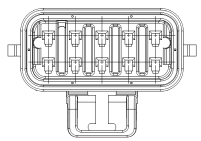
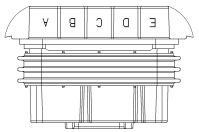
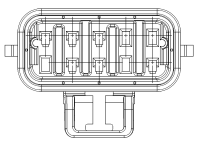


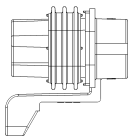
TYPE 102
SAME AS TYPE 101
EXCEPT AS SHOWN

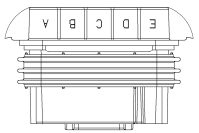


BODY TYPE I

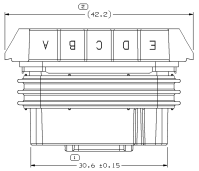


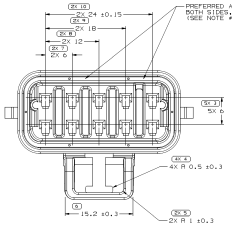
TYPE 103
SAME AS TYPE 101
EXCEPT AS SHOWN



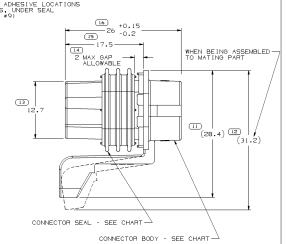


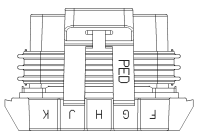
OPTIONAL CONSTRUCTION
FOR 10 WAY



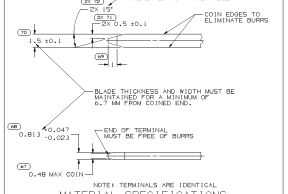


TYPE 101
10 WAY





BODY TYPE II
SAME AS BODY TYPE I
EXCEPT WITH ANTI-BUNCHING
LIPS ON SHORT ENDS OF CONN
(REF CONN PRINT 12045809)



MATERIAL SPECIFICATIONS

RECOMMENDED

BASE METAL - CDA-210, GILDING, EXTRA SPRING TEMPER

PLATING - 0.005±0.0025 MM THICK TIN

MINIMUMS

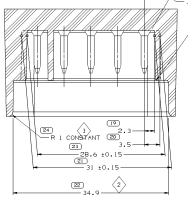
ELECTRICAL CONDUCTIVITY - ≥ 20% IACS AT 20°C. USE OF A MATERIAL WITH CONDUCTIVITY < 20%IACS MUST BE APPROVED BY PACKARD ELECTRIC MATERIALS ENGINEERING.

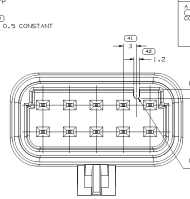
TENSILE STRENGTH - 407 MPa

PLATING - FOR LOW ENERGY (≤ 5v) AND NON-PASSENGER COMPARTMENT POWER CIRCUITS, 0.005±0.0025 MM THICK TIN. FOR MATERIALS CONTAINING 10% OR MORE ZINC, AN UNDERPLATE OF COPPER 0.005±0.0025 MM THICK IS REQUIRED.

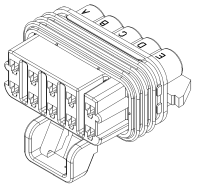
MATING BLADE INFORMATION
SCALE 8:1

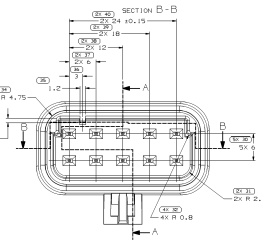
INSPECTION SYMBOLS SHOWN IN THIS VIEW ARE FOR REFERENCE ONLY



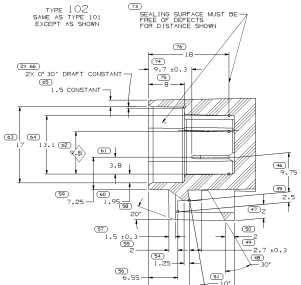


TYPE 102
SAME AS TYPE 101
EXCEPT AS SHOWN

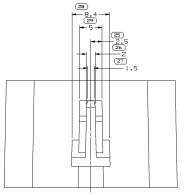




TYPE 101 & 103



SECTION A-A



MATING PART INFORMATION

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

   TOLERANCE IS ±0.2
   DRAFT IS 1° ON ALL OUTSIDE SURFACES

2. RECOMMENDED MATERIAL: GLASS FILLED NYLON OR POLYESTER

3. TERMINAL MUST WITHSTAND A MINIMUM PUSHOUT FORCE OF 89 N (20 LBS)

4. WHEN USING THIS INFORMATION FOR A NEW DESIGN REQUEST THE LATEST COPY OF THIS PRINT FROM PACKARD ELECTRIC

5. KEY PRODUCT CHARACTERISTIC SYMBOLS (◇,◇) INDICATE PRODUCT CHARACTERISTICS THAT REQUIRE SPECIAL CARE, DOCUMENTATION, AND ACCEPTANCE CRITERIA PER GM 1809 GN AND DELPHI PACKARD ELECTRIC SYSTEMS PROCEDURES.

