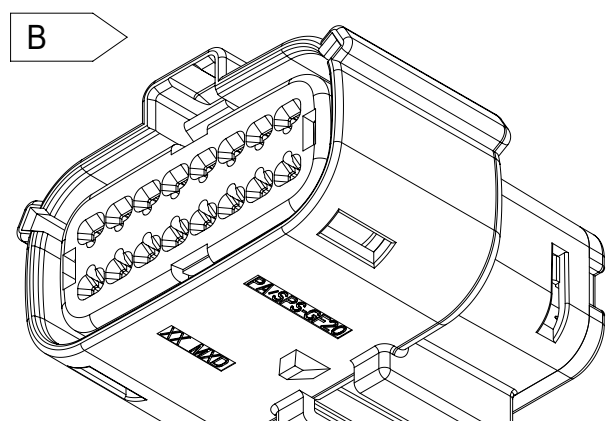
2X6 - STD. - WITH CLIPSLOT \*  
C1 † 2X6 - TRNS. - WITH CLIPSLOT \*



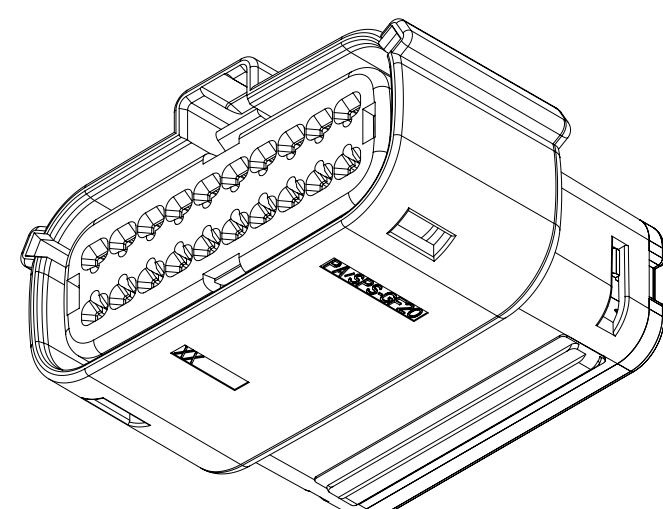
† 2X6 - UL V0



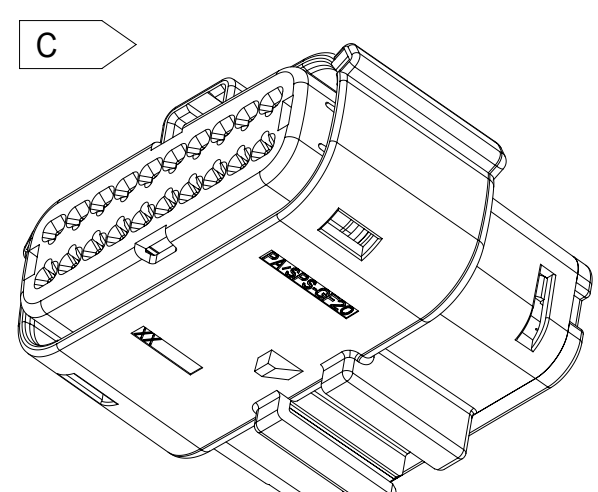
2X8 - STD.



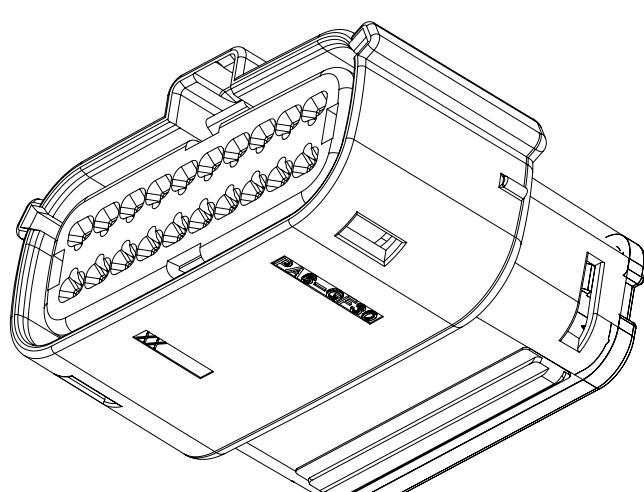
2X8 - STD. - WITH CLIPSLOT \*



2X10 - STD.



2X10 - STD. - WITH CLIPSLOT \*



† 2X10 - UL V0

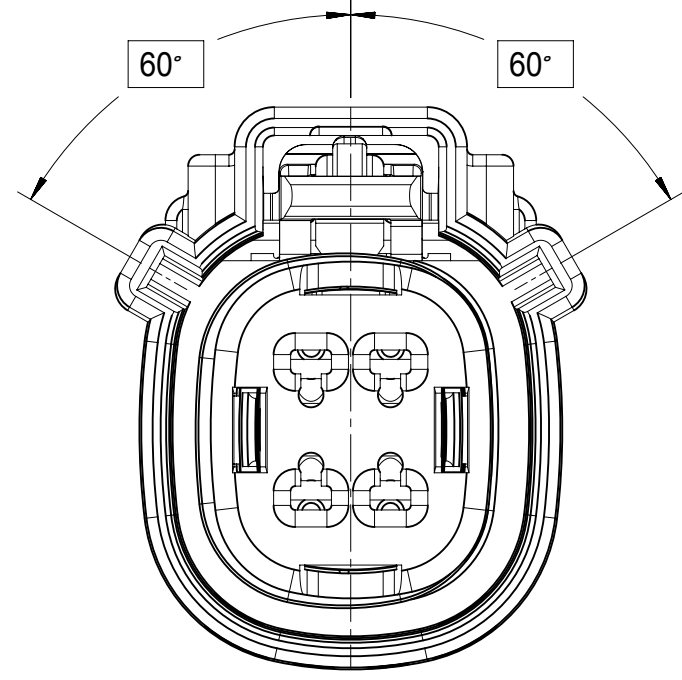
\* WITH CLIPSLOT CONFIGURATION DOES NOT MEET THE USCAR PACKAGING FRAME REQUIREMENTS  
† MINOR GEOMETRY DIFFERENCE THAN STANDARD CONFIGURATION  
SEE NOTES 1a & 2a-b FOR MORE INFORMATION

SYMBOLS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		CURRENT REV DESC:	
DIMENSION UNITS	SCALE				
= 0	mm	1:1			
= 0	GENERAL TOLERANCES (UNLESS SPECIFIED)				
= 0	ANGULAR TOL	± 1.0°	EC NO: 171650		
= 0	4 PLACES	±	DRWN: DDEB	2018/01/19	 MX150 RCPT DUAL ROW SEALED ASSEMBLY MAT SEAL PRODUCT CUSTOMER DRAWING
= 0	3 PLACES	±	CHK'D: MVANSLAMBROU	2018/02/16	
= 0	2 PLACES	± 0.1	APPR: MVANSLAMBROU	2018/02/16	
= 0	1 PLACE	± 0.2	INITIAL REVISION:		
= 0	0 PLACES	±	DRWN: APROFFITT	2014/05/14	DOCUMENT NUMBER
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		THIRD ANGLE PROJECTION	DRAWING	SERIES	DOC TYPE   DOC PART   REVISION
			A1-SIZE	33472	PSD 001 C2
		MATERIAL NUMBER		CUSTOMER	SHEET NUMBER
				GENERAL MARKET	2 OF 11

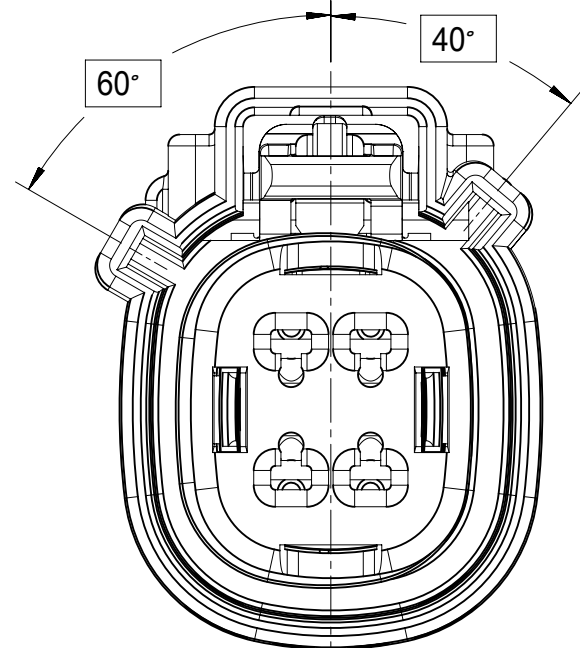
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KEY CONFIGURATIONS

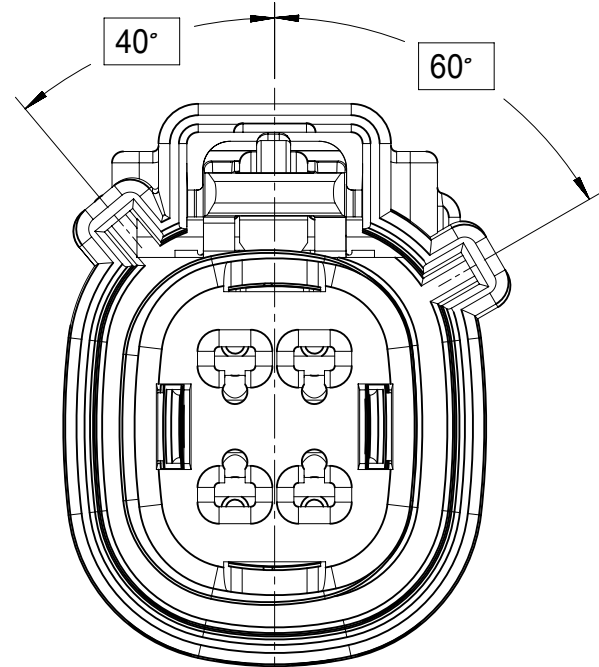
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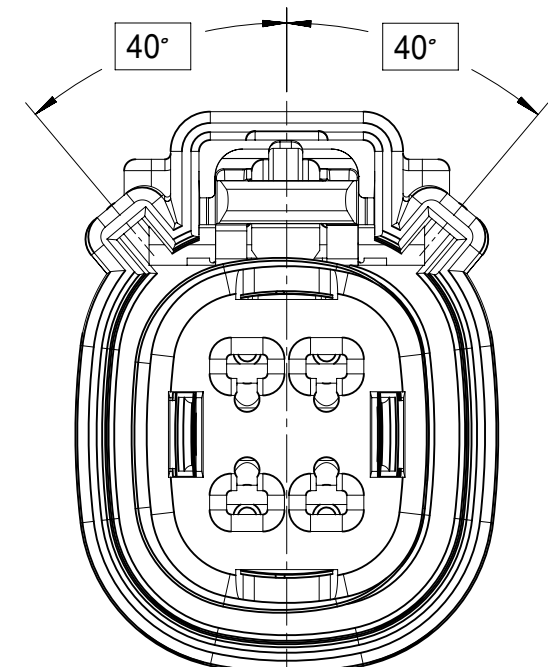
KEY A



KEY B

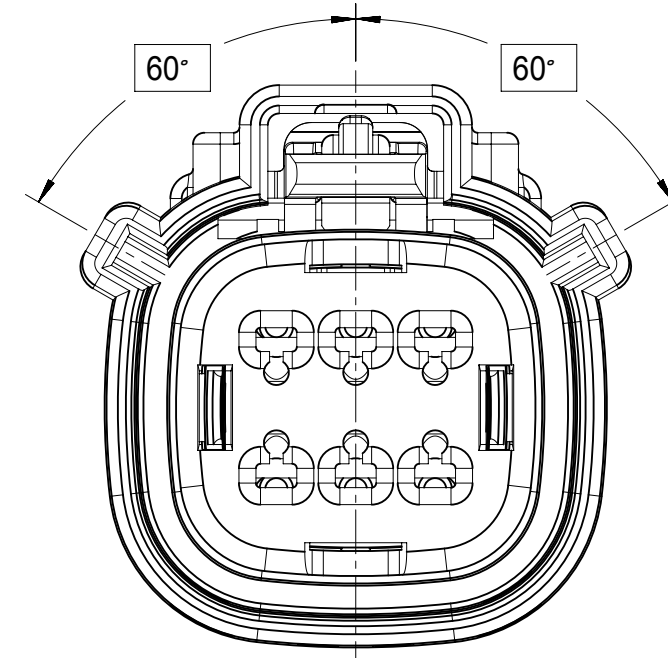


KEY C

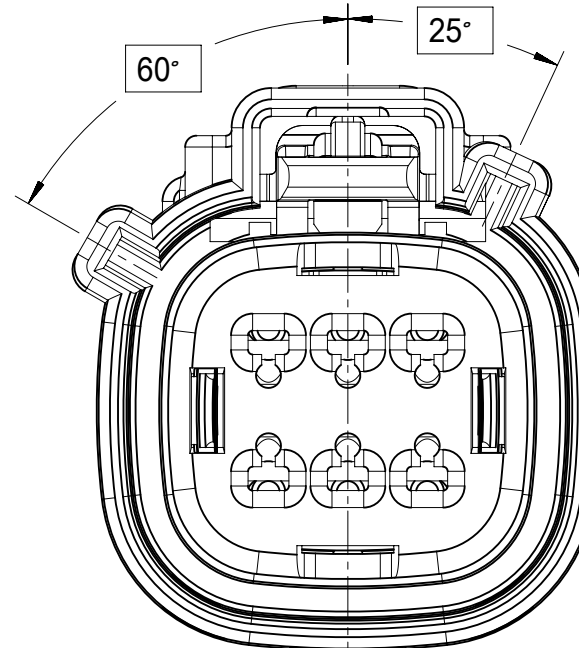


KEY D

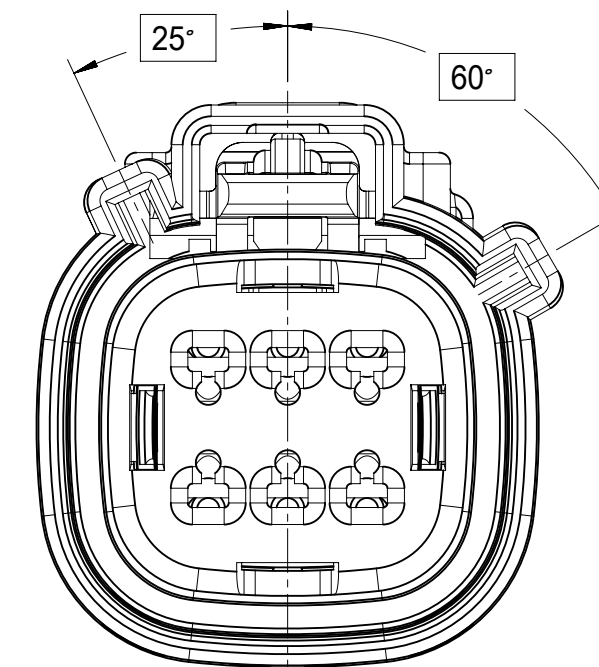
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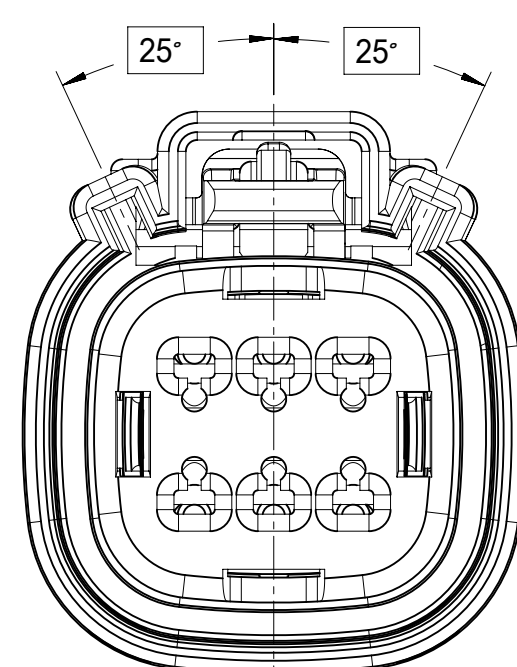
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KEY B

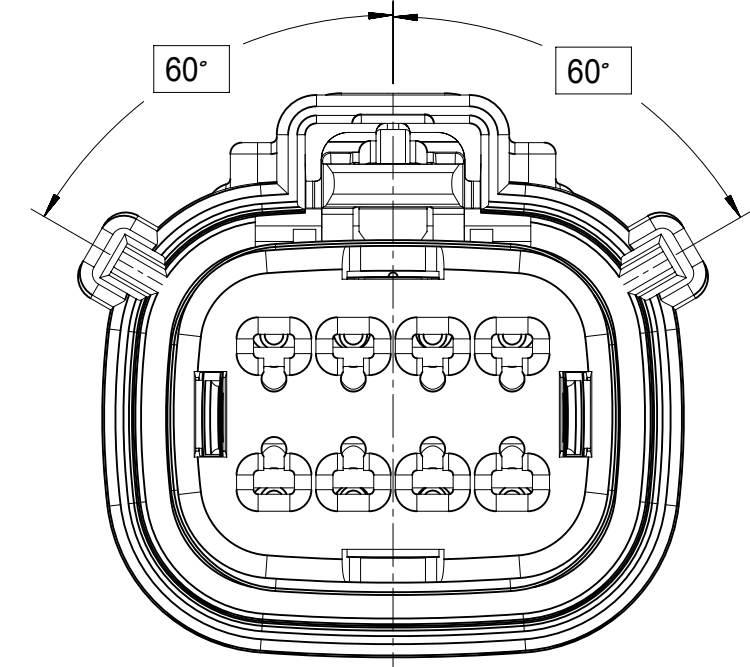


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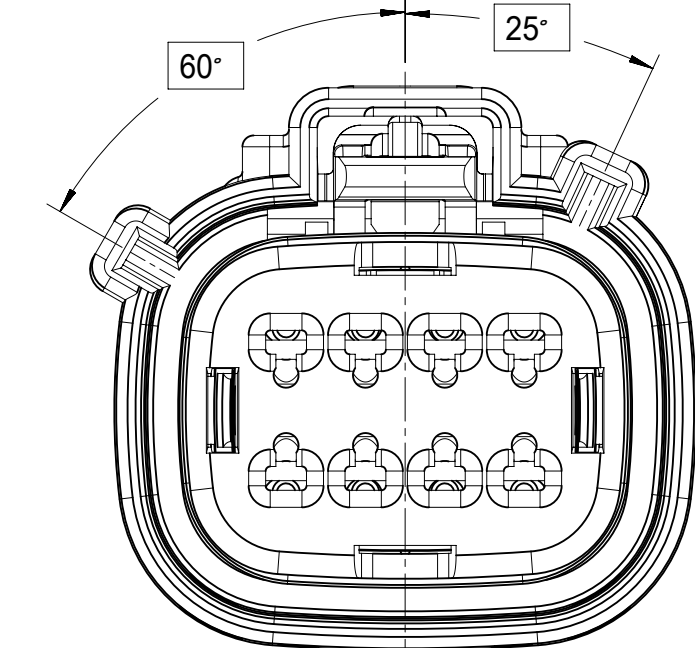


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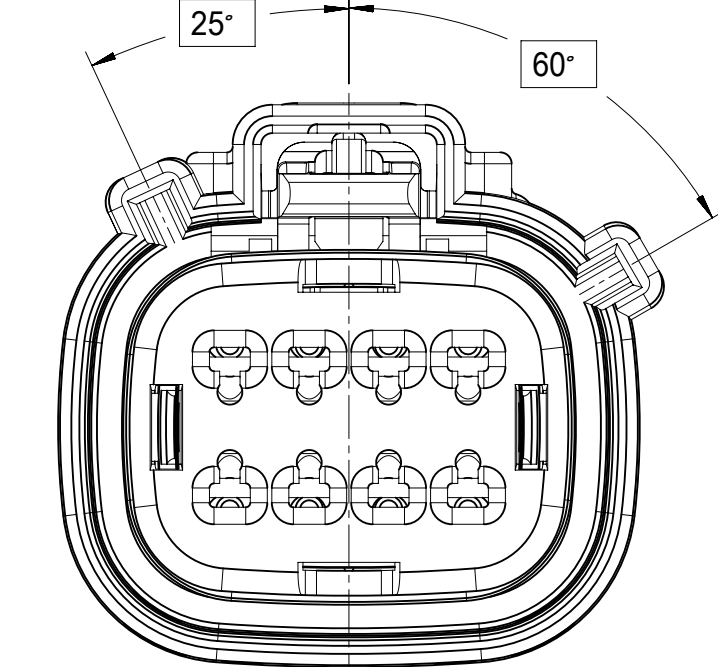
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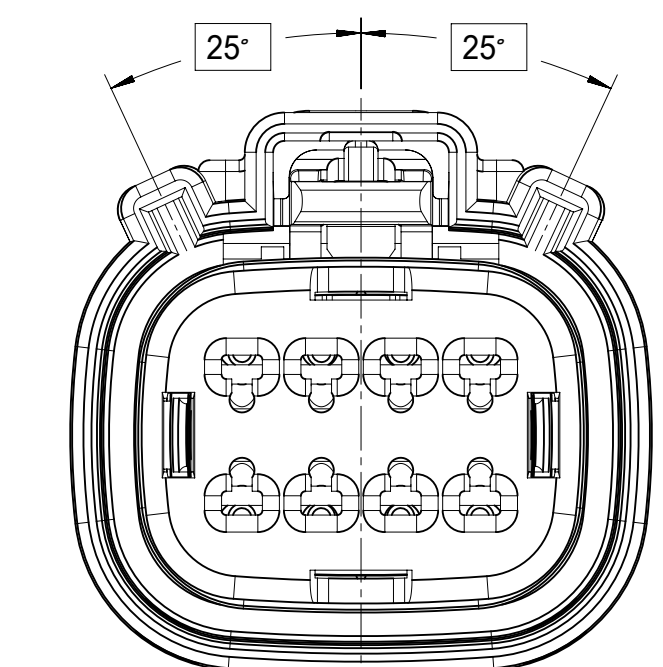
KEY A



KEY B



KEY C



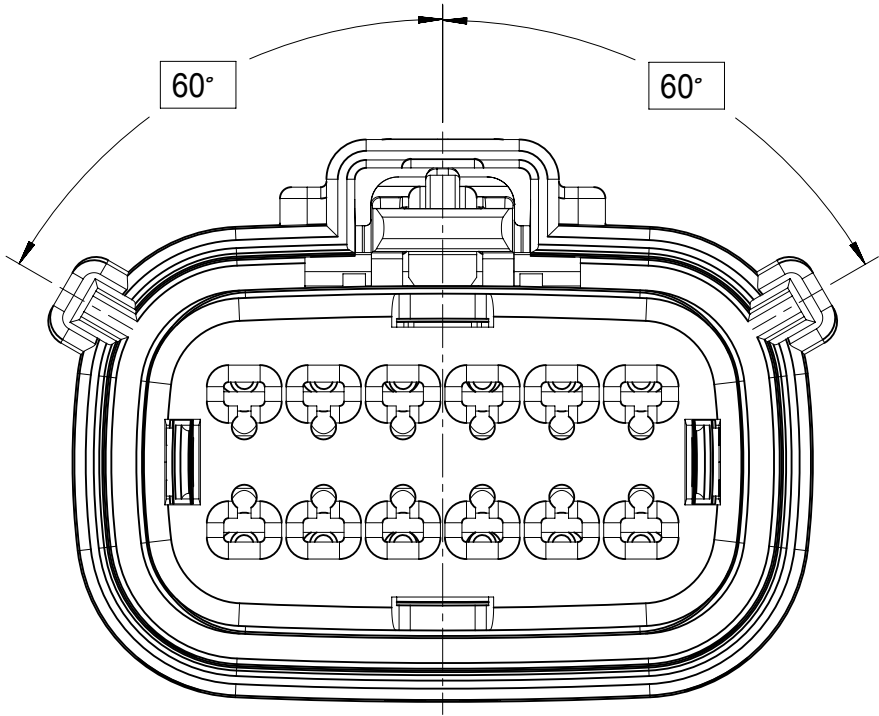
KEY D

<b>SYMBOLS</b> = 0 = 0 = 0 = 0 = 0 = 0 = 0 = 0 = 0 = 0	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION DIMENSION UNITS: <b>mm</b> SCALE: <b>1:1</b>	CURRENT REV DESC: EC NO: 171650 DRWN: DDEB 2018/01/19 CHK'D: MVANSLAMBROU 2018/02/16 APPR: MVANSLAMBROU 2018/02/16			
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DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	THIRD ANGLE PROJECTION 	DRAWING: <b>A1-SIZE</b> SERIES: <b>33472</b>	MATERIAL NUMBER CUSTOMER: <b>GENERAL MARKET</b>	SHEET NUMBER <b>3 OF 11</b>	

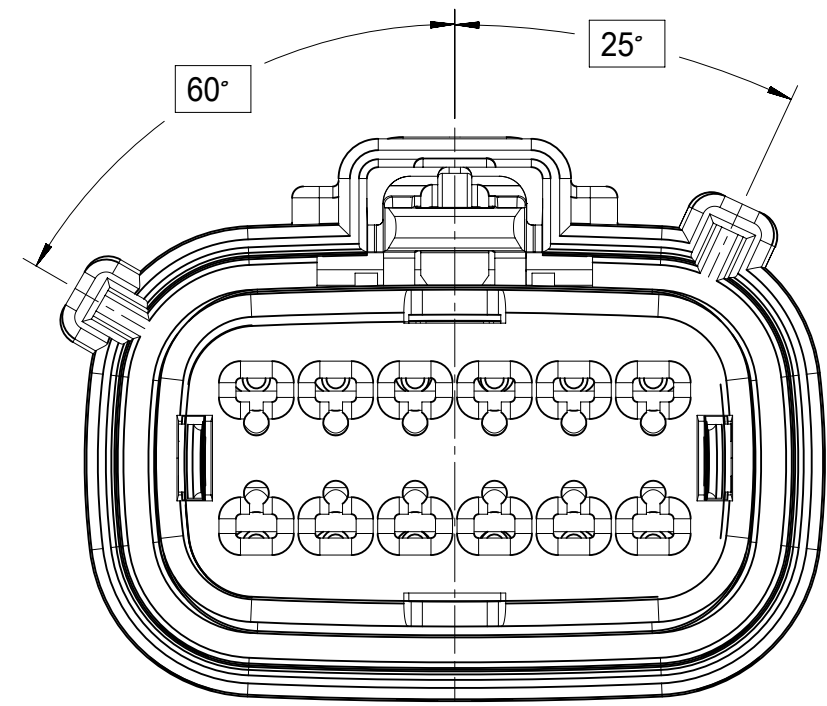
# SHEET DESCRIPTION

KEY CONFIGURATIONS CONT.

