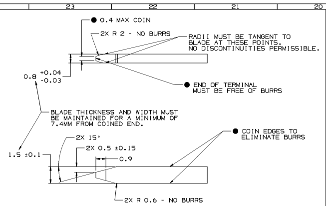


● THESE DIMENSIONS ARE CRITICAL TO THE MECHANICAL AND ELECTRICAL PERFORMANCE OF THE CONNECTION SYSTEM.

MATERIAL SPECIFICATIONS

RECOMMENDED

BASE METAL - CDA-210, EXTRA SPRING TEMPER

* TIN PLATING (WHERE APPLICABLE TO 125°C MAX CONTINUOUS USAGE): 0.0050±0.0025 MM (200±100 μIN) ELECTROPLATED TIN.

* USAGE OF PLATING TYPES OTHER THAN RECOMMENDED MUST BE APPROVED BY DELPHI PACKARD ELECTRIC SYSTEMS ENGINEERING.

MINIMUMS

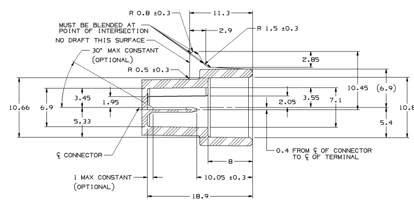
ELECTRICAL CONDUCTIVITY - ≥28% IACS AT 20 °C. USE OF A MATERIAL WITH CONDUCTIVITY <28% IACS MUST BE APPROVED BY PACKARD ELECTRIC MATERIALS ENGINEERING.

TENSILE STRENGTH - 430 - 480 MPa

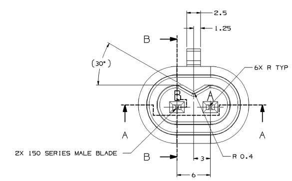
UNDERPLATING FOR TIN PLATING - FOR BASE MATERIALS CONTAINING 10% OR MORE ZINC, AN UNDERPLATE OF COPPER 0.0025 MM (100 μIN) MINIMUM THICK IS REQUIRED.

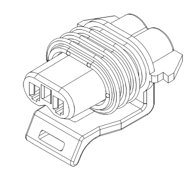
PROCESSING LUBRICANT - ANY PROCESSING LUBRICANT REMAINING ON TERMINALS MUST NOT VARNISH OR DEGRADE THE ELECTRICAL PERFORMANCE OF THE CONNECTION UP TO A MAXIMUM TEMPERATURE OF 150°C. PROCESSING LUBRICANTS MUST BE APPROVED BY DELPHI PACKARD ELECTRIC SYSTEMS ENGINEERING.

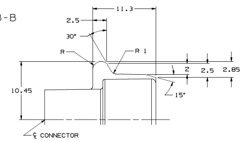
MATING BLADE INFORMATION



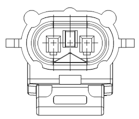
SECTION B-B



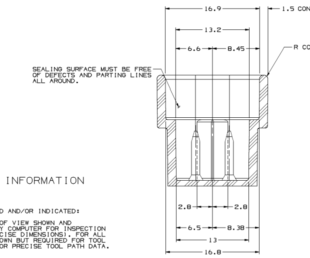




OPTIONAL CONSTRUCTION



OPTIONAL KNOCKOUT PAD CONSTRUCTION



SECTION A-A

MATING CONNECTOR INFORMATION

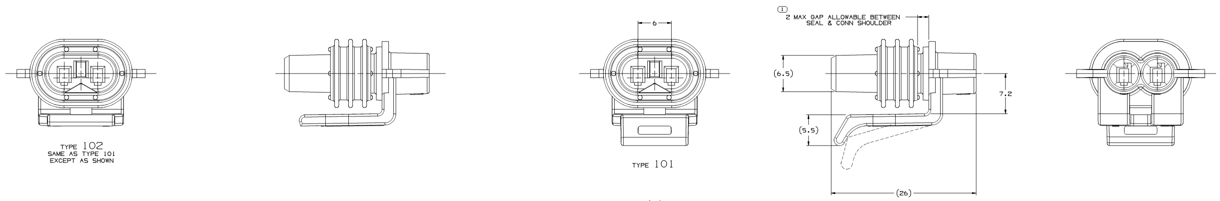
NOTES

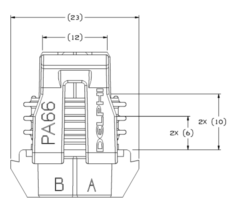
1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA. ALL RADII 0.4