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. CONN A SEAL ASM-TO ACCEPT 2.5 MAX DIA CABLE

3. CAVITIES TO ACCEPT 12048074 TERMINAL OR EQUIVALENT

4. THIS ASSEMBLY TO ACCEPT CABLE SEAL 12048086 OR EQUIVALENT

5. SHIP IN PLASTIC BAGS OR SHIPPING CONTAINERS LINED WITH PLASTIC LINER BAG OR LINER TO BE SEALED TO PREVENT ENTRY OF FOREIGN MATTER

6. THIS PART IS NOT CONTROLLED FOR AUTOMATIC FEEDING

7. CONNECTOR ACCEPTS CPA 12020833
   TPA 12177082

8. SEALING CODE #3

9. FOR PART NUMBERS WITH ADHESIVE, USE MJ510001 OR ADHESIVE APPROVED BY MATERIALS ENGINEERING TO GLUE CONNECTOR SEAL TO CONNECTOR

10. MINIMUM RETENTION OF PERIPHERAL SEAL TO CONNECTOR IS 4.1 N

11. CONNECTOR TO ACCEPT CAP/COVER 12129589

PART NO. WITH ADHESIVE	REV	N/P	PART NO. WITHOUT ADHESIVE	REV	N/P	NO. OF CAVITIES	CAVITIES BLOCKED	CONNECTOR BODY COLOR	PART NO.	CONNECTOR SEAL COLOR	PART NO.	MATING CONNECTOR	NOTES	INDEX TYPE	REPLACED BY	
-	-	-	12160327	C3	-	5	F,G,H,J,K	12160376	LT GREEN	12077436	12045808	1-B	101	-		
-	-	-	12160412	E4	-	6	D,E,G,H	12160416	BROWN	12077436	A.B.S. MODULE	1-B	103	-		
-	-	-	12110073	D5	-	7	E,F,G	12110074	CREAM	12077436	12045809	1-B	101	-		
-	-	-	12089480	B	-	10	NONE	12045809	BLK	12077436	12045808	1-B	101	12065425		
-	-	-	12084380	C4	-	8	B,H	12084381	LT GRAY	12077436	12045808, AC MOD	1-B	101	-		
-	-	-	12065442	A	-	7	B,H,J	12052934	BLUE	12047939	AC CRUISE MODULE	1-B	101	-		
-	-	-	12065461	A	-	10	NONE	12052190	MED GRAY	12047938	12052189	1-B	102	-		
-	-	-	12065460	A	-	10	NONE	12045809	BLK	12047939	12045808	1-B	101	-		
-	-	-	12065427	D4	-	7	B,H,J	12052934	BLUE	12077436	12045808, AC MOD	1-B	101	-		
-	-	-	12065426	D3	-	10	NONE	12052190	MED GRAY	12077436	12052189	1-B	102	-		
12186688	B2	-	12065425	E3	-	10	NONE	12045809	BLK	12077436	12045808	1-B	101	-		
-	-	-	12065442	A	-	7	B,H,J	12052934	BLUE	12045811	AC CRUISE MODULE	1-B	101	12065427		
-	-	-	12065426	A	-	10	NONE	12052190	MED GRAY	12045811	12052189	1-B	102	12065426		
-	-	-	12065425	A	-	10	NONE	12045809	BLK	12045811	12045808	1-B	101	12065425		

— BODY TYPE II

— BODY TYPE-II

DOCUMENT NUMBER	SIZE	SHEET	FORMAT	SHEET REVISION	REV	DCP
12048226	A3	4	11	12 OF 21	F	04

CHG STATUS							REVISION HISTORY	WITH	BY	APPROVED
DATE	STS	REL	N/P	DR	ECR					
050205	R	81	-	-	-		CLEARED REV 03, AND RELEASED TO PDI (21307) - CONN BODY COLOR WAS NATURAL, NOW BLACK. CONNECTOR SEAL WAS NATURAL, NOW BLK. (12045809). UPDATED PART ATTRIBUTES	27021	MPL	JAVEST
050405	R	82	-	-	-		ALL ACTIVE PARTS - ADDED NOTE 11	27426	MDL	ANDER
051906	R	83	-	-	-		ALL ACTIVE PARTS - ADDED TPA (12177082 TO NOTE 7 AND REMOVED TPA (12129589 FROM CHART	27908	BPS	ANDER
120615	R	84	-	-	-		12065427, 12065380, 12119073 & 12124812 - OBSOLETE	43861	MPM	ANTIL

KEY PRODUCT CHARACTERISTICS			
SAFETY-COMPLIANCE	FIT-FUNCTION	TOTAL ON DRAWING	3
S/C CHECKPOINTS	F/F CHECKPOINTS	LAST NO. USED	3
NO & TYPE	DESCRIPTION	RATIONALE	PTS	ZONE

SYMBOL DEFINITION		NISSIND SYMBOLS
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL (---) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	106	NO MISSING SYMBOL NUMBER
	LAST NO. USED	76	