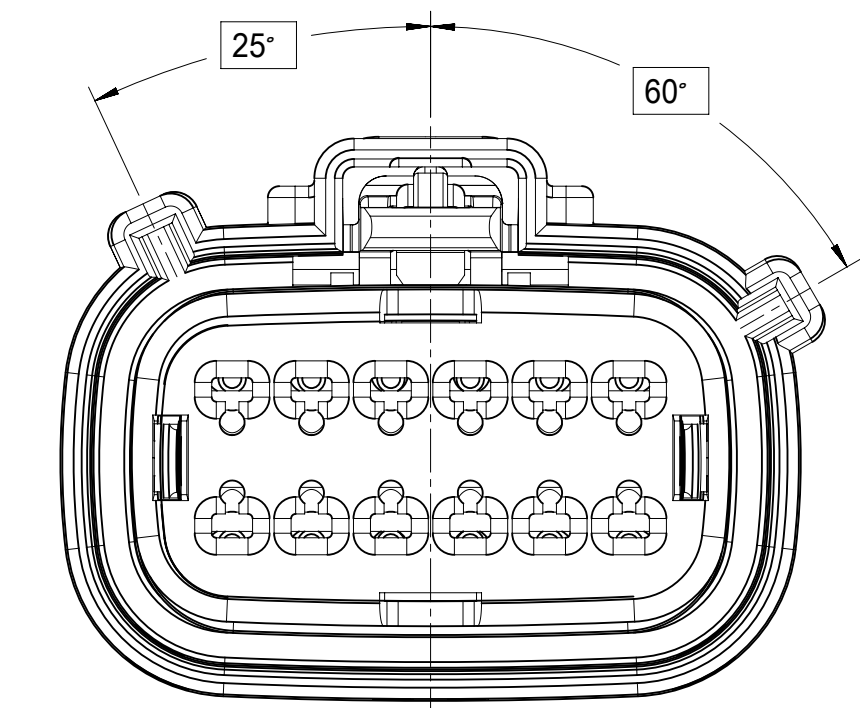
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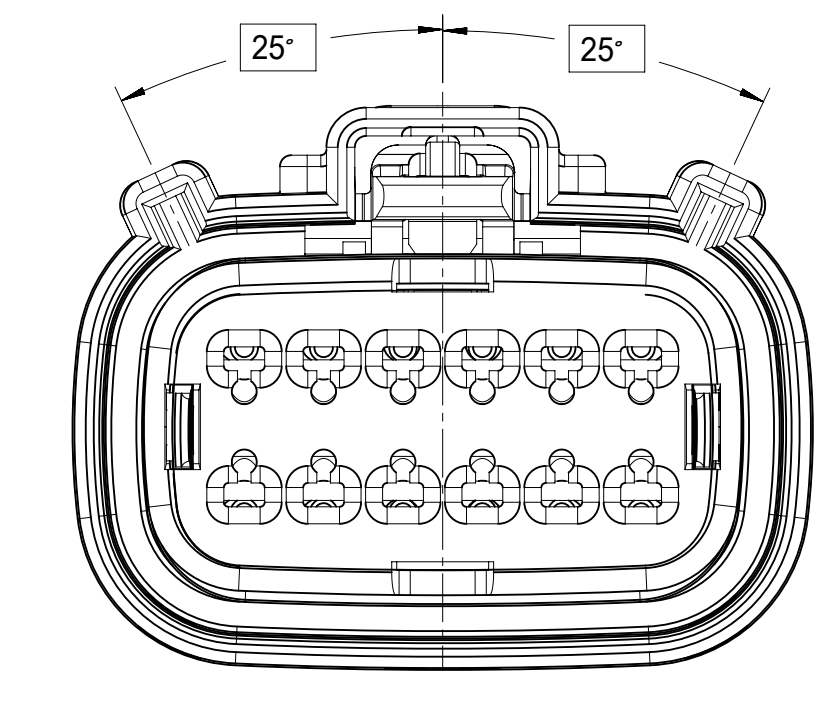
KEY A



KEY B

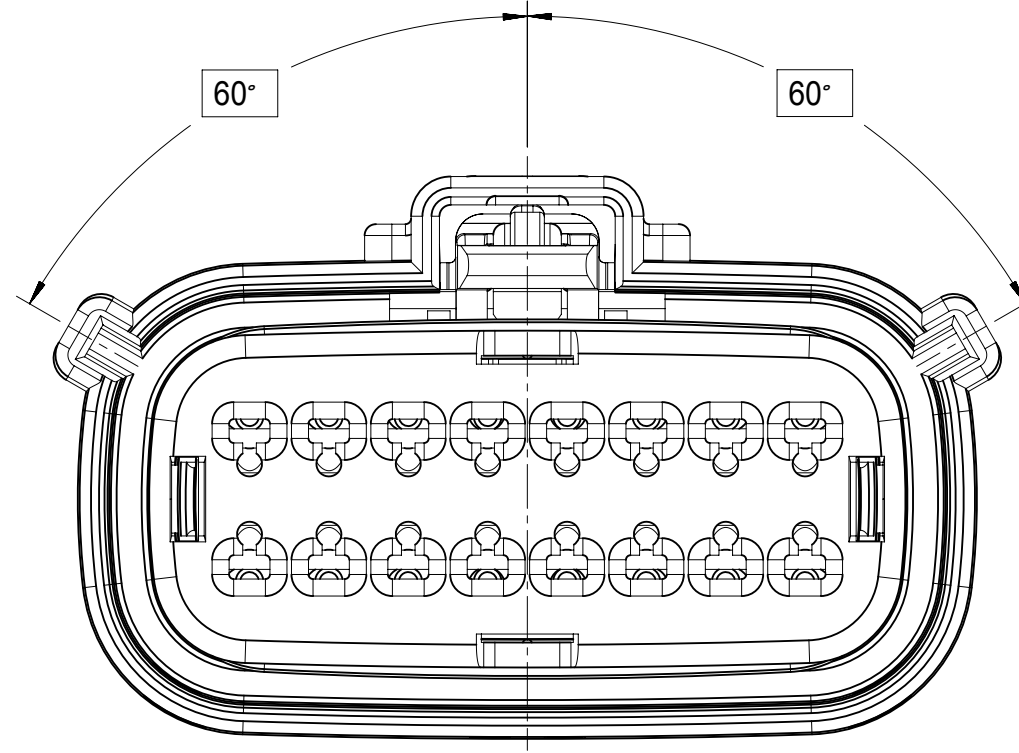


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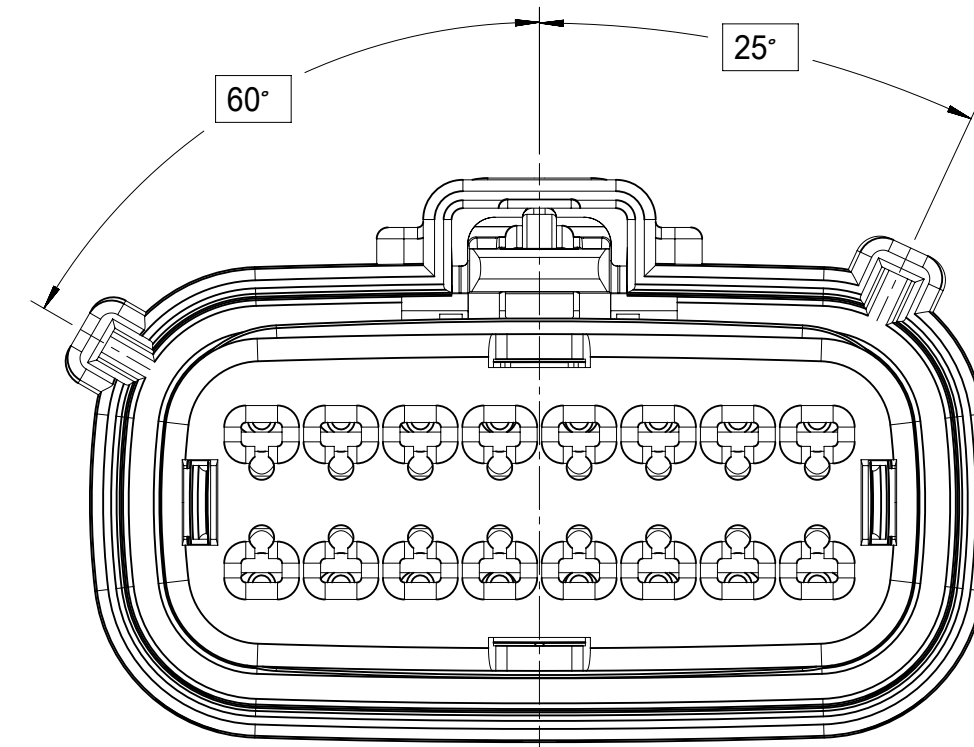


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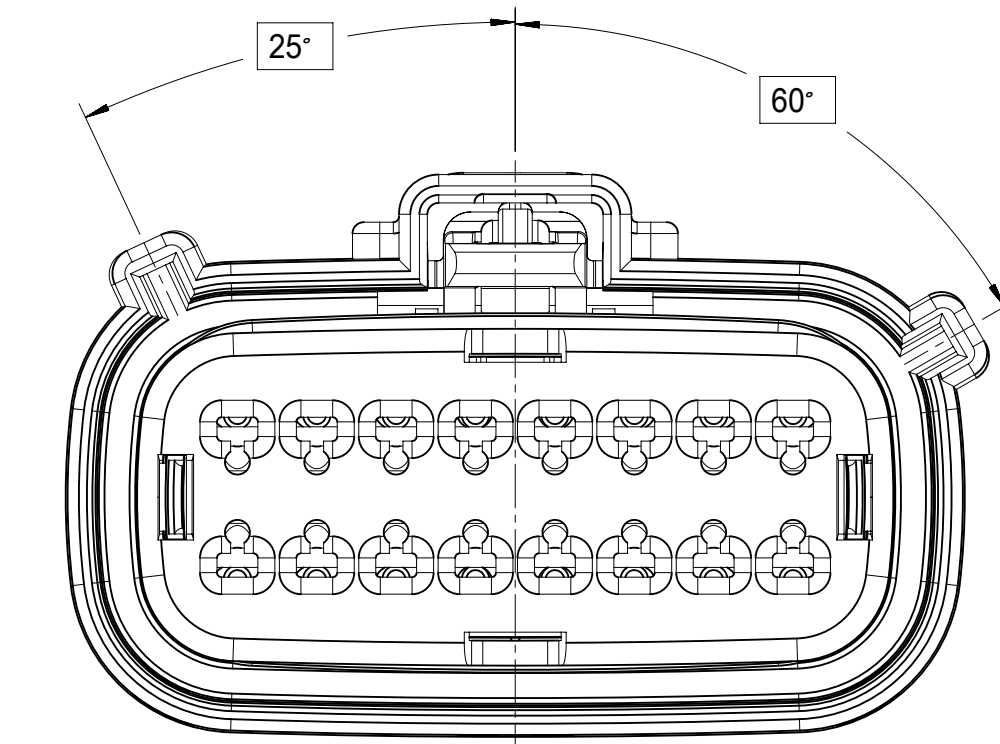
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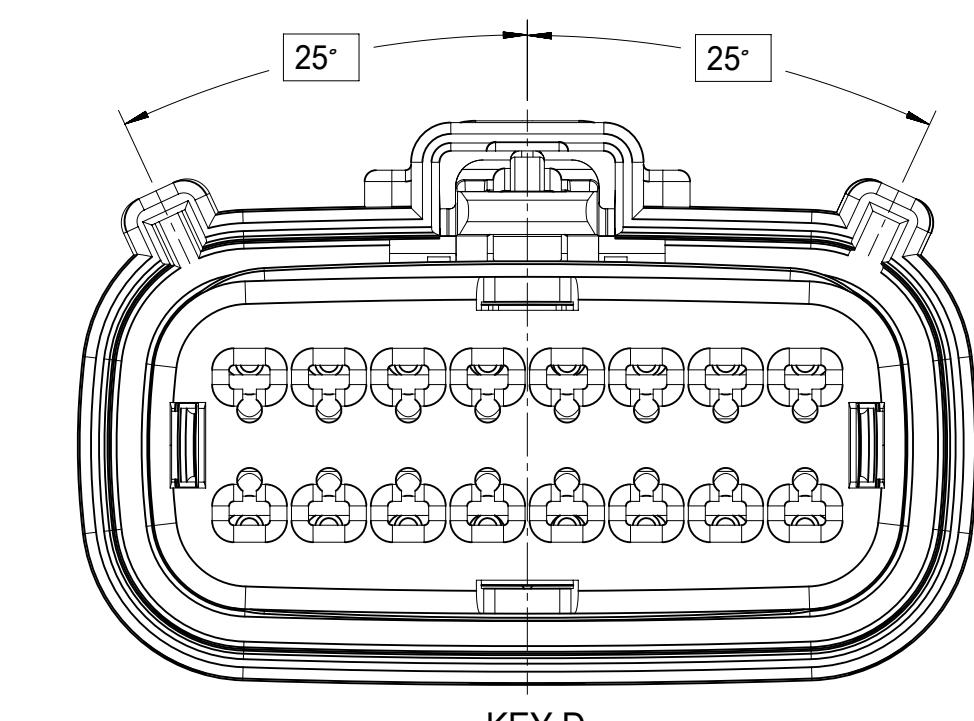
KEY A



KEY B

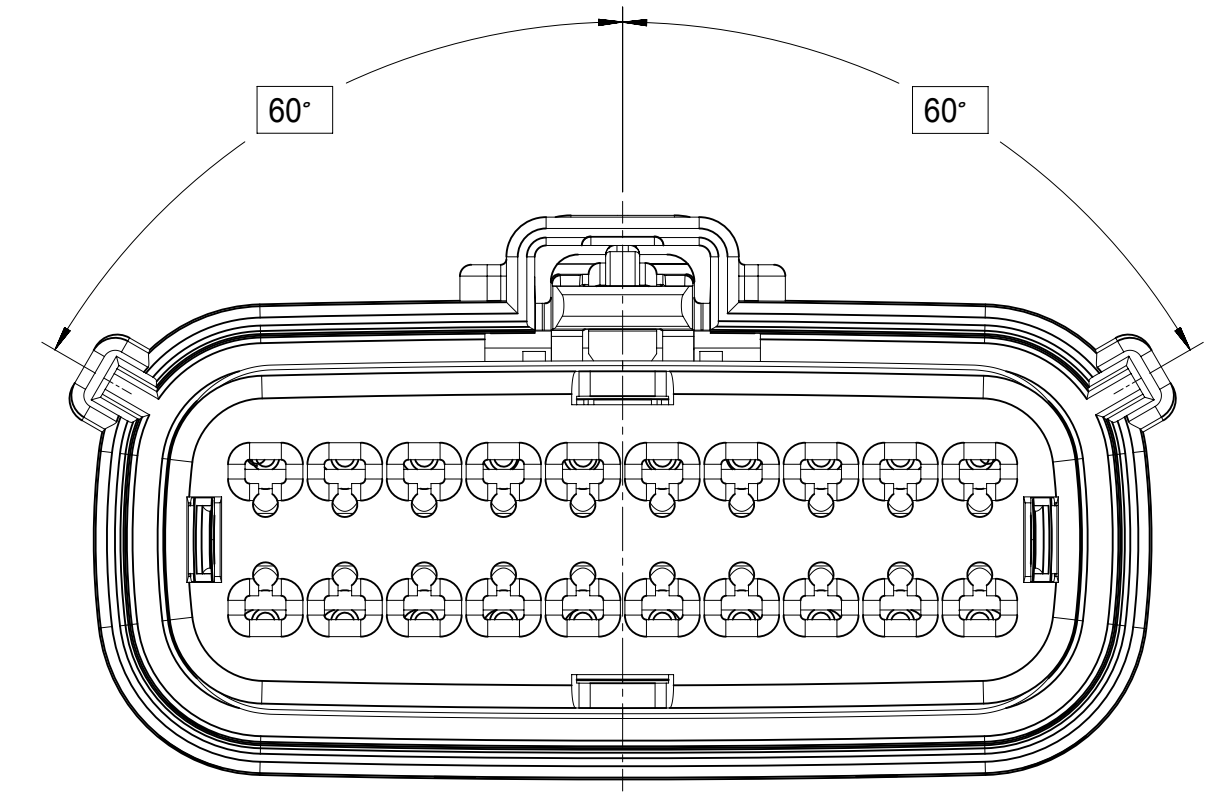


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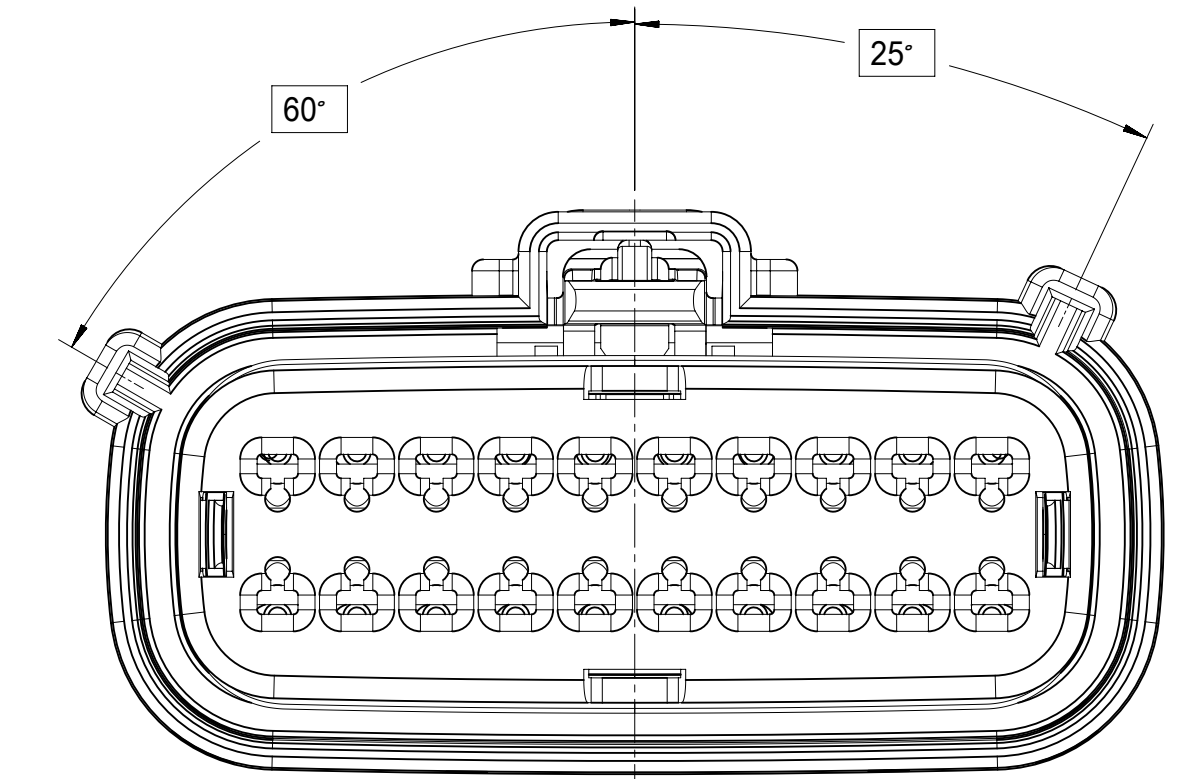


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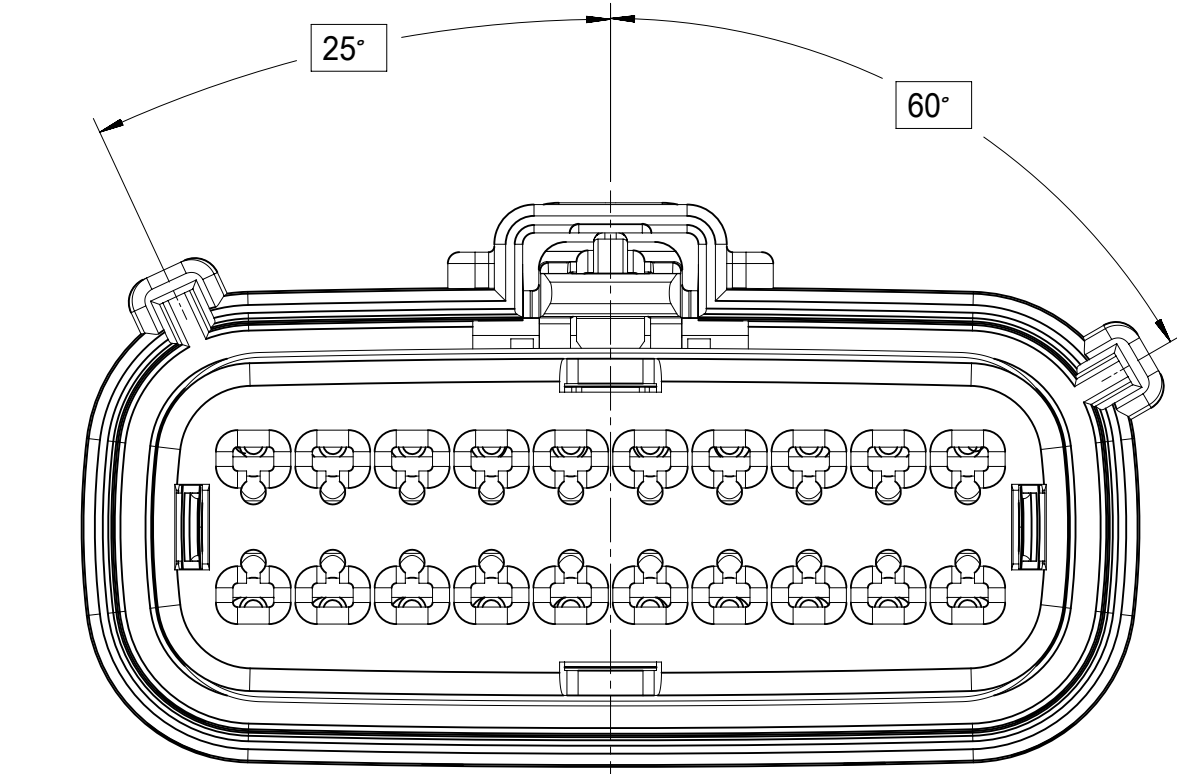
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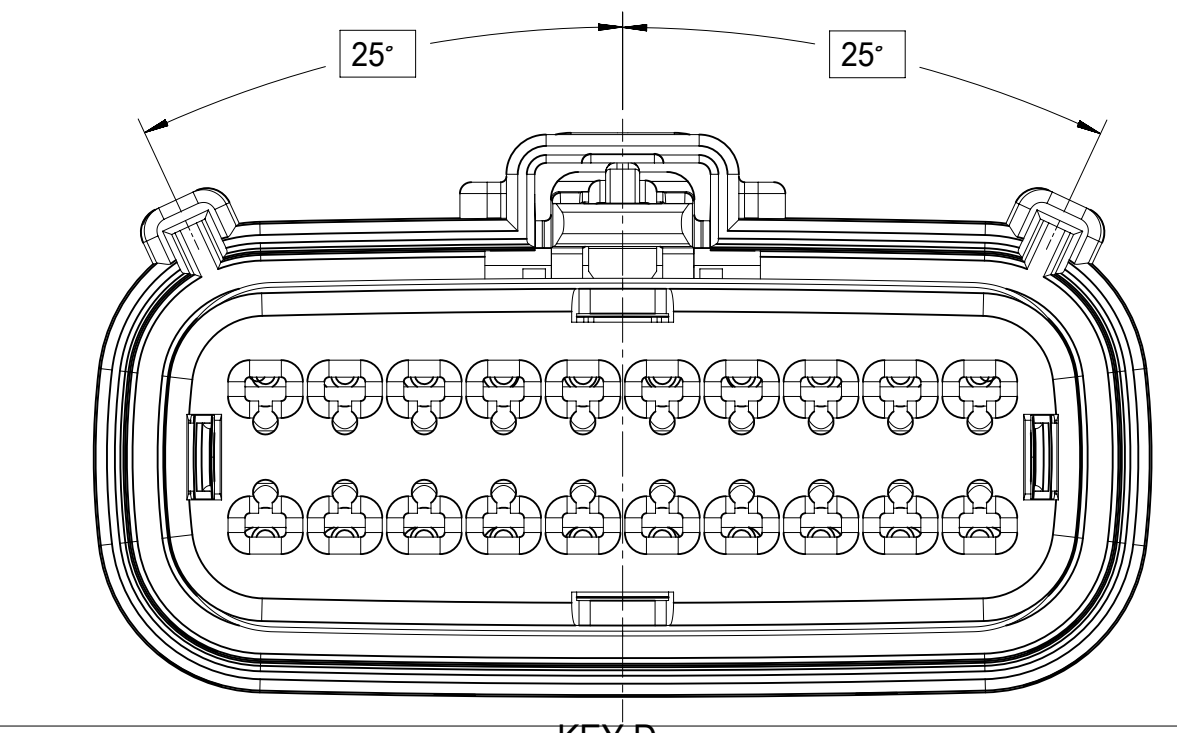
KEY A



KEY B



KEY C



KEY D

SYMBOLS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	
DIMENSION UNITS	SCALE	CURRENT REV DESC:	
= 0	<b>mm</b>	1:1	
= 0	GENERAL TOLERANCES (UNLESS SPECIFIED)		
= 0	ANGULAR TOL ± 1.0°		
= 0	4 PLACES	±	
= 0	3 PLACES	±	
= 0	2 PLACES	± 0.1	
= 0	1 PLACE	± 0.2	
= 0	0 PLACES	±	
= 0	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		
		THIRD ANGLE PROJECTION	DRAWING SERIES
			<b>A1-SIZE 33472</b>
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		CHK'D: MVANSLAMBROU	2018/02/16
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		DRWN: APROFFITT	2014/05/14
		APPR: VKOSHY	2014/06/27
		MATERIAL NUMBER	
		<b>SD-33472-0001</b>	
		CUSTOMER	
		<b>GENERAL MARKET</b>	
		SHEET NUMBER	
		<b>4 OF 11</b>	