2. RECOMMENDED MATERIAL - GLASS FILLED NYLON OR POLYESTER

3. WHEN USING THIS INFORMATION FOR A NEW DESIGN, REQUEST THE LATEST COPY OF THIS PRINT FROM PACKARD ELECTRIC





SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ( ) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	1
	LAST NO. USED	2

MISSING SYMBOLS
2

DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
16DE02	R	01	-	-		CLEARED REV COL & 15453805 - RELEASED	234137	BYP	RVP	GMC
14MR03	R	02	-	-		15453805 - REVISED GRAPHICS	238099	RCH	RCH	GMC
17JN04	R	03	-	-		15497773 - RELEASED	256123	ADK	ADK	RAP
22NO07	R	04	-	-		ALL PARTS - UPDATED PDM ATTRIBUTES	402483	MAC	MAC	SLS
14SE10	R	05	-	-		13843937 - RELEASED AND ADDED ADHESIVE NOTE	411835	FRE	FRE	FRE

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. WHEN PARTS ARE SHIPPED THEY MUST BE PACKED IN PLASTIC BAGS OR SHIPPING CONTAINERS MUST BE LINED WITH PLASTIC LINERS. BAGS OR LINERS MUST BE SEALED TO AVOID FOREIGN MATTER.

3. SEALING CODE 3 - DESIGN WILL PASS SALT FOG AND IMMERSION TEST AFTER CONDITIONING AS SPECIFIED IN ESA-644 (WEATHER-PACK),ESA-710 (METRI-PACK), ESA-650 (UNDERHOOD MICRO-PACK), C-4006 (WORLD CONNECTOR), ETC WHEN MATED TO MATING PART OR EQUIVALENT

4. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER DPNP-4.7-CS-01.

5. FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.

6. FOR PART NUMBER WITH ADHESIVE, USE M3510001 OR ADHESIVE APPROVED BY MATERIALS ENGINEERING TO GLUE CONNECTOR SEAL TO CONNECTOR.

PART NO WITH ADHESIVE	REV	N/P	STATUS	PART NO WITHOUT ADHESIVE	REV	N/P	STATUS	TYPE	NUMBER OF CAVITIES	CAVITIES BLOCKED	CONNECTOR BODY	CONNECTOR SEAL	CONNECTOR COLOR
-	-	-	-	15497773	01	AA		101	2	NONE	12124036	15488729	BLACK
-	-	-	-	15453805	01	AB		102	2	NONE	15453804	12103067	BLUE
13843937	01	-	-	12124037	A4	-		101	2	NONE	12124036	12103067	BLACK
-	-	-	-	12052643	C5	-		101	2	NONE	12052637	12103067	RED

DRAWING NUMBER						
12089588						
SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1x3	5:1	2 OF 2	4 OF	R	05	-

(N/A) PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONAL RANGE (MM)									CHART E1
FROM / TO	> 0 / 20	> 20 / 30	> 30 / 70	> 70 / 100	>100 / 150	>150 / 200	>200 / 250	>250 / 300	>300 / 400
TOLERANCE UNLESS OTHERWISE SPECIFIED	±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2
ANGULAR TOLERANCE ±2°									

DWG TYPE: PART DRAWING

STYLE

VOLUME (CM³)

DISTR CODE: D

UNLESS OTHERWISE SPECIFIED

THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM - 1997. ALL GEOMETRIC TOLERANCES AND RELATED DATUMS APPLY RFS. RULE #1(PERFECT FORM AT MMC) DOES NOT APPLY WHEN RELATIONSHIP BETWEEN FEATURES IS ESTABLISHED BY ORIENTATION OR LOCATION TOLERANCES. SEPARATE POSITION CALLOUTS MAY BE GAGED SEPARATELY, REGARDLESS OF DATUM REFERENCE.

ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

CAD NX

DELPHI

DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH

		DATE
DR		
APVD1	J. COLDSNOW	11AP91
APVD2	J. COLDSNOW	11AP02
APVD3	R. LANDRIES	16AP91
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001

MATERIAL: SEE DRAWING

DRAWING NAME: TAXI ASM CONN 2 F M/P 150 SLD

DRAWING NUMBER: 12089588

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1x3	5:1	1 OF 2	4 OF	R	05	-

12089588