# molex

MX150 RCPT  
DUAL ROW SEALED ASSEMBLY MAT SEAL

PRODUCT CUSTOMER DRAWING

DOCUMENT NUMBER DOC TYPE DOC PART REVISION

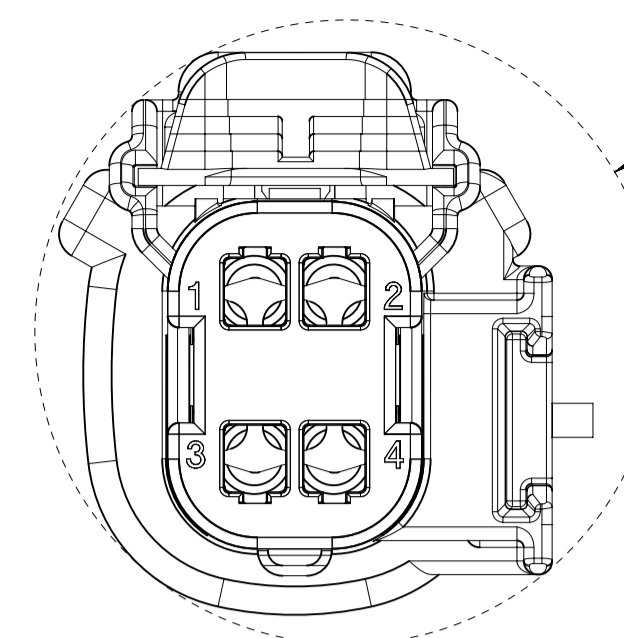
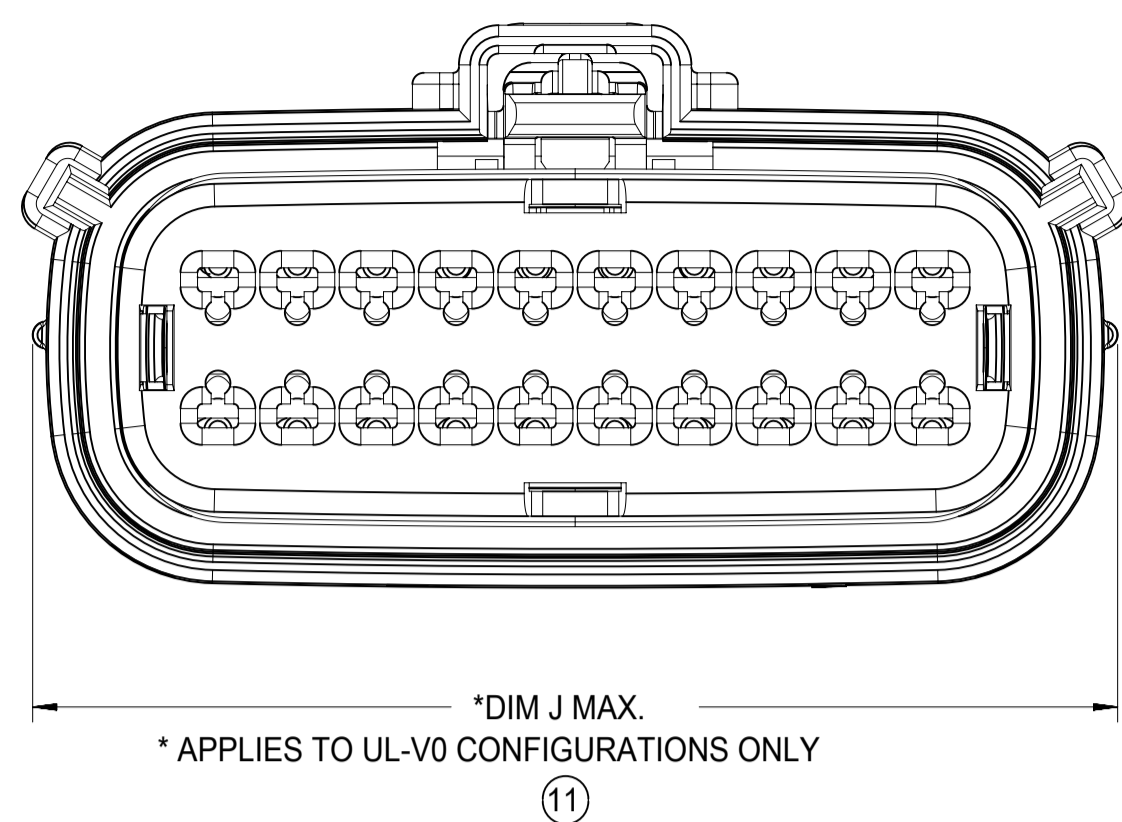
**SD-33472-0001** PSD 001 C2

MATERIAL NUMBER CUSTOMER SHEET NUMBER

**GENERAL MARKET** 4 OF 11

# SHEET DESCRIPTION

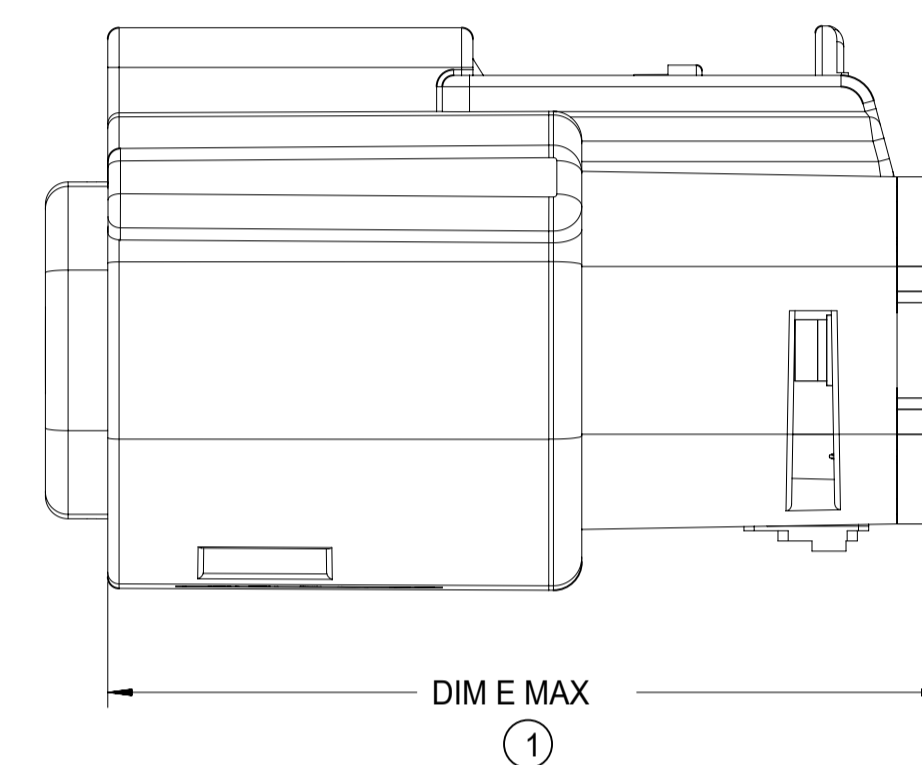
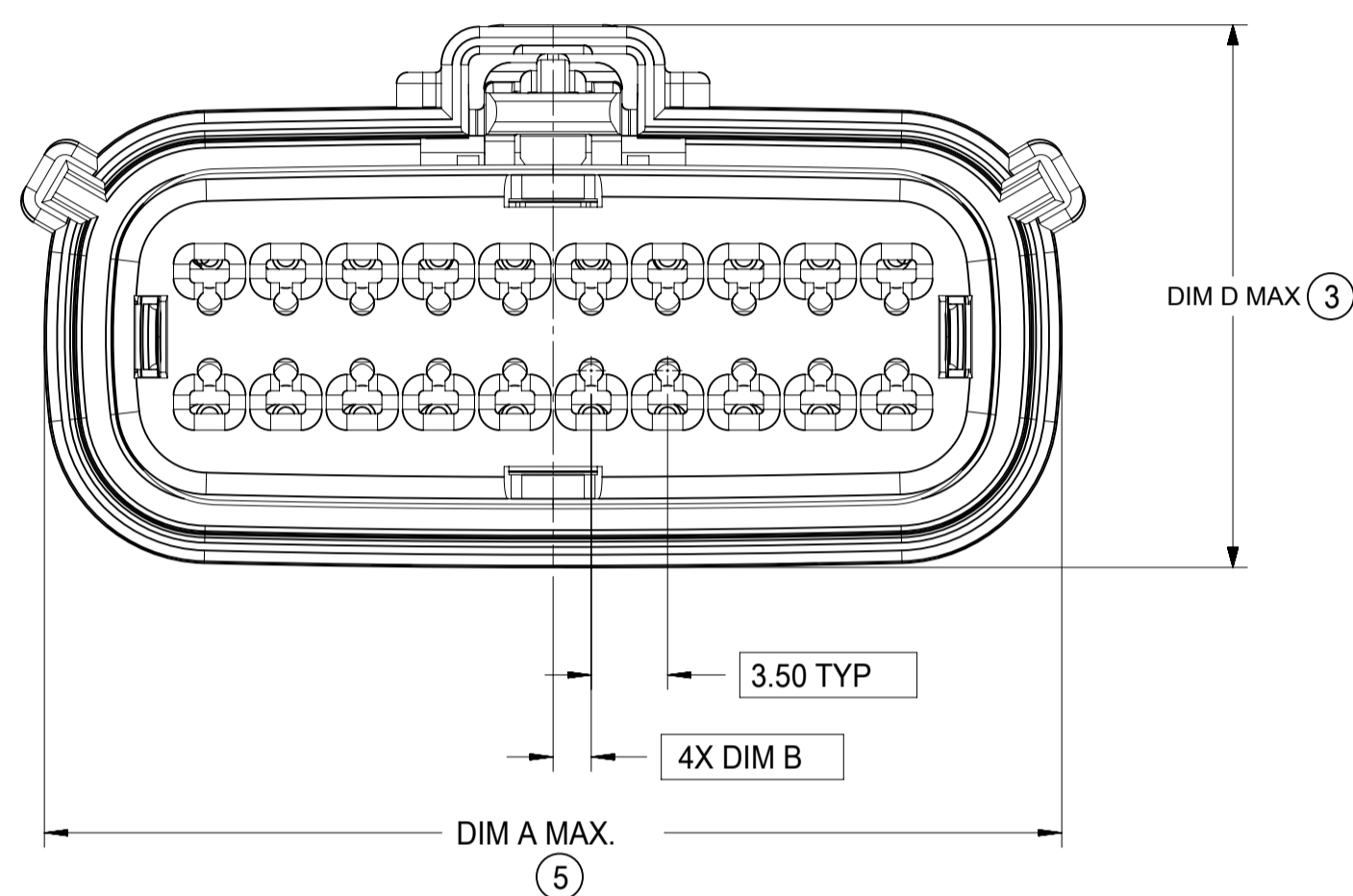
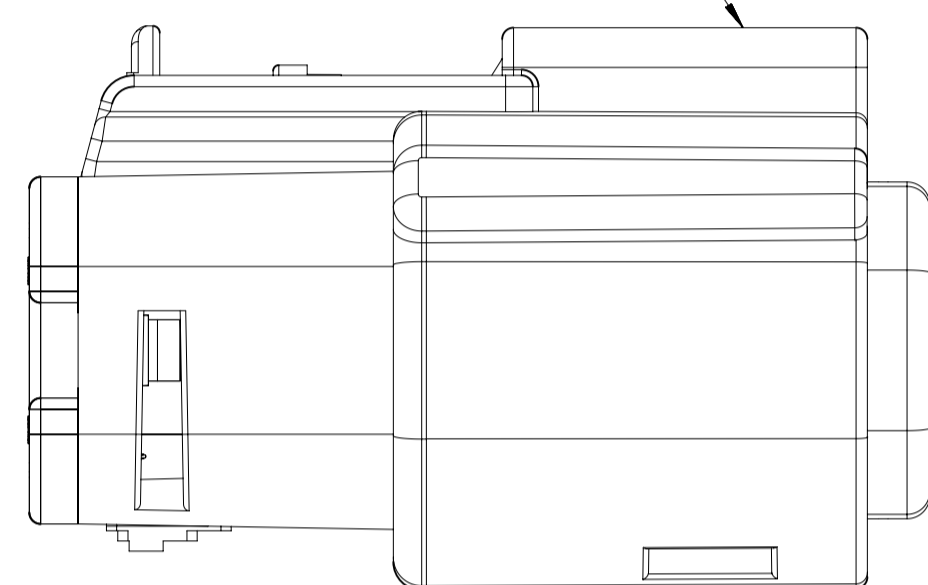
RECEPTACLE CONNECTOR ASSEMBLY



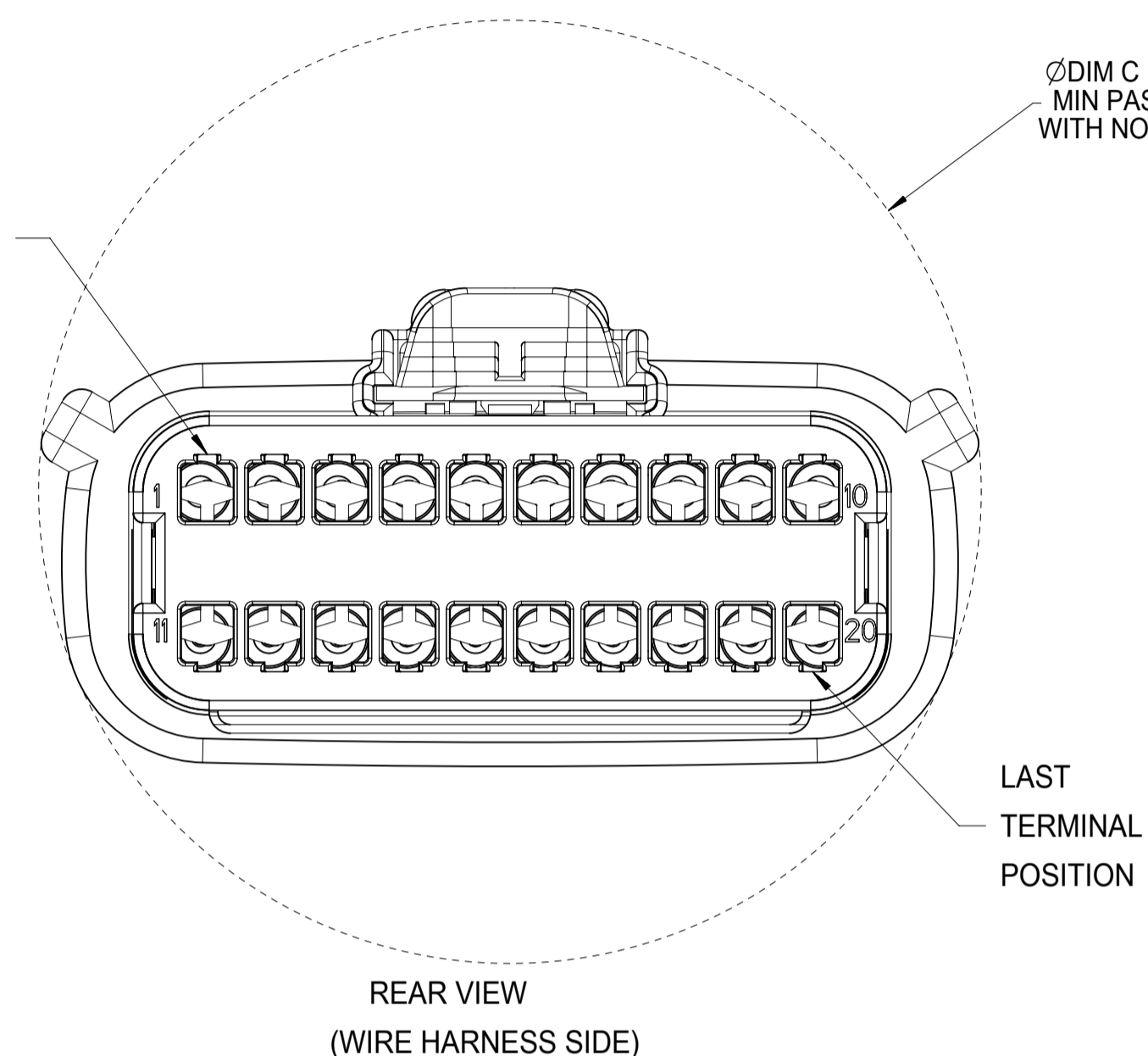
② APPLIES TO 2X2 - STD. - WITH CLIPSLOT ONLY

DESCRIPTION	DIMENSIONS						
	A	B	C	D	E	F	J
2X2 W/O CLIPSLOT	18.58	1.75	25.45	24.81	37.65	N/A	2.75±0.50
2X2 W/ CLIPSLOT	18.58	1.75	27.65	24.81	37.65	N/A	2.75±0.50
2X2 LENGTHENED	18.58	1.75	25.45	24.81	42.25	N/A	2.75±0.50
2X3 W/ CLIPSLOT	22.25	3.5	30.50	N/A	37.65	27.96	4.0±0.4
2X3 W/O CLIPSLOT	22.25	3.5	26.24	24.90	37.65	N/A	4.0±0.4
2X4 W/ CLIPSLOT	25.75	1.75	31.50	N/A	37.65	28.00	2.75±0.50
2X4 W/O CLIPSLOT	25.75	1.75	29.19	24.81	37.65	N/A	2.75±0.50
2X6 W/ CLIPSLOT	32.75	1.75	35.58	N/A	37.65	27.76	2.75±0.50
2X6 W/O CLIPSLOT	32.75	1.75	35.58	24.90	37.65	N/A	2.75±0.50
2X6 W/O CLIPSLOT V0	32.75	1.75	35.58	25.0	37.65	N/A	2.75±0.50
2X8 W/O CLIPSLOT	39.80	1.75	42.25	24.90	37.65	N/A	4.0±0.4
2X8 W/ CLIPSLOT	39.80	1.75	42.25	N/A	37.65	27.80	4.0±0.4
2X10 W/O CLIPSLOT	46.75	1.75	49.95	24.90	37.65	N/A	2.75±0.50
2X10 W/ CLIPSLOT	46.75	1.75	49.95	N/A	37.65	27.80	2.75±0.50

LASER MARKING ON THIS SURFACE  
SEE NOTE 3g.



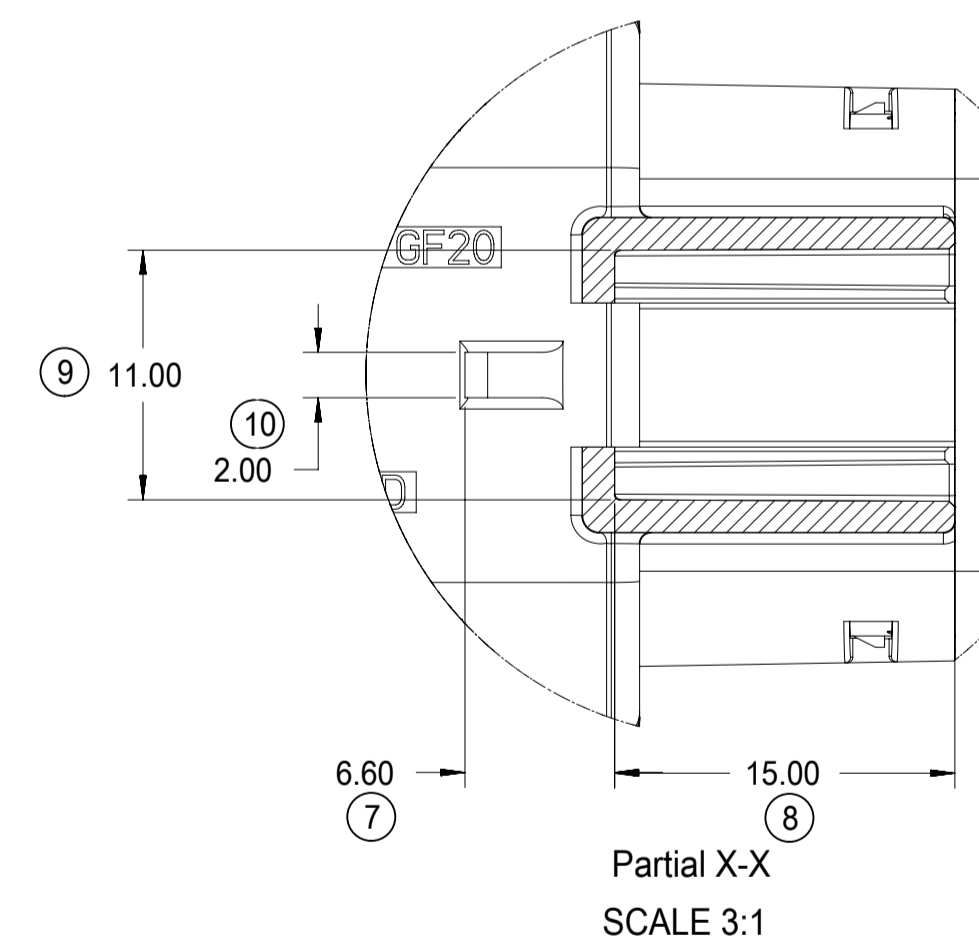
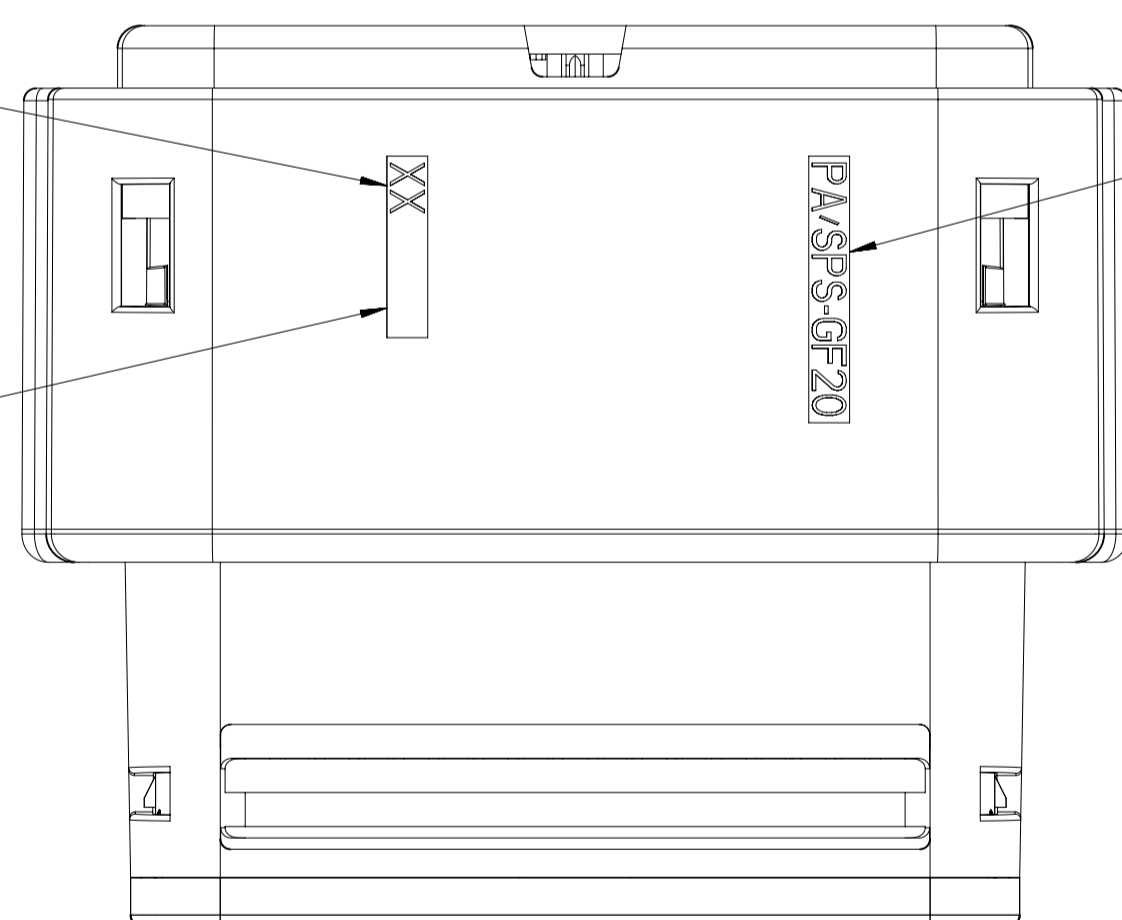
TERMINAL POSITION 1



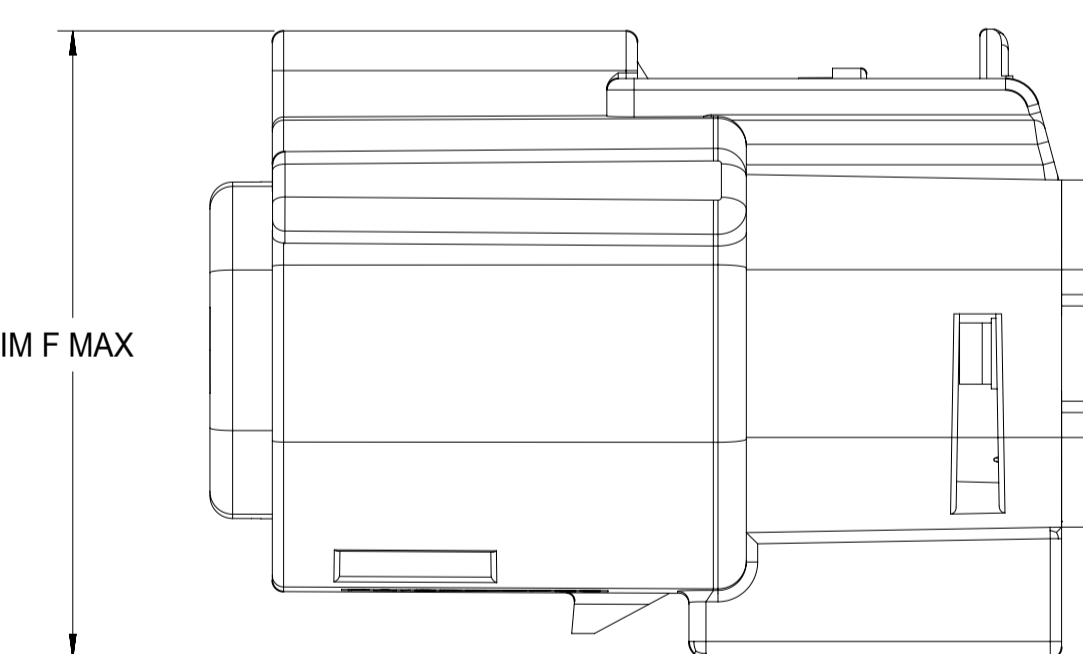
MOLD CAVITY I.D.  
THIS LOCATION

MANUFACTURING LOCATION  
CODE THIS LOCATION

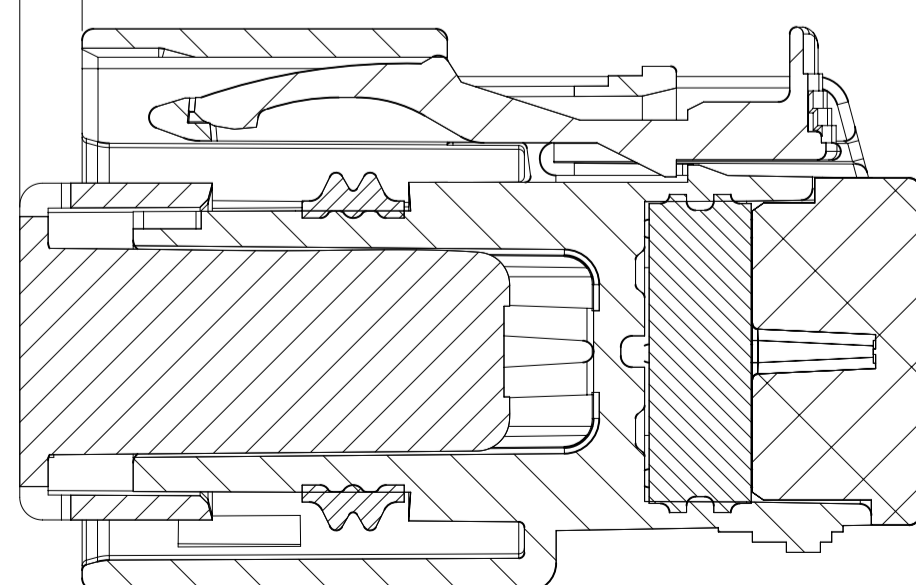
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THIS LOCATION



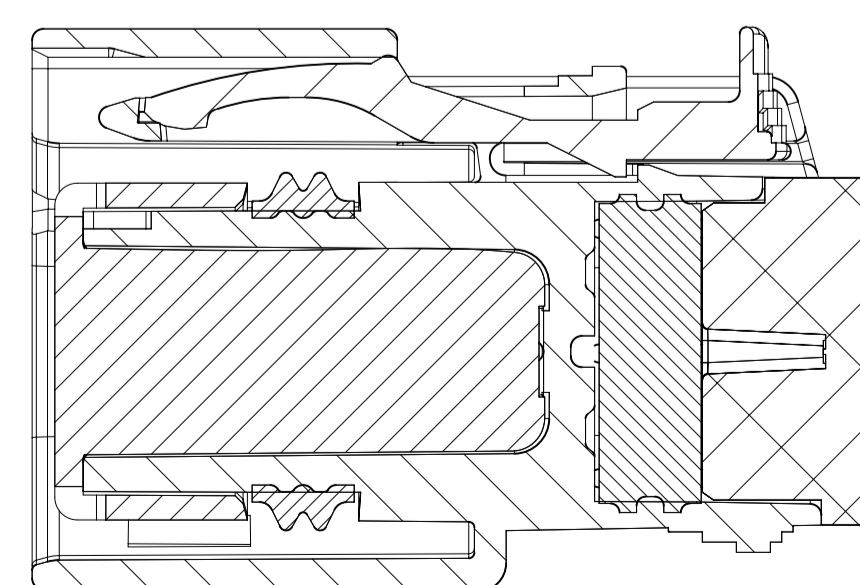
④ DIM F MAX



DIM G ⑥



SECTION Y-Y



SECTION Z-Z

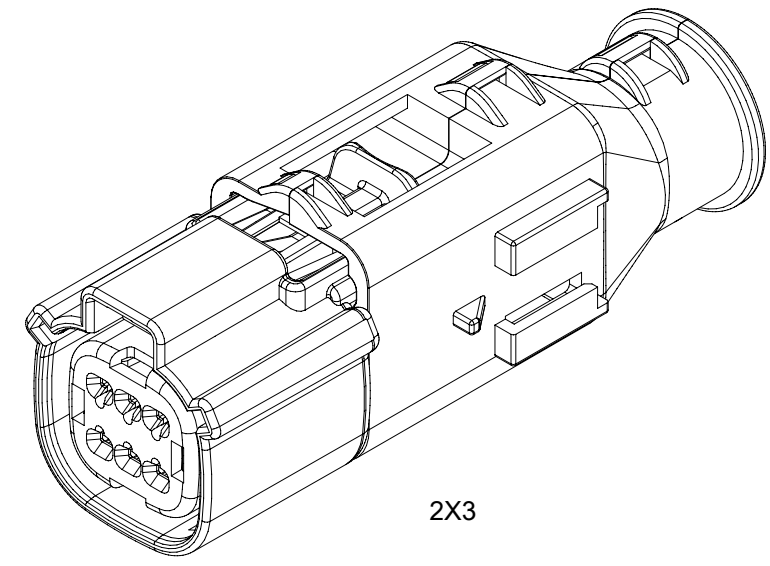
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▽ = 0	DIMENSION UNITS	mm	SCALE	1:1		MX150 RCPT	
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▽ = 0	ANGULAR TOL	±	1.0°	DRWN: DDEB	2018/01/19	PRODUCT CUSTOMER DRAWING	
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▽ = 0	3 PLACES	±		APPR: MVANSLAMBROU	2018/02/16	DOC TYPE   DOC PART   REVISION	
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▽ = 0	0 PLACES	±		APPR: VKOSHY	2014/06/27	SHEET NUMBER	
▽ = 0	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			THIRD ANGLE PROJECTION	DRAWING	SERIES	MATERIAL NUMBER
				A1-SIZE		33472	CUSTOMER
						GENERAL MARKET	
						5 OF 11	

**SHEET DESCRIPTION**  
**BACKSHELL NOTES**

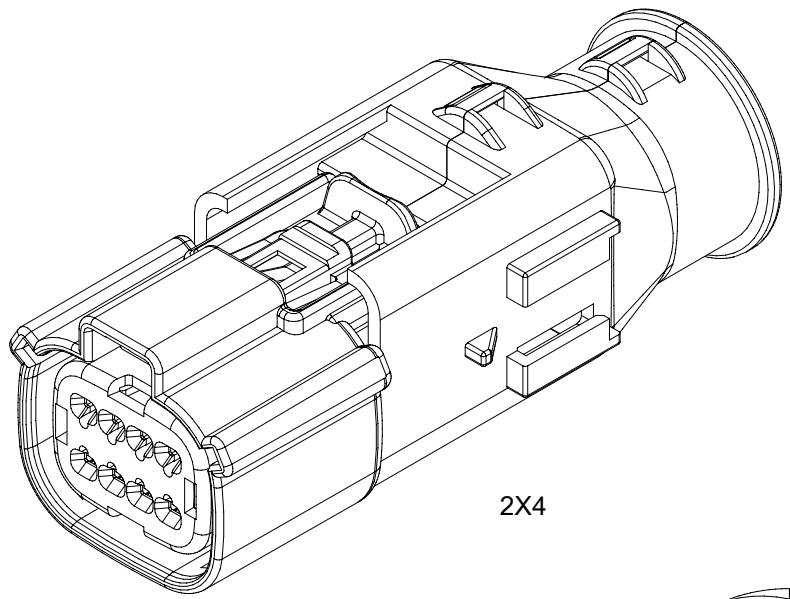
BACKSHELL NOTES: VALID UNLESS OTHERWISE SPECIFIED

1. GENERAL:

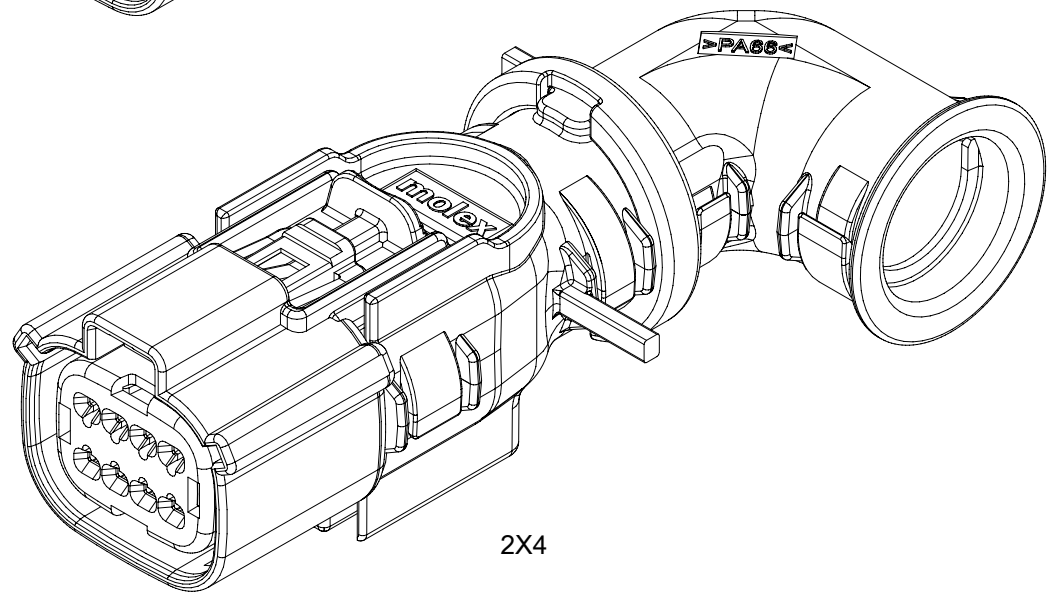
- a. APPLICATION SPECIFICATION SEE: AS-34951-001
- DESIGNED TO MATE WITH RECEPTACLE SEALED ASSEMBLY SPECIFIED IN MOLEX DRAWING SD-33472-0001.
  - SYSTEM TO BE USED WITH WIRE WITHIN DIAMETER RANGE OF 1.2mm TO 2.69mm.
  - COMPONENTS ARE OPTIONAL AND MUST BE PURCHASED SEPERATELY.
  - DESIGN IS OWNED BY SCHLEMMER FOR SCHLEMMER BACKSHELL.
  - DESIGN IS OWNED BY MOLEX FOR MOLEX BACKSHELL.
  - 90° ADAPTOR DESIGN IS OWNED BY MOLEX.
  - FOR ADDITIONAL INFORMATION SEE THE BACKSHELL COMPONENT DRAWING SD-34951-0001.



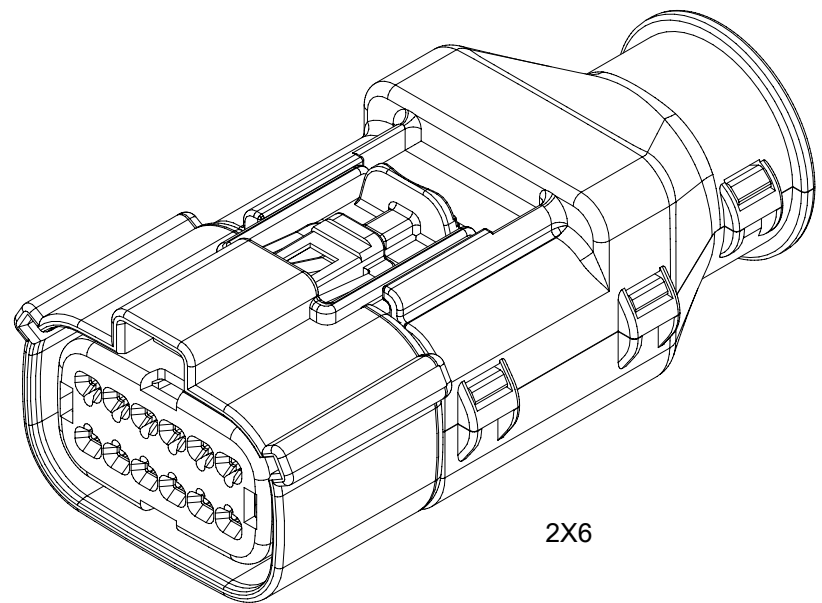
2X3



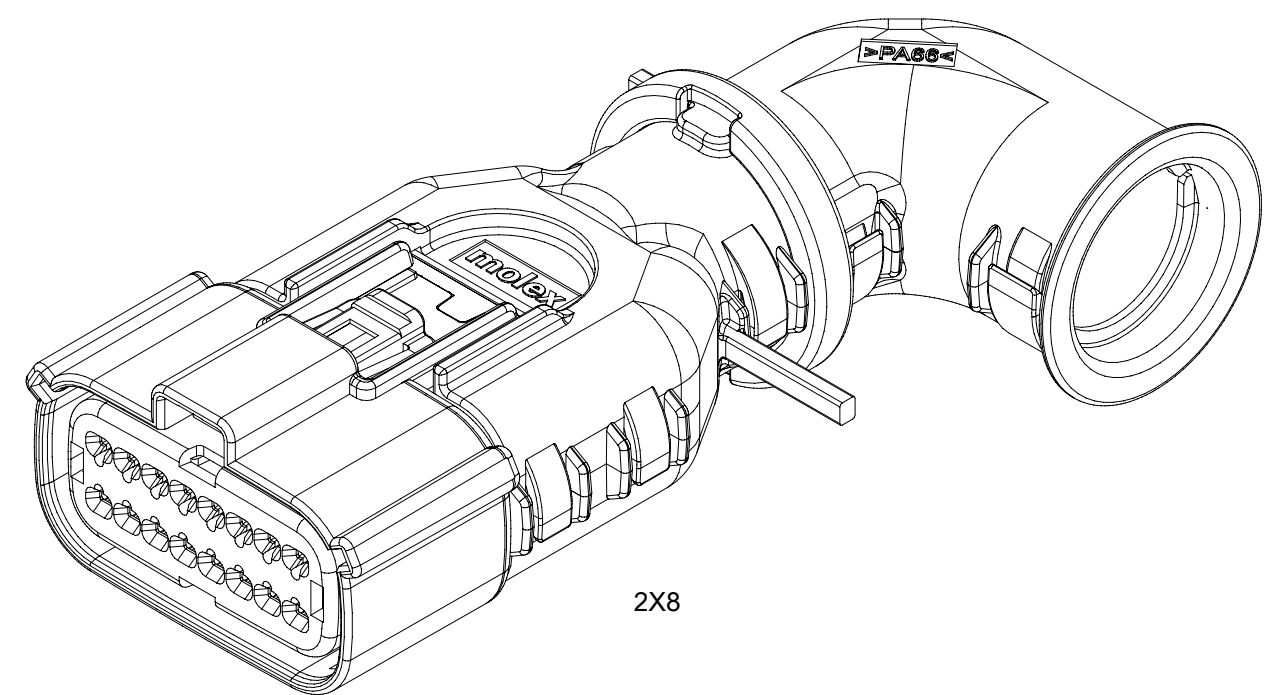
2X4



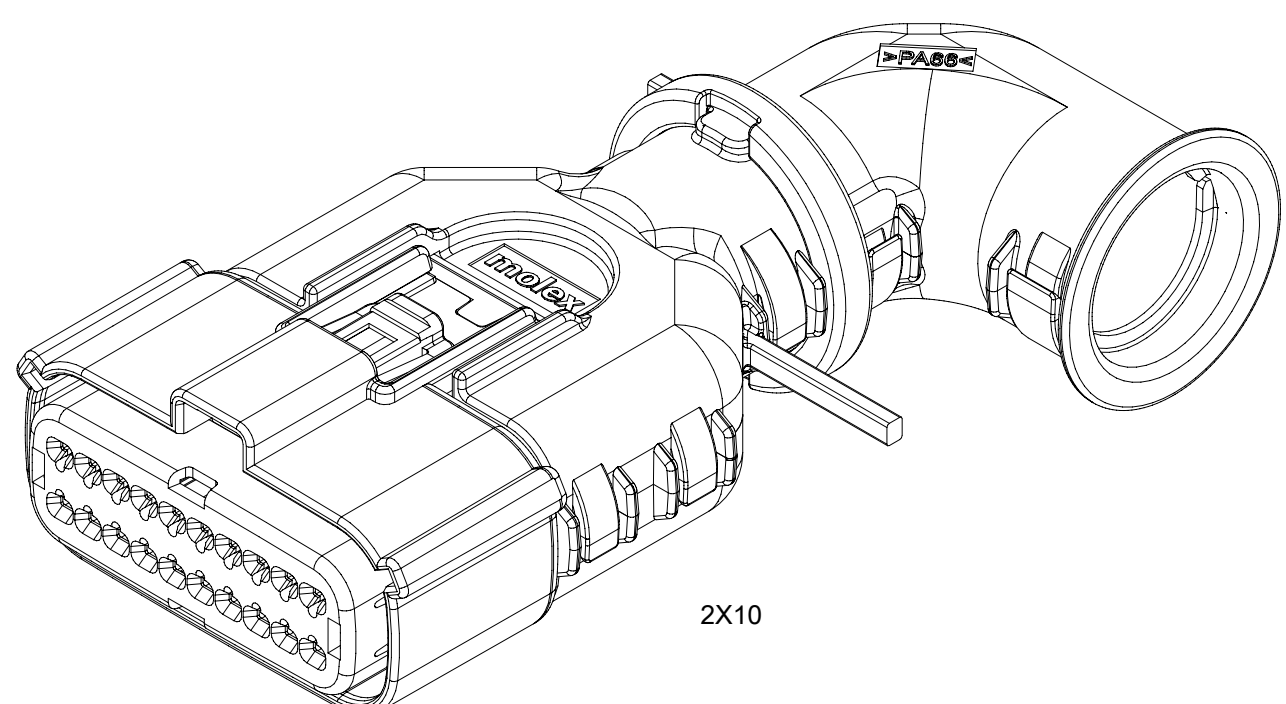
2X4



2X6



2X8



2X10

BACKSHELL CUSTOMER MODEL NUMBER LEGEND

34951-XXXX

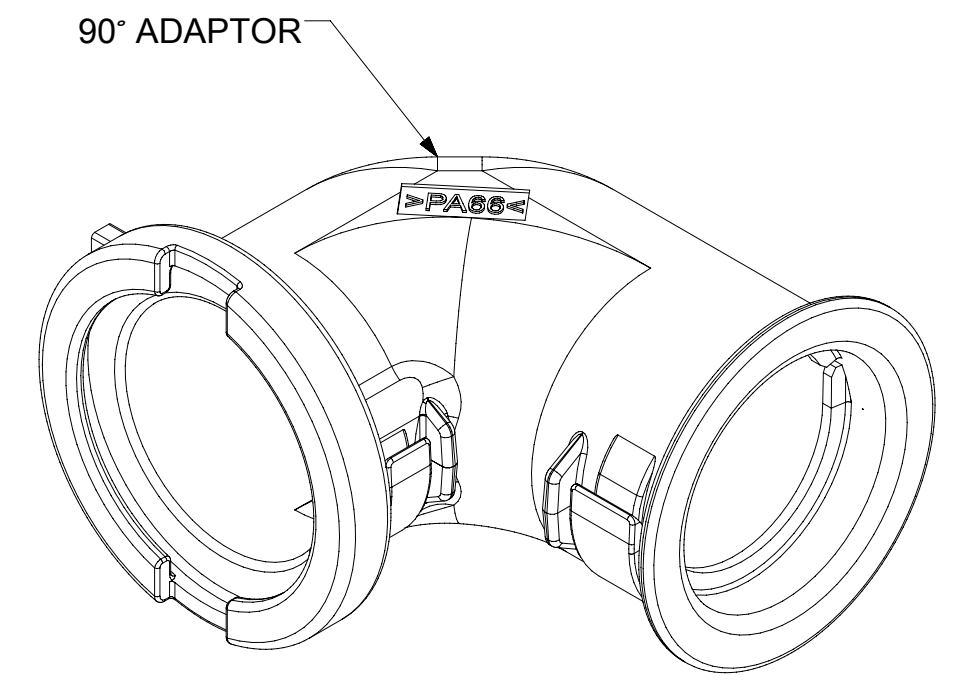
CUSTOMER MODEL COMPONENTS

- 0 - SCHLEMMER BACKSHELL ONLY
- 1 - SCHLEMMER BACKSHELL & MX150 HOUSING KEY A ASSEMBLY
- 2 - SCHLEMMER BACKSHELL & MX150 HOUSING KEY B ASSEMBLY
- 3 - SCHLEMMER BACKSHELL & MX150 HOUSING KEY C ASSEMBLY
- 4 - SCHLEMMER BACKSHELL & MX150 HOUSING KEY D ASSEMBLY
- 5 - MOLEX BACKSHELL ONLY
- 6 - MOLEX BACKSHELL & MX150 HOUSING KEY A ASSEMBLY
- 7 - MOLEX BACKSHELL & MX150 HOUSING KEY B ASSEMBLY
- 8 - MOLEX BACKSHELL & MX150 HOUSING KEY C ASSEMBLY
- 9 - MOLEX BACKSHELL & MX150 HOUSING KEY D ASSEMBLY

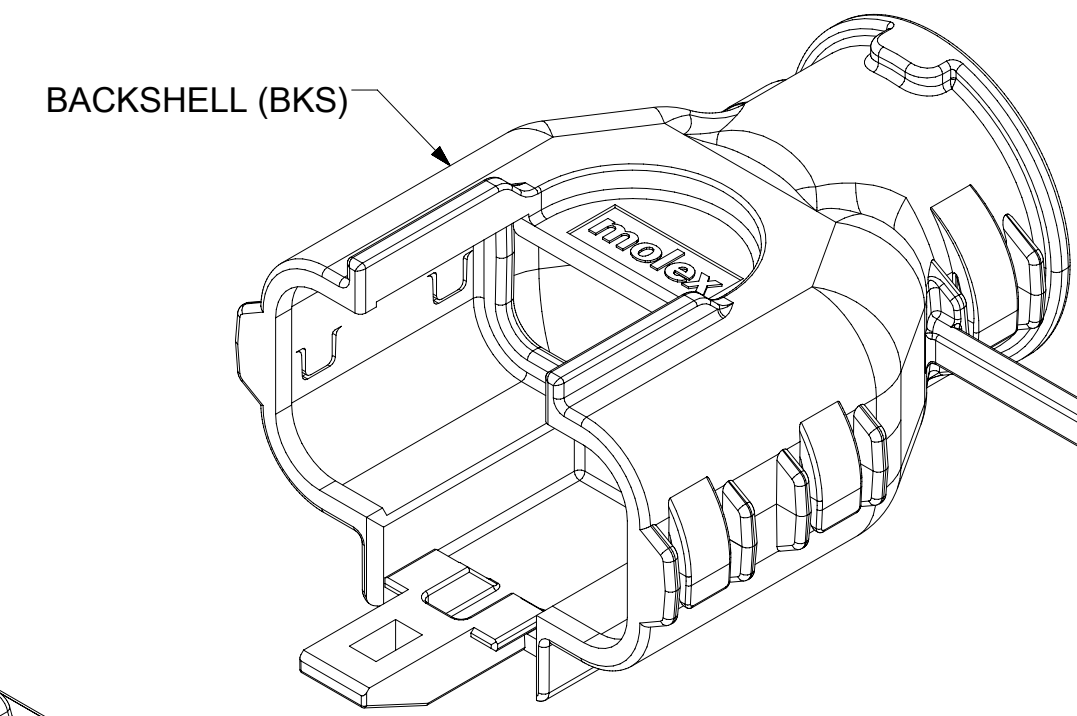
BACKSHELL FEATURES

- 1 - WITH RIBS
- 2 - WITHOUT RIBS
- 3 - 90° ADAPTOR

MX150 CIRCUIT SIZE 04, 06, 08, 12, 16, 20

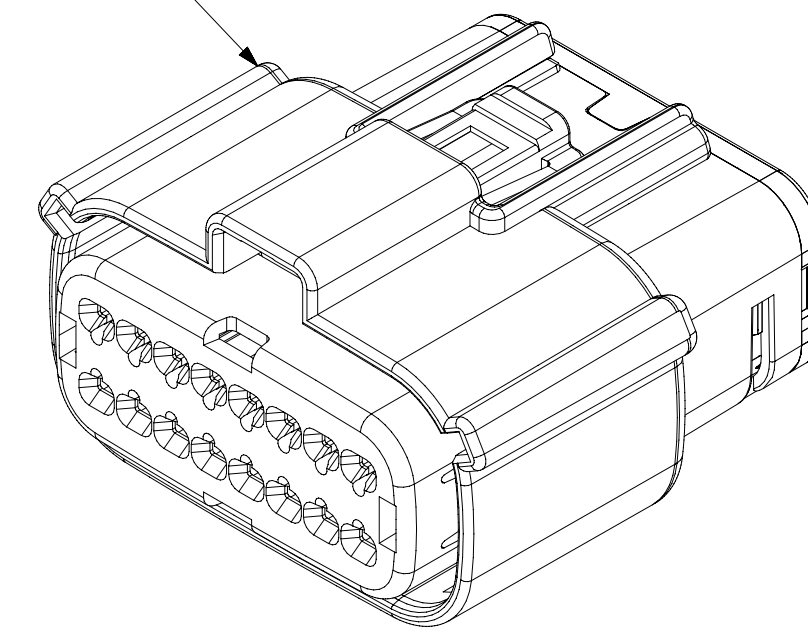


90° ADAPTOR



BACKSHELL (BKS)

RECEPTACLE SEALED ASSEMBLY

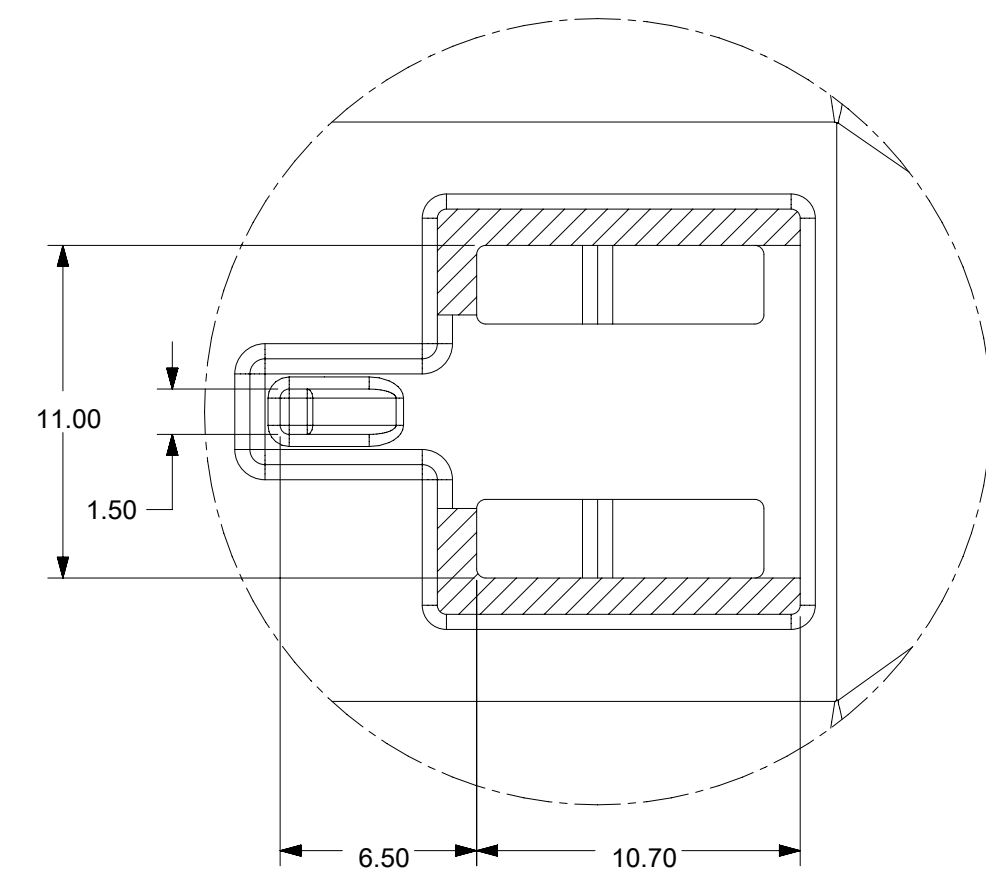
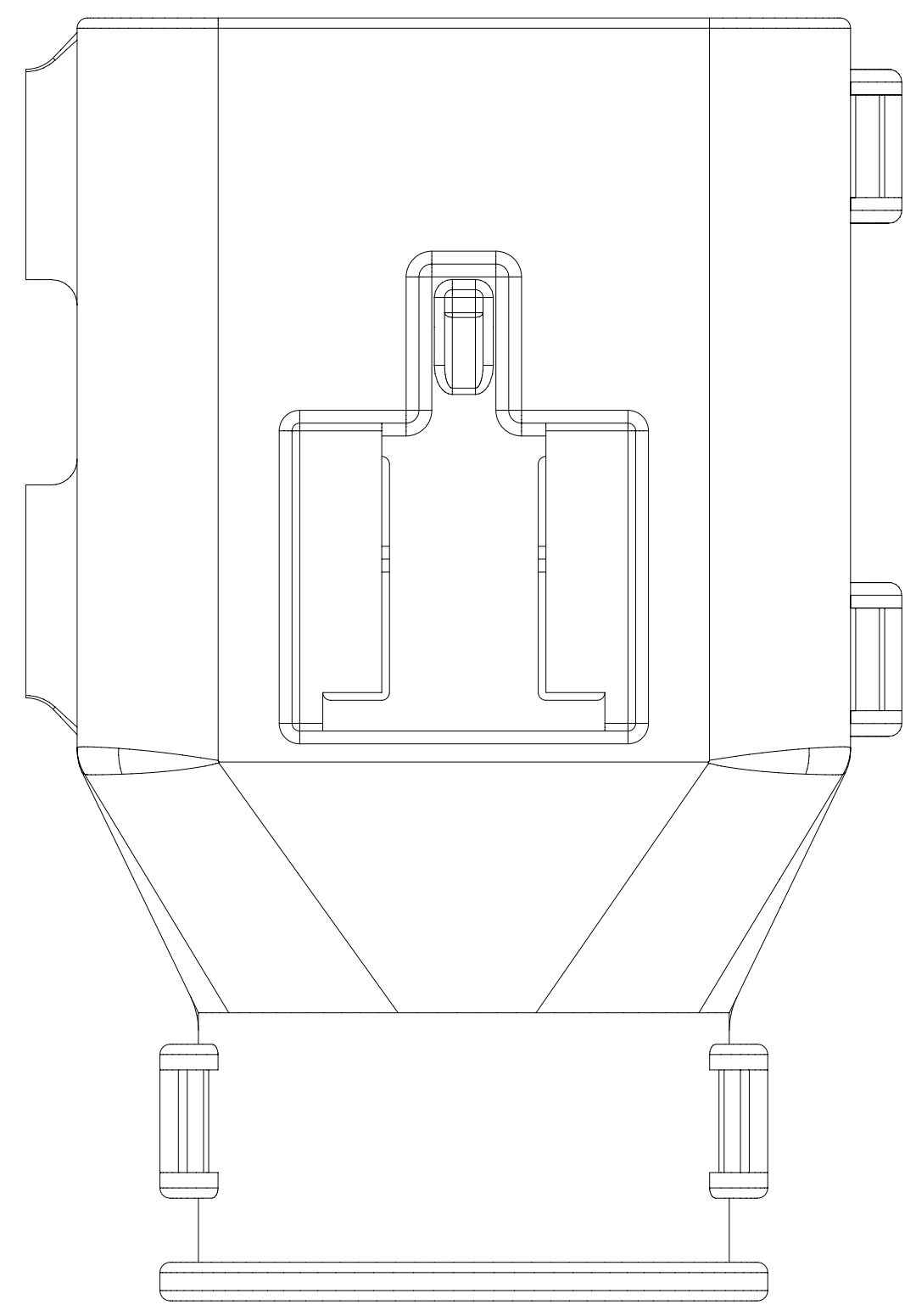
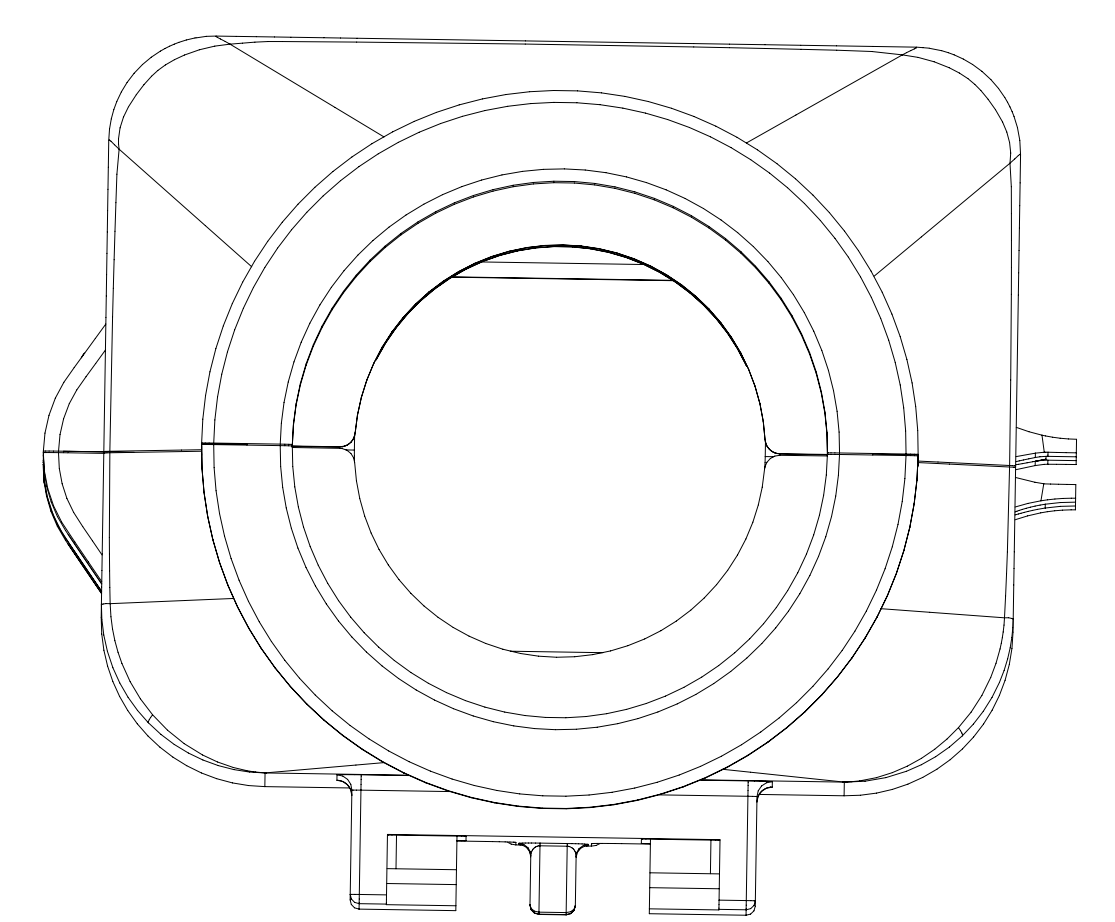
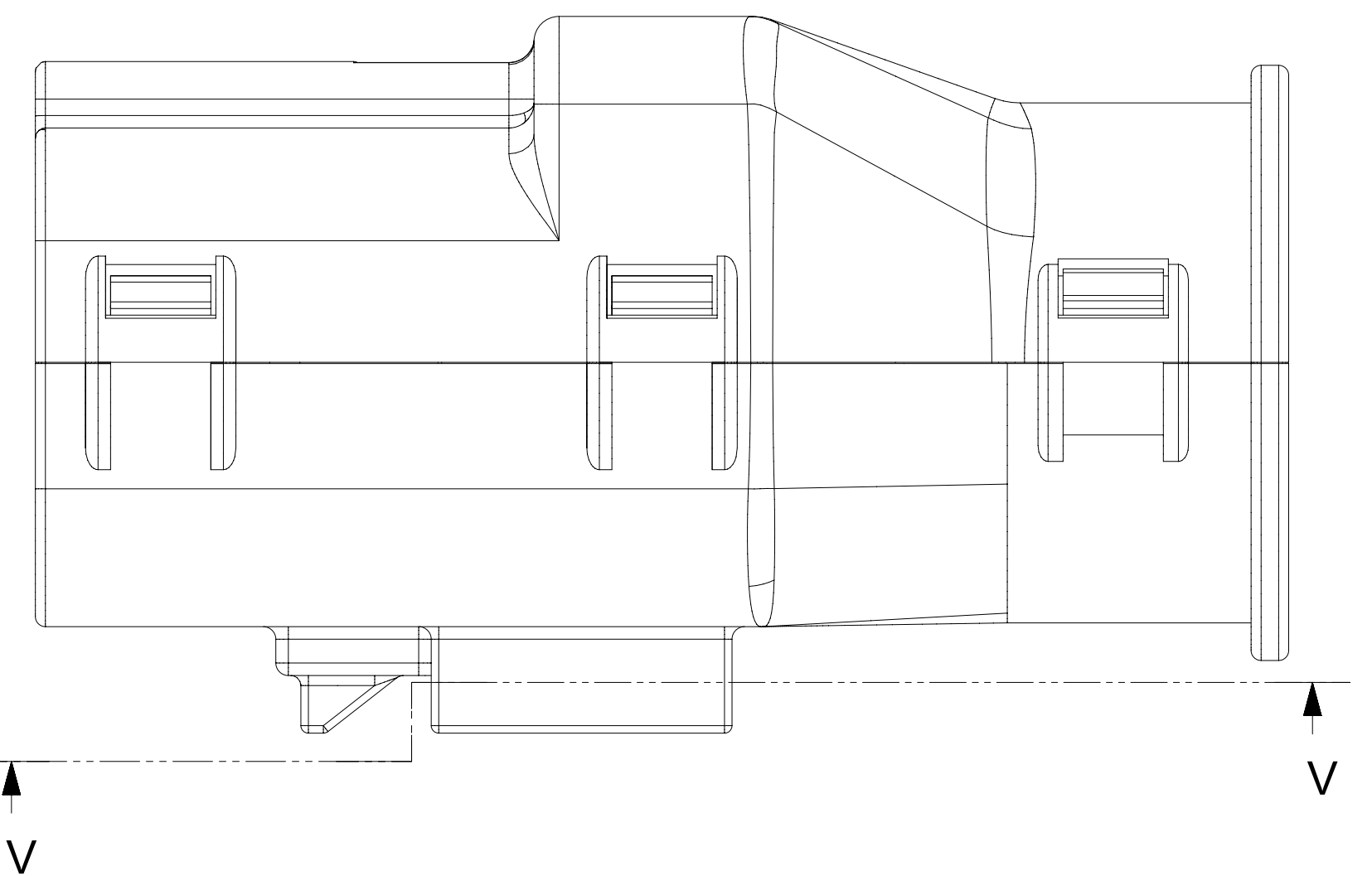
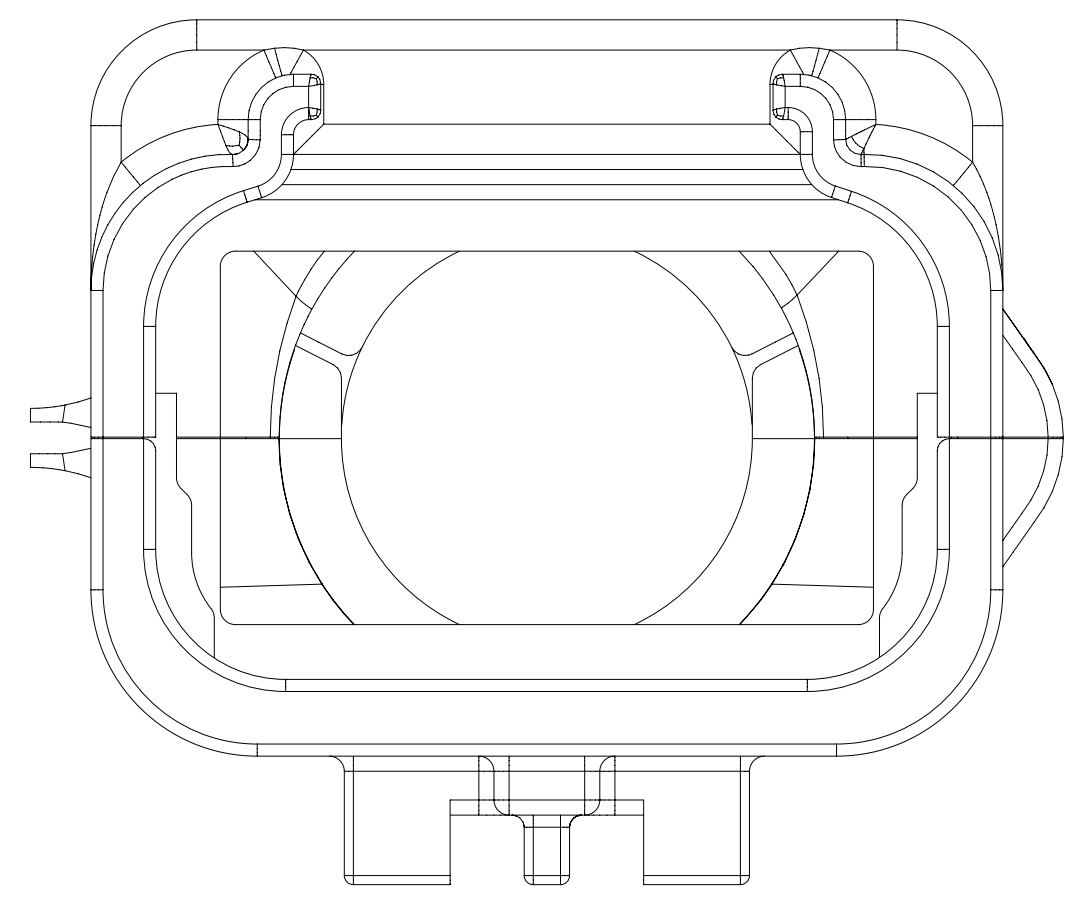
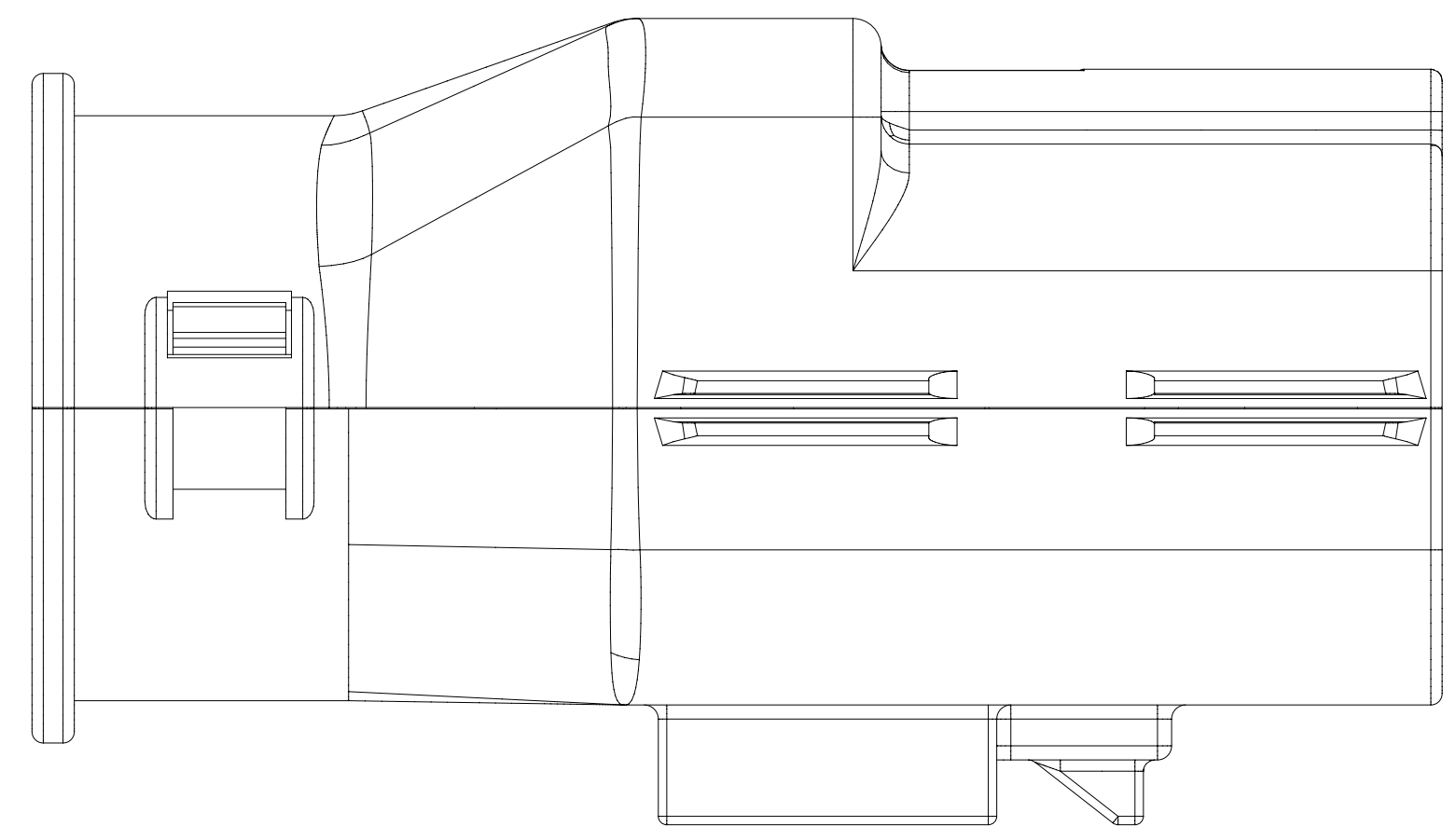


SCALE 2:1

SYMBOLS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		CURRENT REV DESC:			molex		
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▽ = 0	3 PLACES	±		DRWN:	APROFFITT	2014/05/14			
▽ = 0	2 PLACES	± 0.1		APPR:	VKOSHY	2014/06/27			
▽ = 0	1 PLACE	± 0.2		THIRD ANGLE PROJECTION					
▽ = 0	0 PLACES	±		DRAWING	A1-SIZE				
▽ = 0	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			SERIES	33472				

DOCUMENT NUMBER	DOC TYPE	DOC PART	REVISION
SD-33472-0001	PSD	001	C2
MATERIAL NUMBER	CUSTOMER	SHEET NUMBER	
	GENERAL MARKET	6 OF 11	

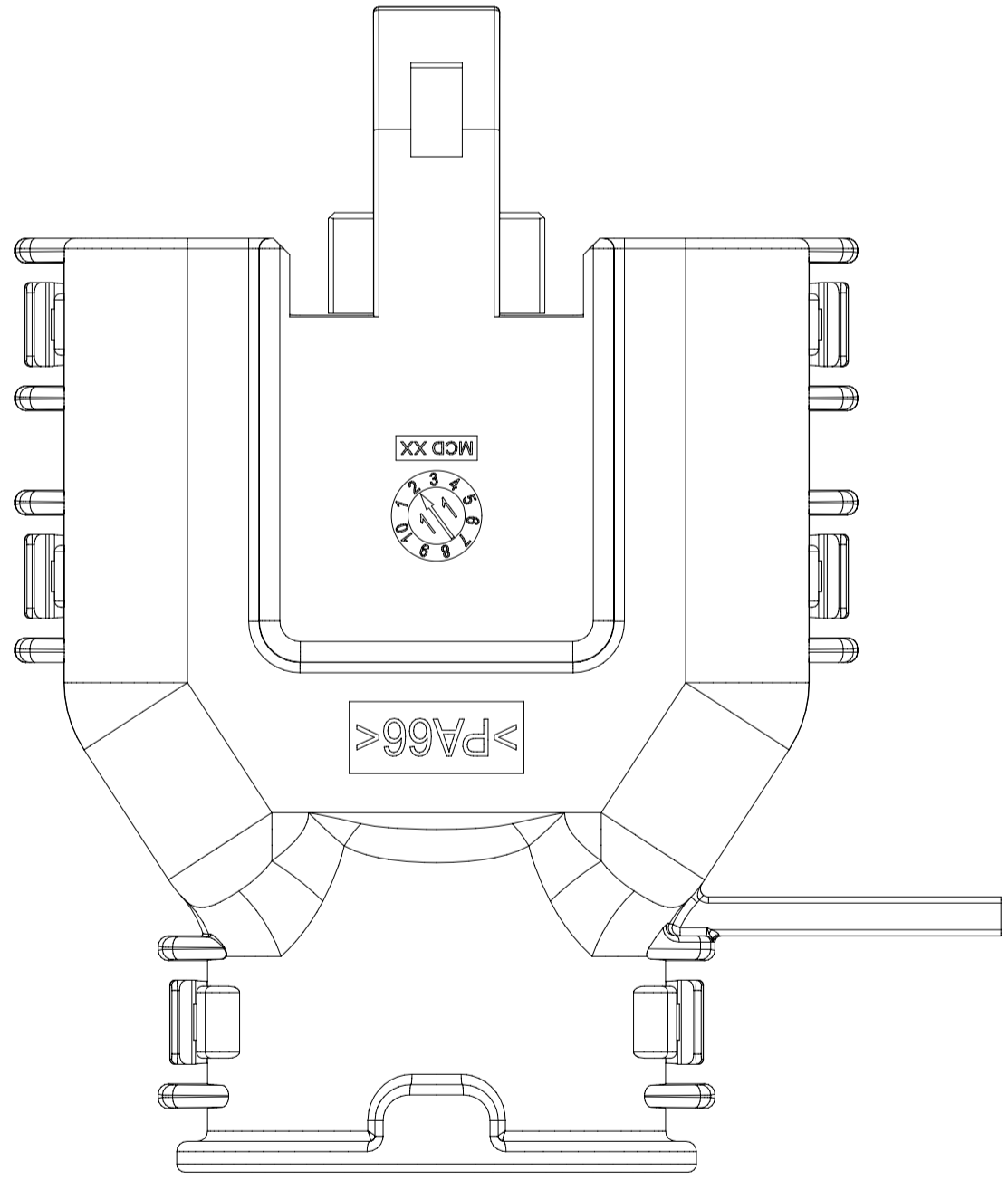
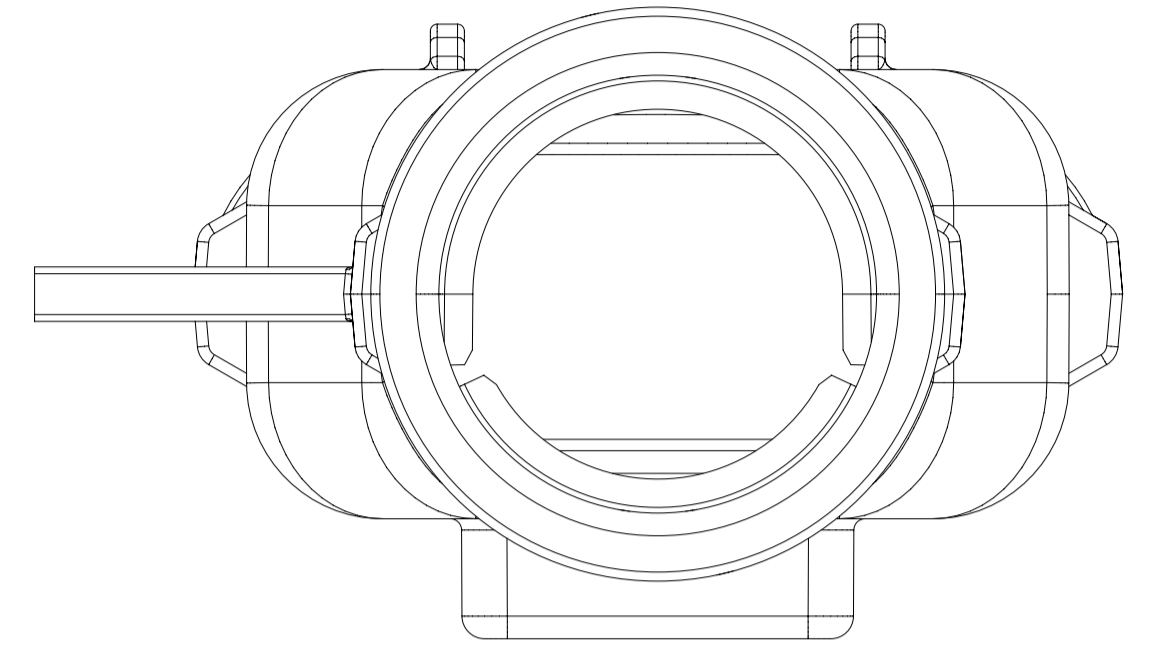
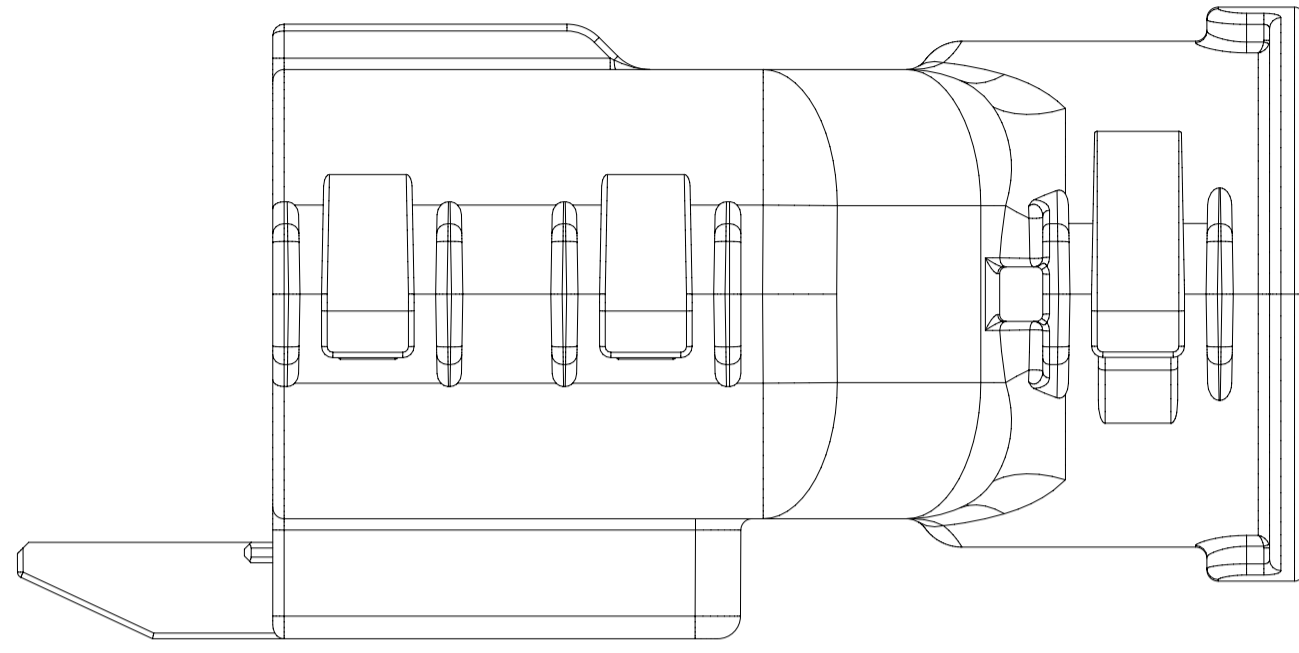
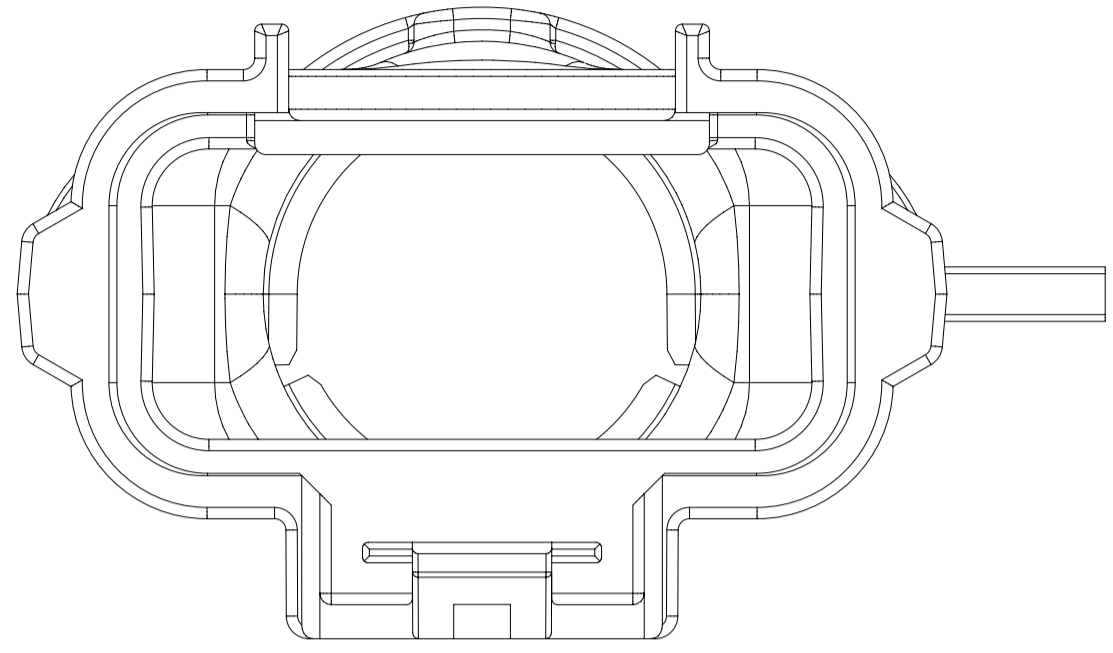
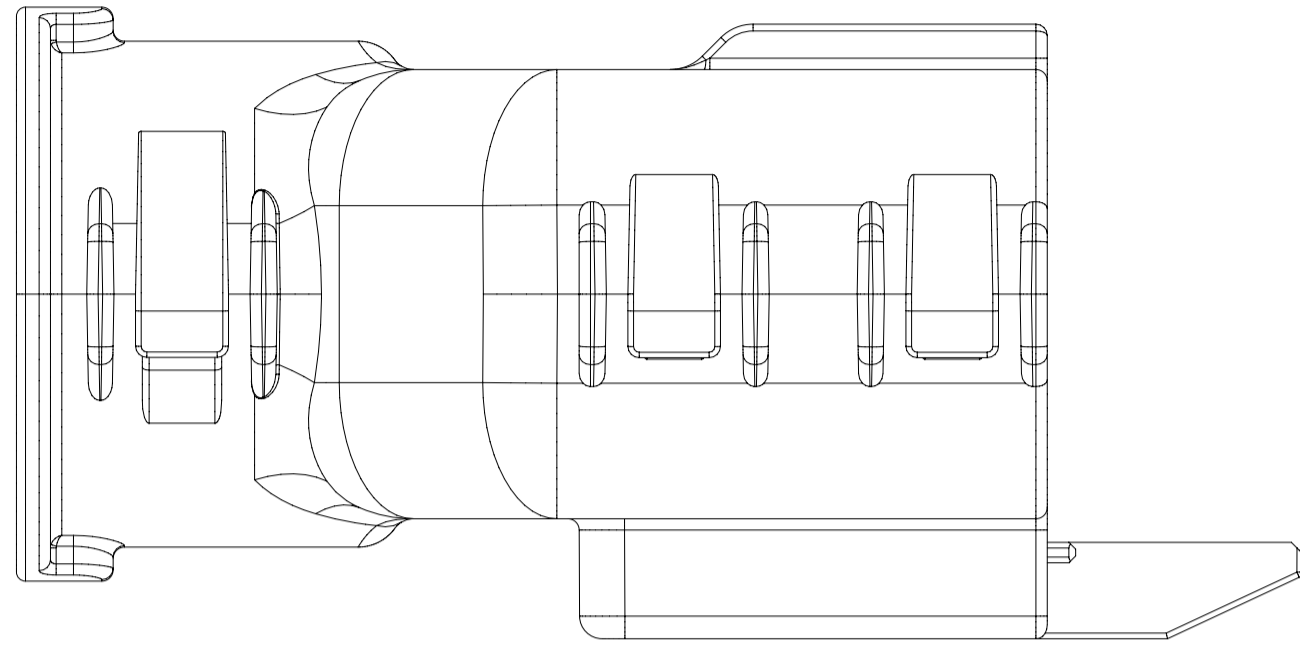
**SHEET DESCRIPTION**  
SCHLEMMER BACKSHELL



Partial V-V  
SCALE 4:1

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	4 PLACES ± 3 PLACES ± 2 PLACES ± 0.1 1 PLACE ± 0.2 0 PLACES ± DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	THIRD ANGLE PROJECTION 	DRAWING: <b>A1-SIZE</b> SERIES: <b>33472</b>	DOCUMENT NUMBER: <b>SD-33472-0001</b> DOC TYPE: PSD DOC PART: 001 REVISION: C2	PRODUCT CUSTOMER DRAWING CUSTOMER: GENERAL MARKET SHEET NUMBER: 7 OF 11

**SHEET DESCRIPTION**  
MOLEX BACKSHELL



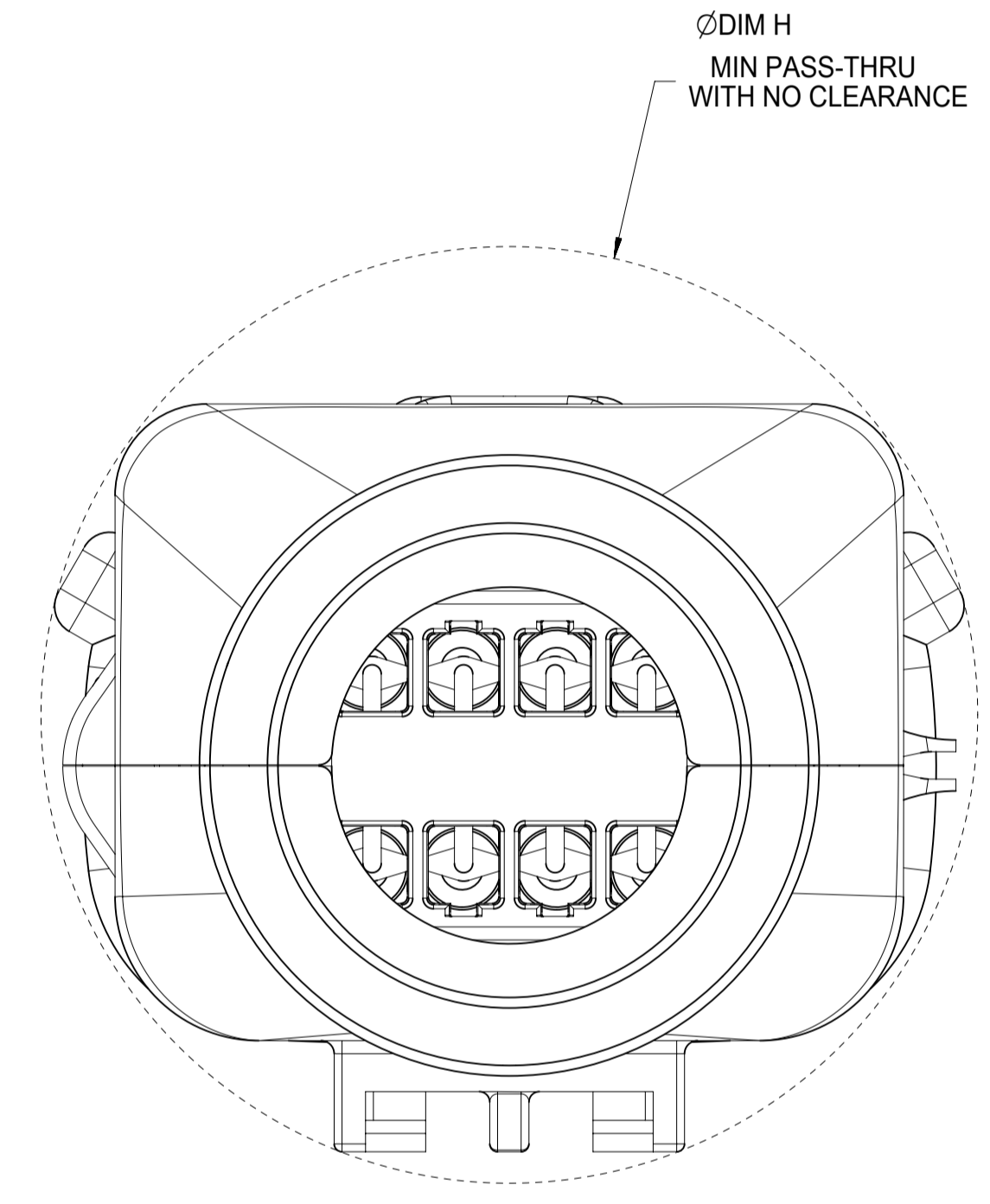
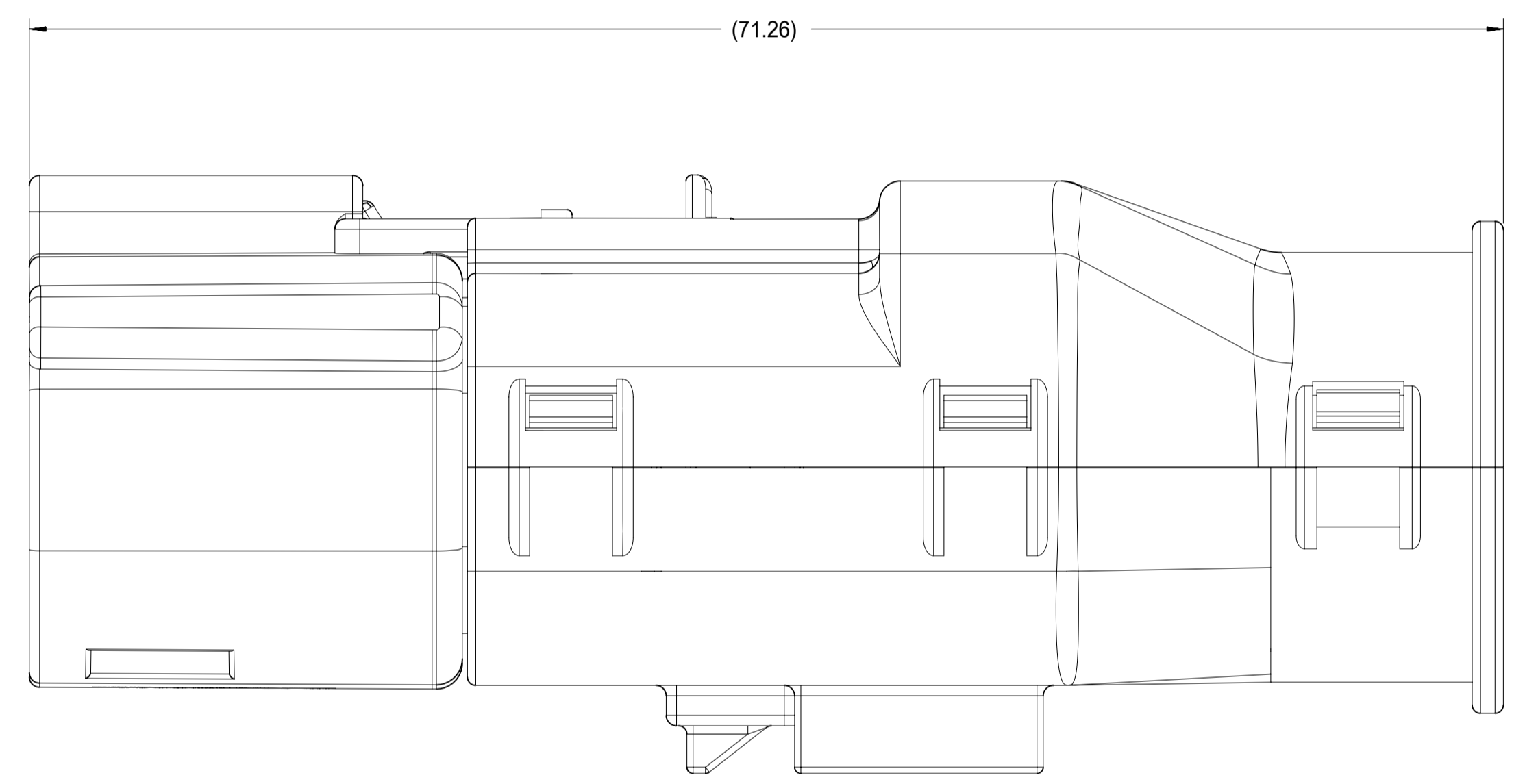
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	mm	3:1	
	GENERAL TOLERANCES (UNLESS SPECIFIED)		
	ANGULAR TOL	± 1.0°	
	4 PLACES	±	
3 PLACES	±		
2 PLACES	± 0.1		
1 PLACE	± 0.2		
0 PLACES	±		
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIRD ANGLE PROJECTION	DRAWING
			A1-SIZE

			MX150 RCPT DUAL ROW SEALED ASSEMBLY MAT SEAL		
			PRODUCT CUSTOMER DRAWING		
DOCUMENT NUMBER		PSD		001	C2
SD-33472-0001		CUSTOMER		GENERAL MARKET	
MATERIAL NUMBER		SERIES		SHEET NUMBER	
		33472		8 OF 11	



SHEET DESCRIPTION			
SCHLEMMER BACKSHELL CONFIGURATIONS			

CHARTED DIMENSIONS	
DESCRIPTION	DIMENSIONS
	H
2X3 W/ CLIPSLOT	N/A
2X3 W/O CLIPSLOT	28.50
2X4 W/ CLIPSLOT	N/A
2X4 W/O CLIPSLOT	30.75
2X6 W/ CLIPSLOT	N/A
2X6 W/O CLIPSLOT	35.83



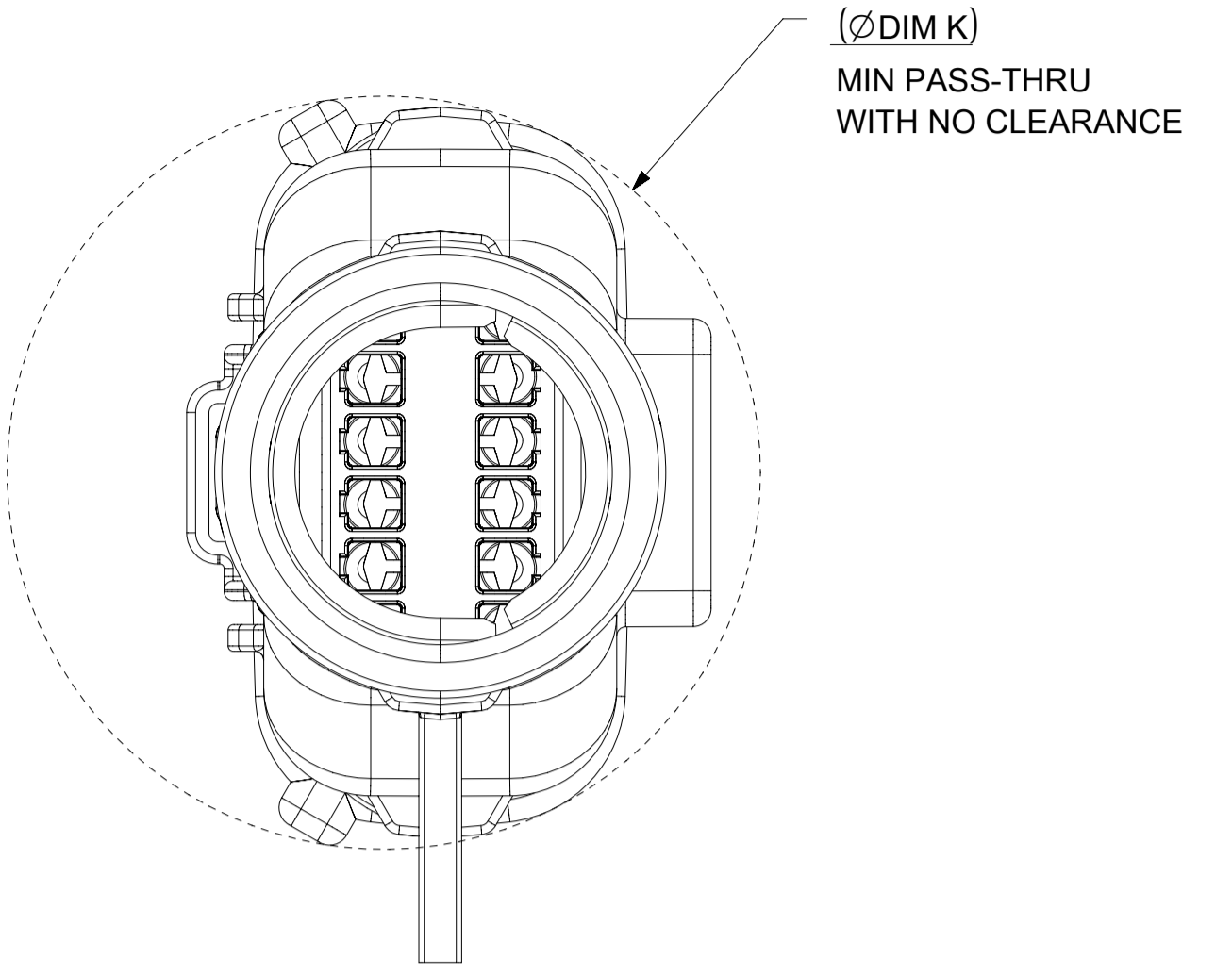
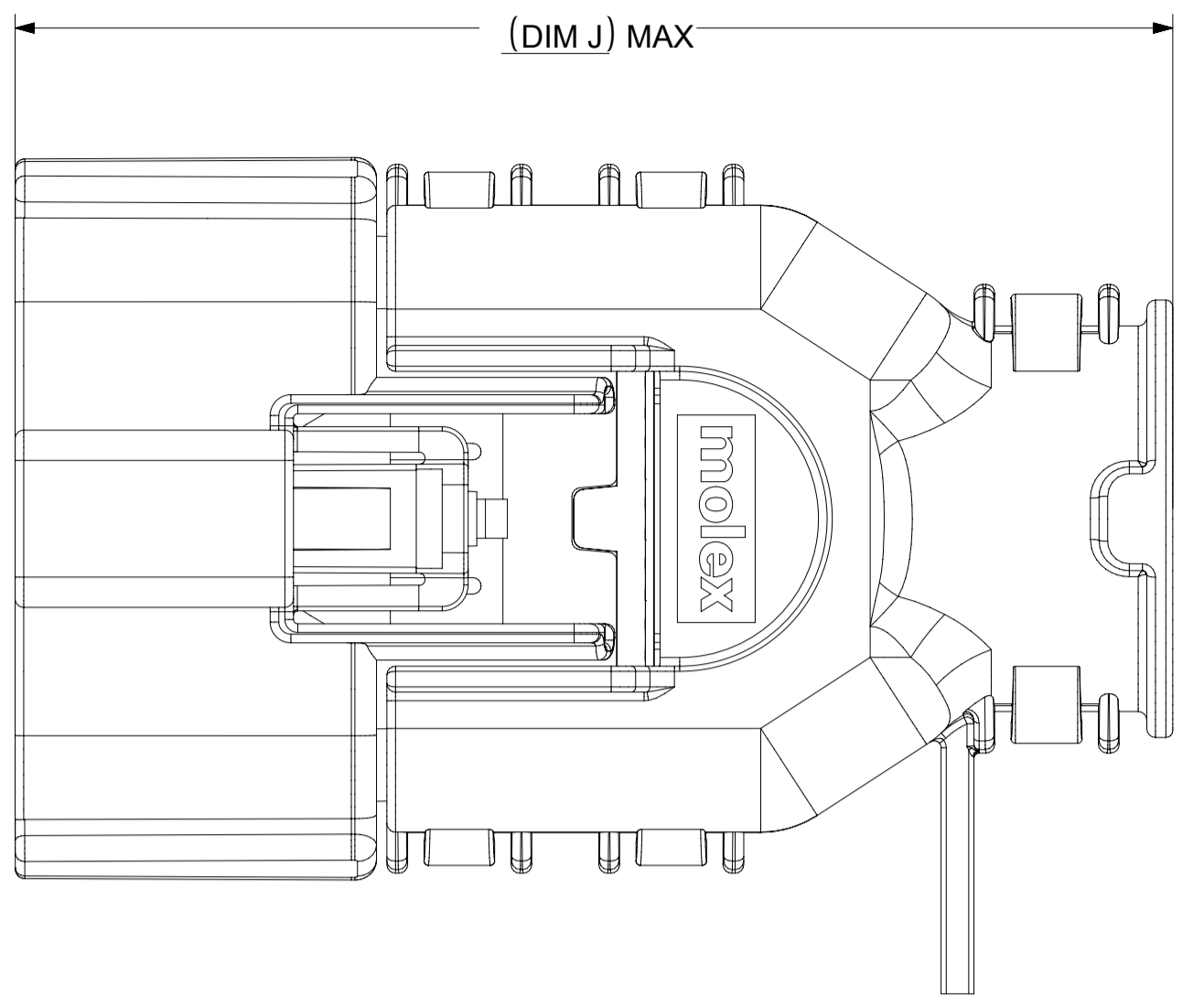
RECEPTACLE SEALED ASSEMBLY WITH RECEPTACLE BACKSHELL

<b>QUALITY SYMBOLS</b> FA = 0 FE = 0 FE = 0 ▼ = 0 C = 0 ☒ = 0 ■ = 0 ∇ = 0	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION											
	EC NO: 171650	DRWN: DDEB	CHKD: MYANSLAMBROU	APPR: MYANSLAMBROU	2018/01/19	2018/02/16	2018/02/16	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION UNITS	SCALE		
					ANGULAR TOL ± 1.0 °		mm	4:1	APROFFITT 2014/05/14			
					4 PLACES ±	3 PLACES ±		CHK'D BY DATE		KBORUSZEWSKI 2014/06/16		
					2 PLACES ± 0.1	1 PLACE ± 0.2		APPR BY DATE		VKOSHY 2014/06/27		
					0 PLACES ±	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		DRAWING SIZE	THIRD ANGLE PROJECTION	SERIES: 33472 MATERIAL NUMBER: [blank] CUSTOMER: GENERAL MARKET		
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					C2							

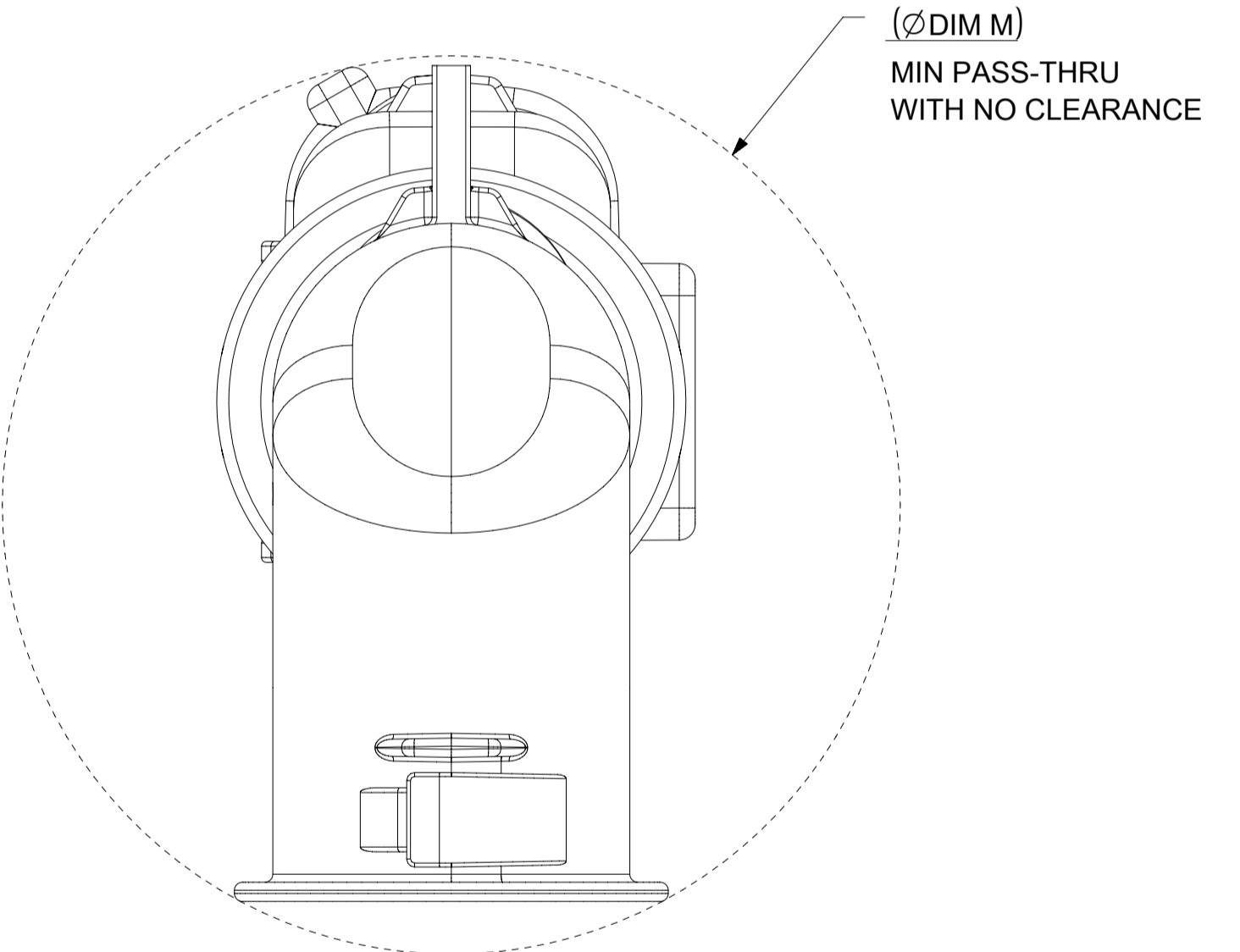
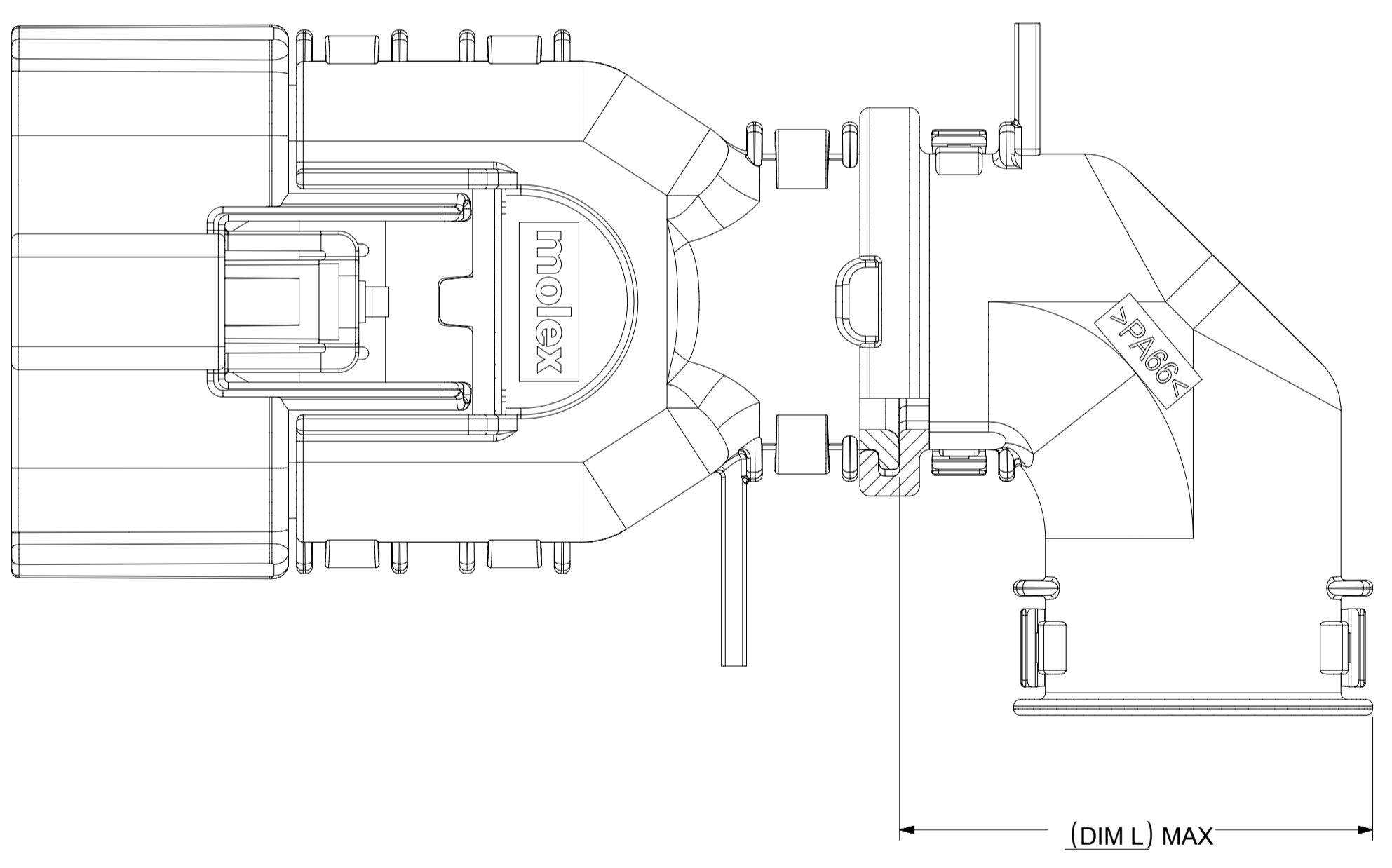
RELEASE STATUS	P1	RELEASE DATE	2018/02/16	22:02:25
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SHEET DESCRIPTION  
MOLEX BACKSHELL CONFIGURATIONS

DESCRIPTION	DIMENSIONS			
	J	K	L	M
2X2 W/O CLIPSLOT	TBD	TBD	TBD	TBD
2X2 W/ CLIP SLOT	TBD	TBD	TBD	TBD
2X2 LENGTHENED	TBD	TBD	TBD	TBD
2X4 W/ CLIPSLOT	58.39	32.85	32.10	44.26
2X4 W/O CLIPSLOT	N/A	N/A	N/A	N/A
2X8 W/ CLIPSLOT	67.19	42.65	36.10	56.49
2X8 W/O CLIPSLOT	N/A	N/A	N/A	N/A
2X10 W/ CLIPSLOT	67.19	42.65	36.10	56.49
2X10 W/O CLIPSLOT	N/A	N/A	N/A	N/A

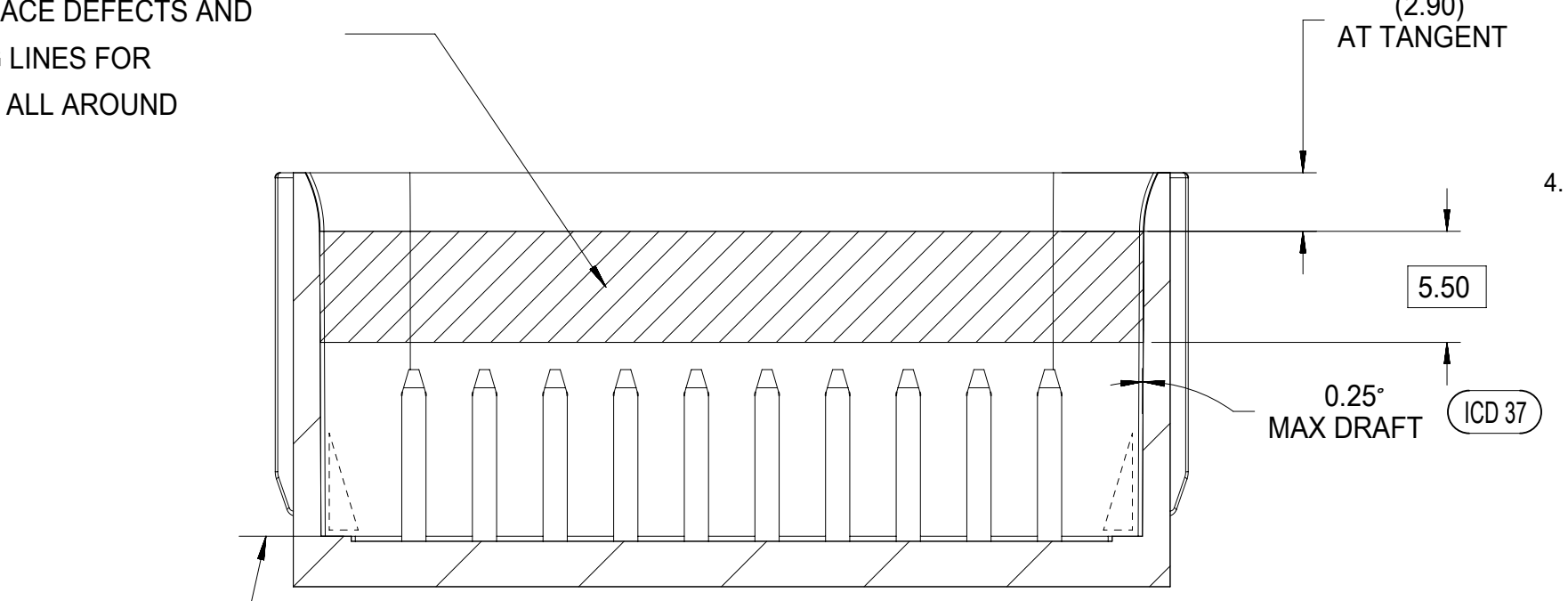
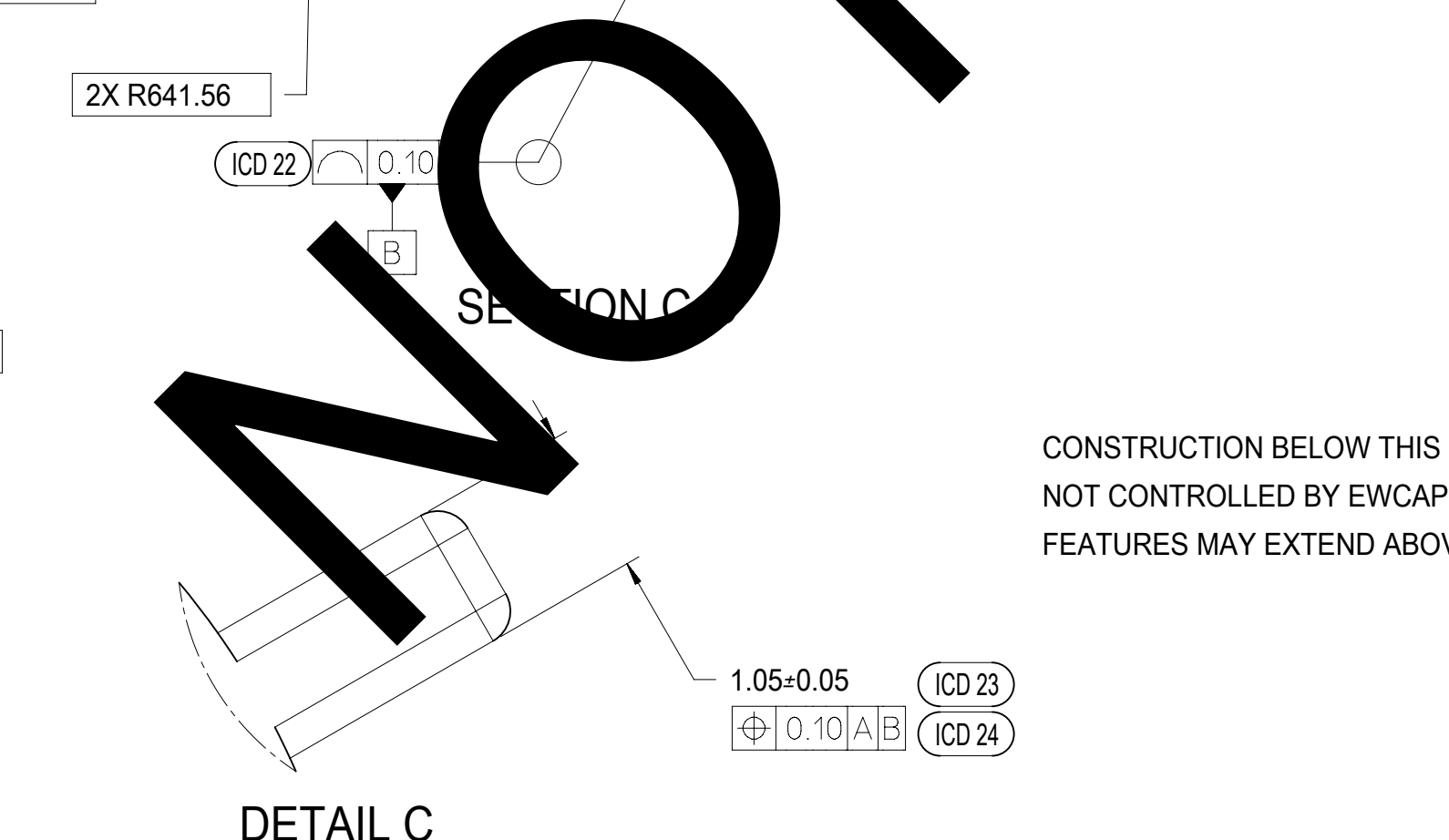
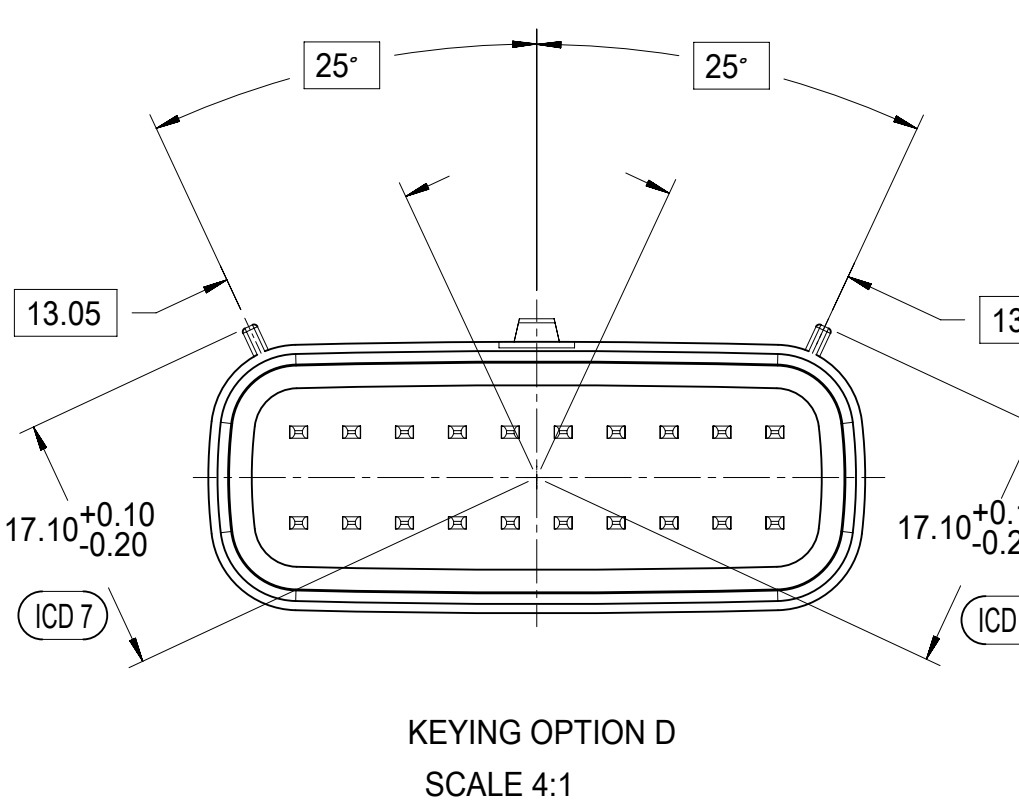
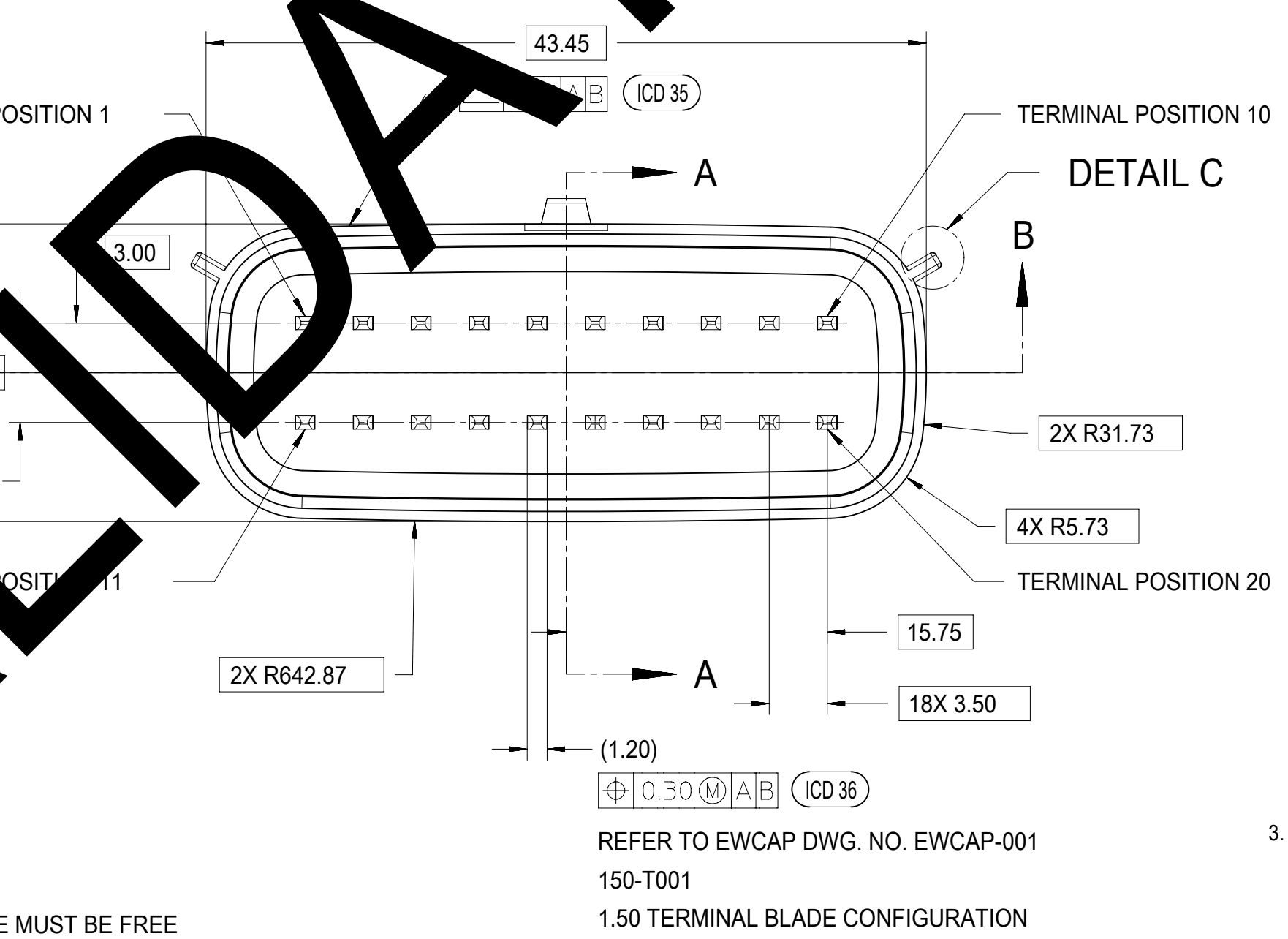
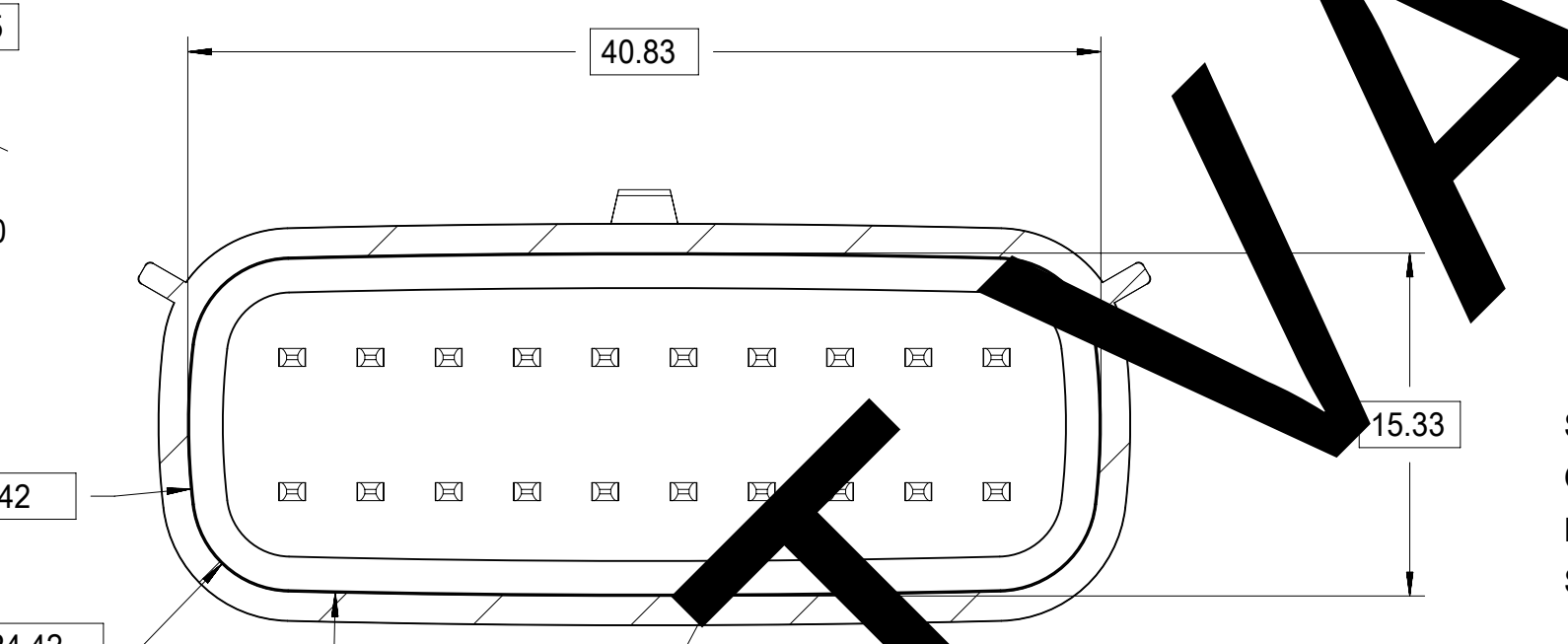
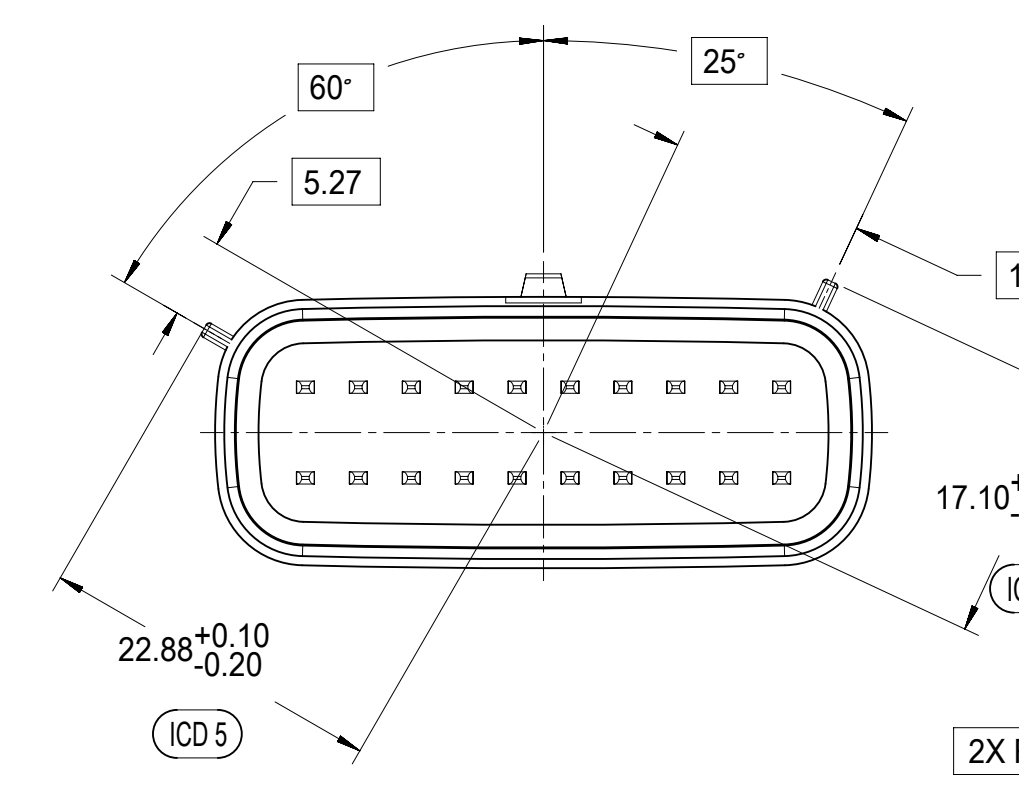
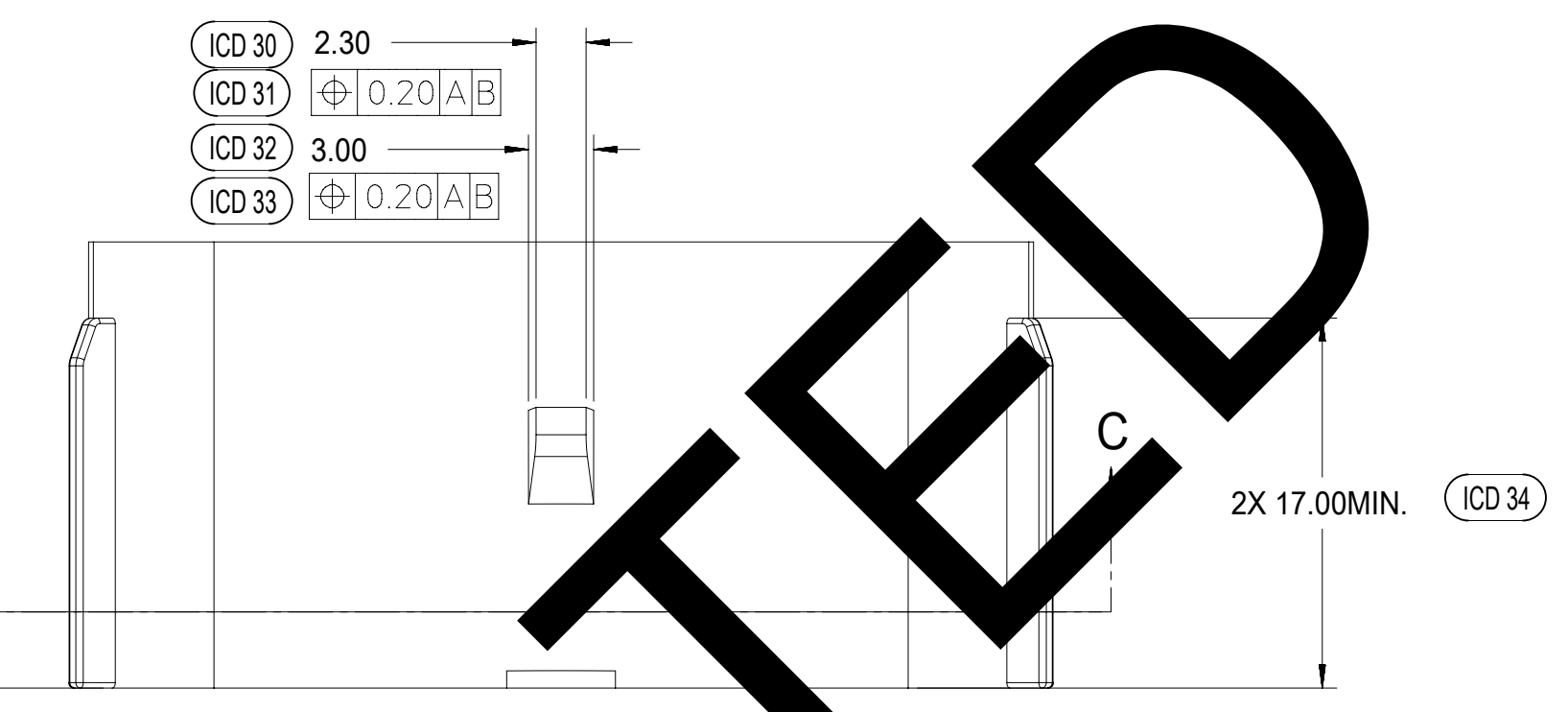
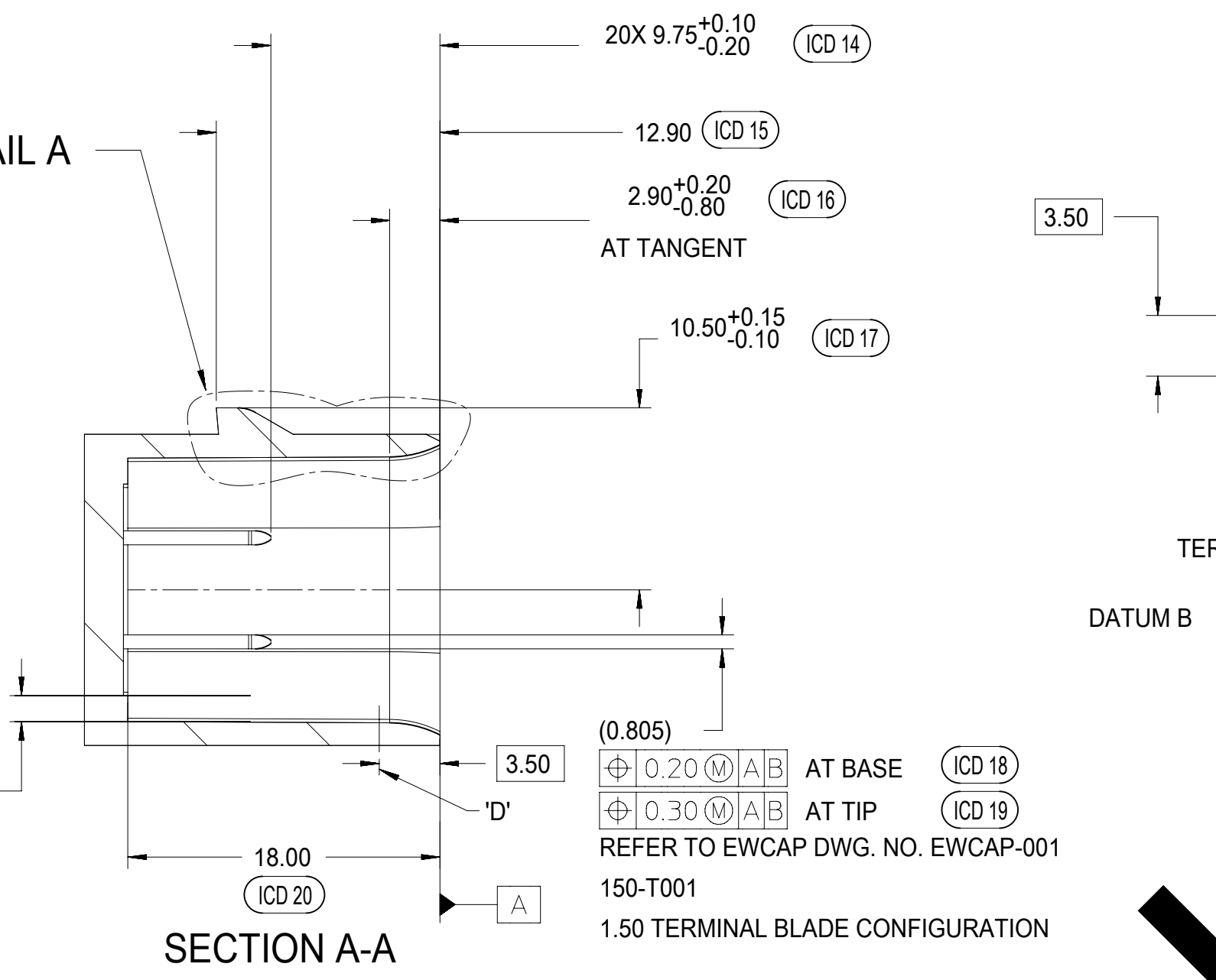
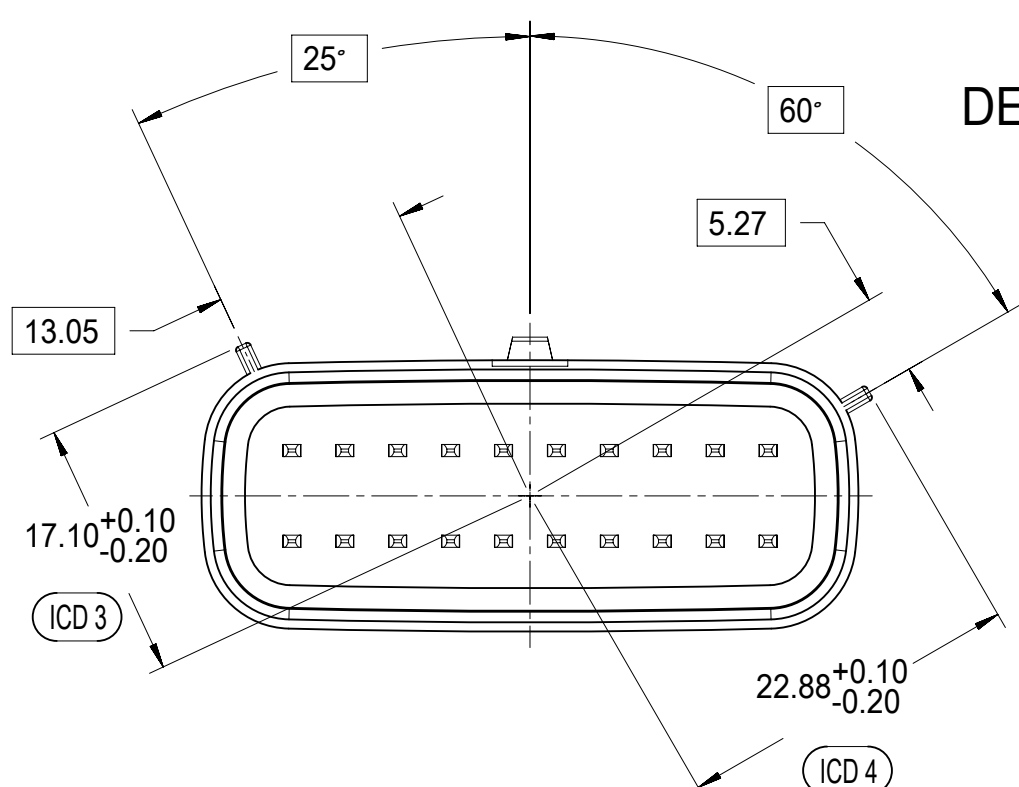
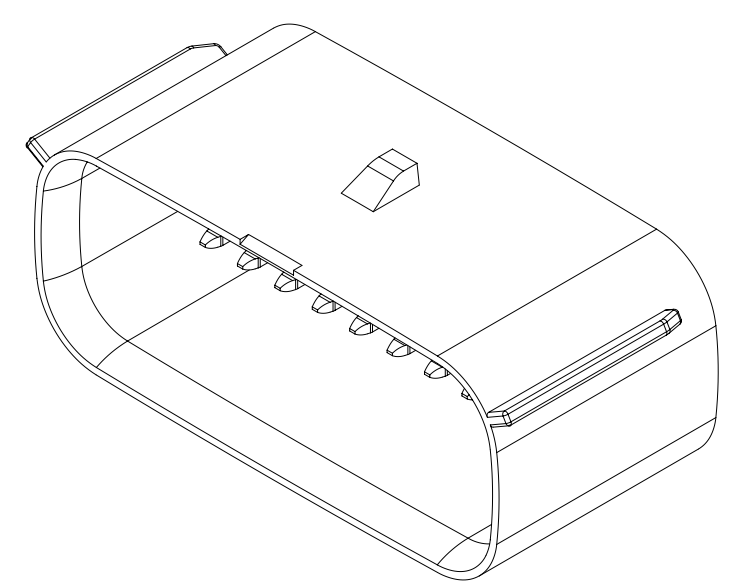
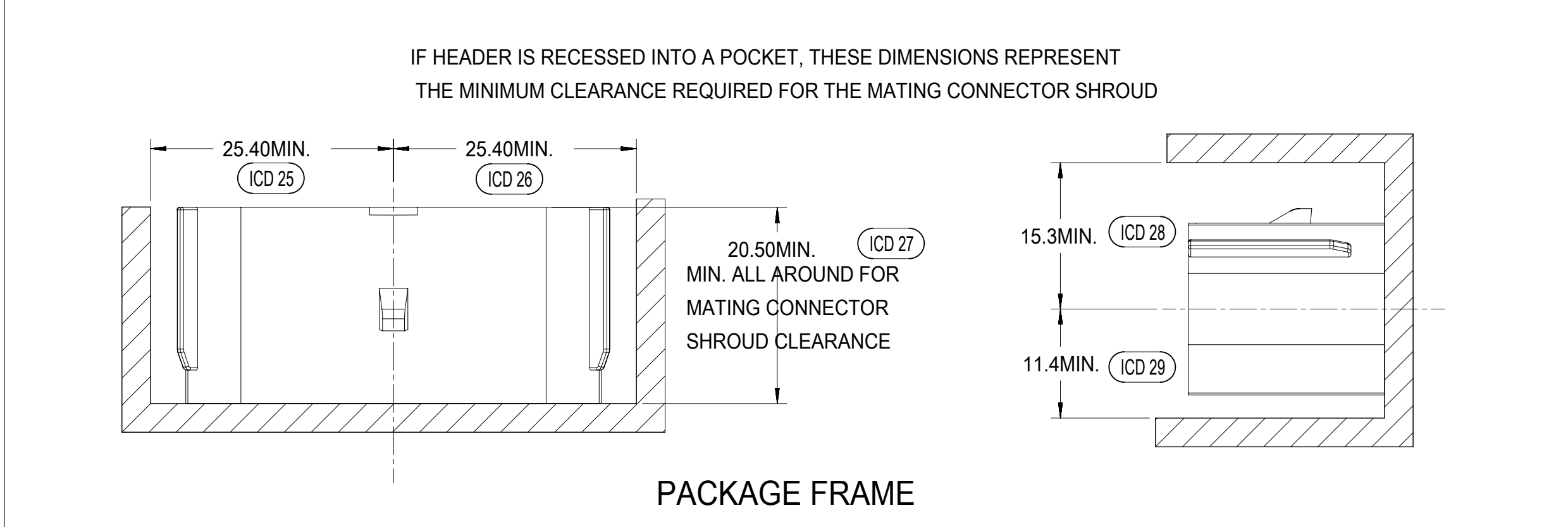
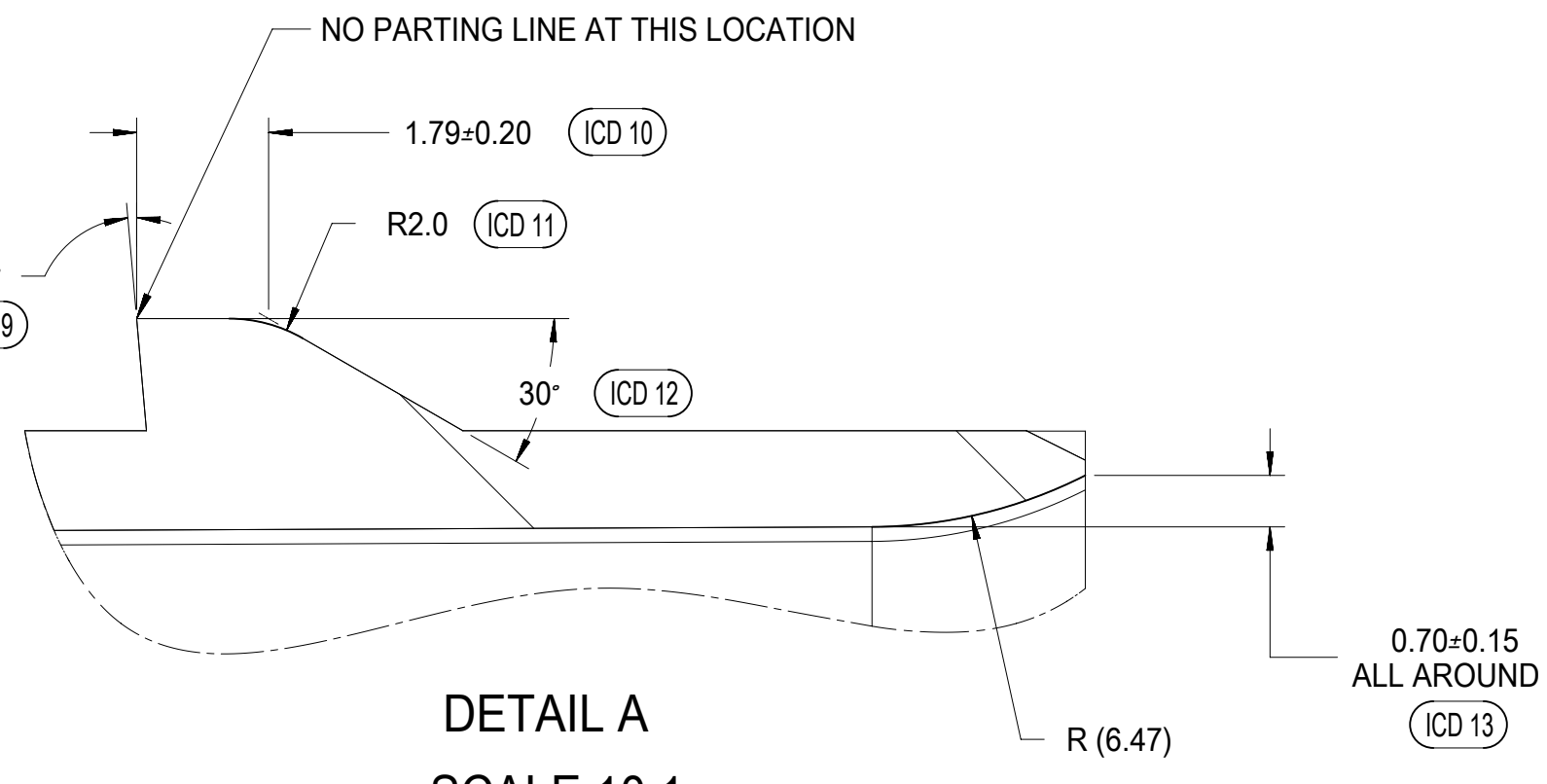
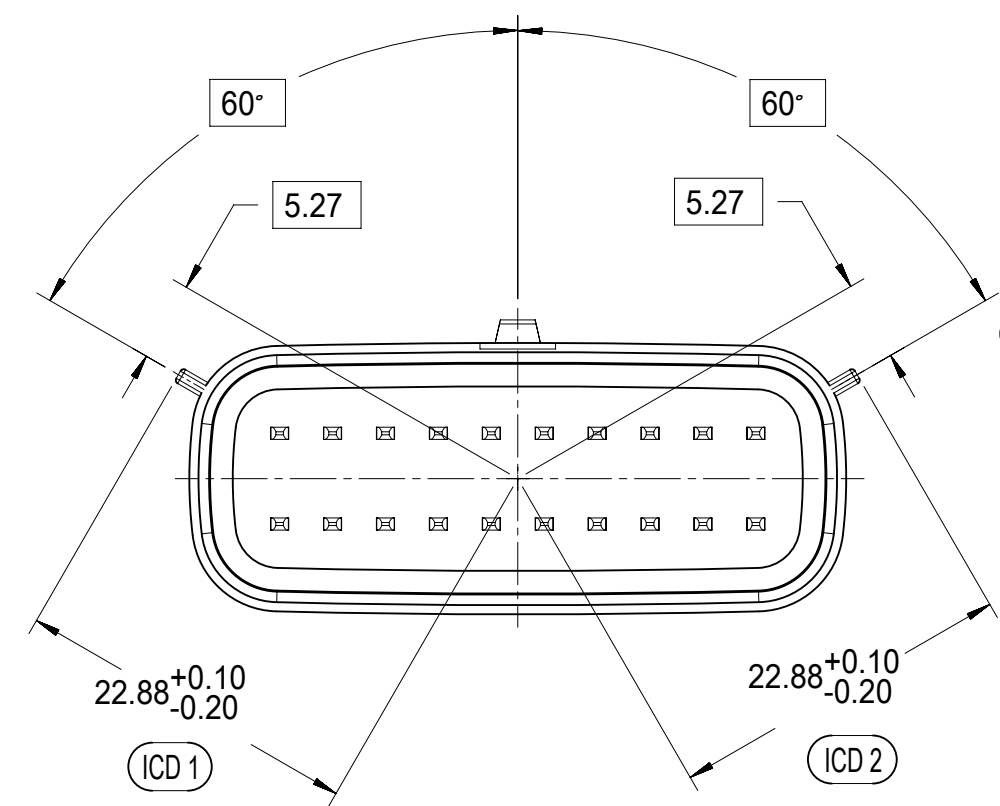


RECEPTACLE SEALED ASSEMBLY WITH RECEPTACLE BACKSHELL



ADD THE VALUE OF 'L' TO THE TOTAL DIMENSION  
WHENEVER ADAPTOR IS USED

<b>SYMBOLS</b> = 0 = 0 = 0 = 0 = 0 = 0 = 0 = 0 = 0 = 0	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION <b>mm 2.5:1</b> GENERAL TOLERANCES (UNLESS SPECIFIED) ANGULAR TOL ± 1.0° 4 PLACES ± 3 PLACES ± 2 PLACES ± 0.1 1 PLACE ± 0.2 0 PLACES ± DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	<b>CURRENT REV DESC:</b>  EC NO: 171650 DRWN: DDEB 2018/01/19 CHK'D: MVANSLAMBROU 2018/02/16 APPR: MVANSLAMBROU 2018/02/16  INITIAL REVISION: DRWN: APROFFITT 2014/05/14 APPR: VKOSHY 2014/06/27	  MX150 RCPT DUAL ROW SEALED ASSEMBLY MAT SEAL  PRODUCT CUSTOMER DRAWING												
	<table border="1"> <tr> <td>DOCUMENT NUMBER</td> <td>DOC TYPE</td> <td>DOC PART</td> <td>REVISION</td> </tr> <tr> <td><b>SD-33472-0001</b></td> <td>PSD</td> <td>001</td> <td><b>C2</b></td> </tr> </table>	DOCUMENT NUMBER	DOC TYPE	DOC PART	REVISION	<b>SD-33472-0001</b>	PSD	001	<b>C2</b>	<table border="1"> <tr> <td>MATERIAL NUMBER</td> <td>CUSTOMER</td> <td>SHEET NUMBER</td> </tr> <tr> <td></td> <td>GENERAL MARKET</td> <td>10 OF 11</td> </tr> </table>	MATERIAL NUMBER	CUSTOMER	SHEET NUMBER		GENERAL MARKET
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MATERIAL NUMBER	CUSTOMER	SHEET NUMBER													
	GENERAL MARKET	10 OF 11													



- MATING INTERFACE NOTES: VALID UNLESS OTHERWISE SPECIFIED
- GENERAL:
    - DESIGNED TO MATE WITH MOLEX CONNECTOR 33472-2XXX & 160008-0XXX & 160074-0XXX. A FULL SHROUD ON THE MATING CONNECTOR IS REQUIRED TO INSURE THAT THE CONNECTOR-HEADER POLARIZATION FEATURES (OPTIONS A THRU D) WILL FUNCTION. THE FULL SHROUD ALSO PREVENTS SCOOP DAMAGE TO THE HEADER PINS. REFER TO 'SAE/USCAR-12 CONNECTOR DESIGN GUIDE LINES' FOR ADDITIONAL INFORMATION.
    - PARTS MUST BE IN COMPLIANCE TO MOLEX CHEMICAL SUBSTANCES FOR PRODUCTS AND PACKAGING SPECIFICATION: ES-40000-5016
    - FLAMMABILITY REQUIREMENT: PER ISO3795 OR GM3191
      - BURN RATE 100mm/MIN MAXIMUM
      - MATERIAL MUST BE SELF EXTINGUISHING
  - MATERIALS:
    - MATERIAL: SPS/NYLON GF20, REGRIND 20% MAX BY WEIGHT
    - STANDARD COLORS FOR POLARIZATION (SEE KEYING OPTIONS TABLE). DEVIATION REQUIRES APPROVAL OF AUTHORIZED PERSON
    - FOR BLADE BASE MATERIAL, PLATING AND PROCESS LUBRICANT:
      - TIN: - BASE MATERIAL: COPPER ALLOY, CONDUCTIVITY >=60% IACS AT 20°C; TENSILE STRENGTH >= 410 N/mm<sup>2</sup> P - BARRIER MATERIAL: NICKEL DEPOSIT FROM NICKEL SULFAMATE PLATING SOLUTION W/O ANY ADDITIVES THICKNESS: 1.25 - 2.25 MICROMETERS - TOP LAYER: 100% ELECTRO-DEPOSITED TIN, MATTE FINISH THICKNESS: 2.5 - 4.0 MICROMETERS
      - SILVER: - BARRIER MATERIAL: ELECTRO-DEPOSITED DUCTILE SULPHAMATE NICKEL THICKNESS: 1.25 - 2.25 MICROMETERS - TOP LAYER: ELECTRO-DEPOSITED SEMI-BRIGHT PURE SILVER (0.5% MAX IMPURITIES) OVER NICKEL ANTI-TARNISH TREATMENT EVERBRIGHT WS THICKNESS: 1.9 - 3.3 MICROMETERS
    - BLADES MUST CONFORM TO ES-40000-5007, EXCEPT FOR SPECULAR REFLECTIVITY - SECTION 6.0
    - ANY PROCESS LUBRICANT REMAINING ON THE TERMINAL MUST NOT VARNISH OR DEGRADE IT'S ELECTRICAL PERFORMANCE UP TO A MAXIMUM CLASS AMBIENT TEMPERATURE PER SAE USCAR-2 FOR 1008 HOURS, PROCESS LUBRICANTS SHOULD BE APPROVED BY THE RESPONSIBLE ENGINEER.
    - INFORMATION FOR BLADE DESIGN WAS DEVELOPED FROM EWCAP DWG: EWCAP-001
  - GEOMETRY:
    - THIS IS A 100% CAD GENERATED PART. THE CAD MATHEMATICAL DATA IS THE MASTER FOR THIS PART. FOR DIMENSIONAL OR ANY INFORMATION NOT SHOWN ON THIS DRAWING, ANALYZE THE CAD MODEL.
    - GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994
    - GENERAL TOLERANCES: SEE TITLE BLOCK
    - EDGES AND UNDIMENSIONED DETAILS PER ISO13715
  - MANUFACTURING:
    - DRAFT TO BE WITHIN TOLERANCE. PLUS DRAFT - INDICATES A DIMENSION REPRESENTS THE SMALLEST SIZE OF A FEATURE. DRAFT WILL ADD MATERIAL. MINUS DRAFT - INDICATES A DIMENSION REPRESENTS THE LARGEST SIZE OF A FEATURE. DRAFT WILL REMOVE MATERIAL.
    - ALLOWABLE FLASH MAX 0.20 HIGH BY MAX 0.13 THICK.
    - ALLOWABLE SPLIT/PARTING LINE MISMATCH 0.2 MAX.
    - VISUAL DEFECTS SHALL MEET COSMETIC STANDARD PS-45499-002 (Class B)
    - NO EXTERNAL MOLD RELEASE AGENT ALLOWED DURING MANUFACTURING
    - NO PARTING LINES, NO DRAFT, MISMATCHES OR EJECTOR MARKS PERMISSIBLE WITHIN SEALING SURFACE. SEALING SURFACE TOOLING TO BE PROCESSED TO SURFACE FINISH OF NITRA #70 (400 PAPER MINIMUM)

NOT VALIDATED

SYMBOLS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		CURRENT REV DESC.	
DIMENSION UNITS	SCALE	EC NO:	DRWN:	CHK'D:	APPR:
mm	1:1	171650	DDEB	MVANSLAMBROU	MVANSLAMBROU
GENERAL TOLERANCES (UNLESS SPECIFIED)		2018/01/19	2018/02/16	2018/02/16	2018/02/16
ANGULAR TOL	± 1.0°	INITIAL REVISION:	DRWN: APROFFITT	2014/05/14	2014/06/27
4 PLACES	±	APPR: VKOSHY	THIRD ANGLE PROJECTION	DRAWING	33472
3 PLACES	±		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SERIES	A1-SIZE
2 PLACES	± 0.1			MATERIAL NUMBER	CUSTOMER
1 PLACE	± 0.2			GENERAL MARKET	SHEET NUMBER
0 PLACES	±				

**molex**

MX150 RCPT  
DUAL ROW SEALED ASSEMBLY MAT SEAL

PRODUCT CUSTOMER DRAWING

DOCUMENT NUMBER: SD-33472-0001  
DOC TYPE: PSD  
DOC PART: 001  
REVISION: C2

PIN	OPTION	MATING CONNECTOR COLOR
150-S-020-2-D02	D	STONE GRAY
150-S-020-2-C02	C	DK GRAY
150-S-020-2-B02	B	LT GRAY
150-S-020-2-A02	A	BLACK

DOCUMENT STATUS	P1	RELEASE DATE	2018/02/16	22:02:25
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DETAIL C  
SCALE 20:1  
APPLIES 2X  
SEE KEYING OPTION VIEWS  
FOR POSITIONS