		8		7	6
	THIS DRAWING IS UNPUBLIS	SHED. BY TYCO ELECTRO	20	ATLANTIC VERSION TERMINATOR	
	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE	INTERFACE ADAPTER
	4151114-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	
	4151114-2	A	FINE CRIMP HEIGHT ADJUST MECHANICAL AND CRIMP		
	7 - 4151114 - 1 7 - 4151114 - 2	A	TOOLING KIT PNEUMATIC AND CRIMP	PNEUMATIC	
	7 - 4151114 - 7	A	TOOLING KIT CRIMP TOOLING KIT	-	
D	CRIMP WIRE 1.70 r	CATOR DA SIZE mm [.067] mm [.083] NSTRUCTIC	TYPE F O		
С	408-35 TERMINAL DATA TERMINAL NAME WIRE STRIP 3.80-4.20 mm [.1 TERMINAL APPLICATION SPECIFICATION TERMINAL S TE TERMINAL 3311846-1	5042 A: JST TE E: ZRO C LENGTH 50165 IN CHM-1-2 APPLIED JST T SZRO-AC	RMINAL JST CRIMP S CONNECTOR TERMINAL INSULATION Image: Constraint of the second seco	53075 IN] - AT9106 JST TERMINAL	
B	0.75mm ² or 0.85 0.75mm ² or 0.85 1 RECOMMENT 2 REFER TO AND STOR 3 APPLY PAF 4 CRIMP HEI APPLICAT NECESSAR 5. UNLESS SP DOCUMENT	DED SPARE SUPPLIED AGE OF AP RT NUMBER GHT REFER OR WAS QU Y WHEN RU ECIFIED O 101-35000	INCH] REFERE /-0.05 [.043+/002] INSTRUCTION SHEET FOR CLEAN INSTRUCTION SHEET FOR CLEAN PLICATOR. 2-23419-6 LOCTITE TO THREADS REFERE REFERE INSTRUCTION SHEET FOR CLEAN PLICATOR. 2-23419-6 LOCTITE TO THREADS REFERE REFERE INSTRUCTION SHEET FOR CLEAN PLICATOR. 2-23419-6 LOCTITE TO THREADS REFERE REFERE INSTRUCTION SHEET FOR CLEAN PLICATOR. 2-23419-6 LOCTITE TO THREADS REFERE REFERE ING APPLICATOR IN THE FIEL THERWISE TORQUE VALUES SHALL	S OF ITEM 242. G USED WHEN THE STMENT MAY BE D.	
A					*WARNING ON INST FOR LAR THAN TH REFER T

AMP 4805 REV 31MAR2000

STALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING ARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS A CONTROLLED DO IT IS SUBJECT TO CHANGE AND TH SHOULD BE CONTACTE

DIMENSIONS:

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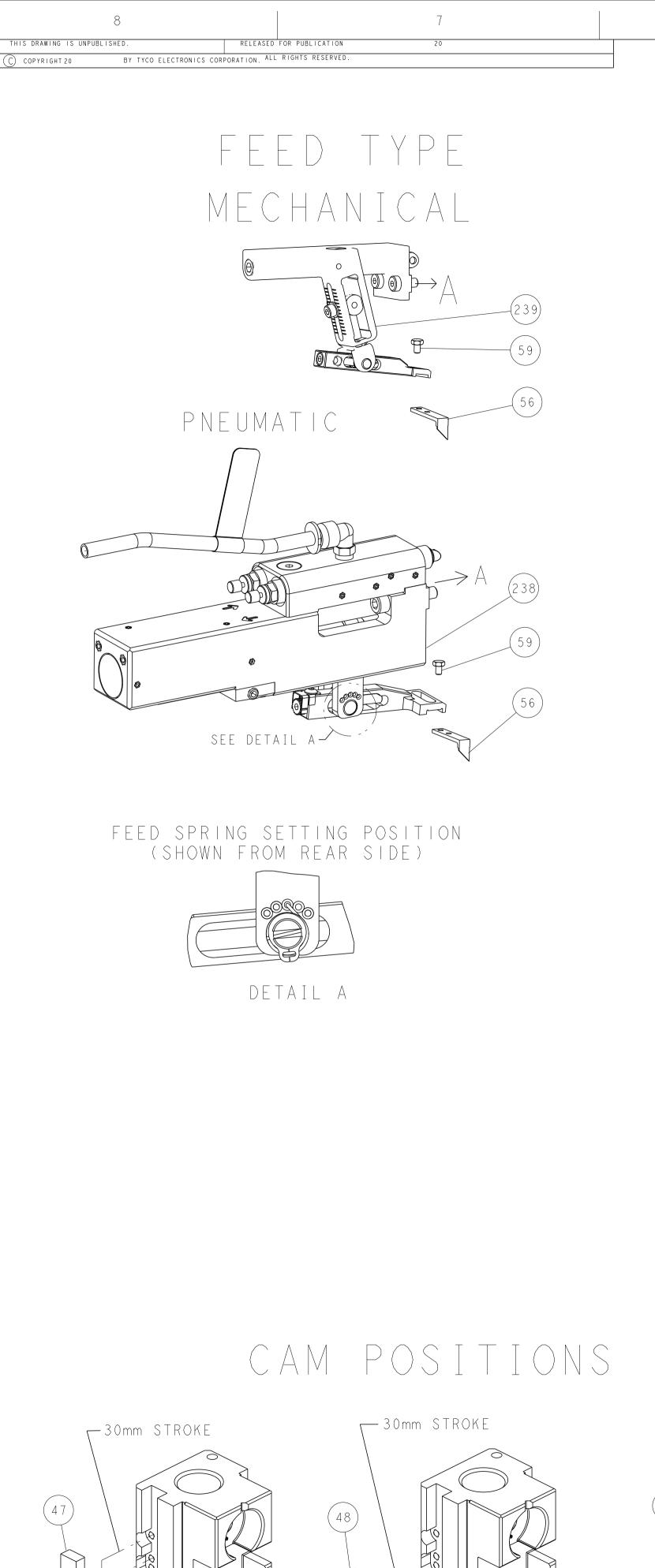
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TOLERANCES UNLESS OTHERWISE SPECIFIED: M. HERR APVD 02DEC2021 NAME OCEAN 2.0 Side Feed 0 PLC ±- PRODUCT SPEC Applicator Applicator Applicator 2 PLC ±- - - - - - 3 PLC ±- - - - - - 4 PLC ±- - - - - - 4 PLC ±- - - - - - FINISH WEIGHT - A 00779 C=4151114 - -	I HE TE D	CONTROLL FOR THE	ING ENGINË LATEST REV	ERING ORGAN ISION.	_	T.BROOKENS			
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FINISHA 00779 C - 4151114 -		4 PLO	C :	±-		-	SIZE CAGE CODE DRAWING NO	RICTED TO	
- Customer Accessible Production Drowing SCALE 1 2 SHEET 1 OF A REV A	-			-		WEIGHT _	A 00779 C-4151114	-	
				-	ſ	Customer Accessible P	roduction Drawing SCALE 1:2 SHEET 1 4	REVA	
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION		-			K	SHEETS 3 8		RSION	

DIST			REVISIONS			
66	P	LTR	DESCRIPTION	DATE	DWN	APVD
•		1	DEVELOPMENT	02DEC2021	ТB	TE
		А	RELEASED	06JAN2022	ΤB	ΤE



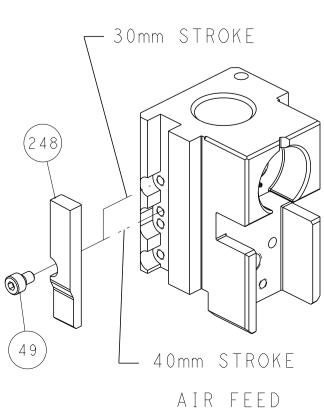
(49)

40mm STROKE

MECHANICAL PRE FEED

40mm STROKE

MECHANICAL POST FEED



(33)

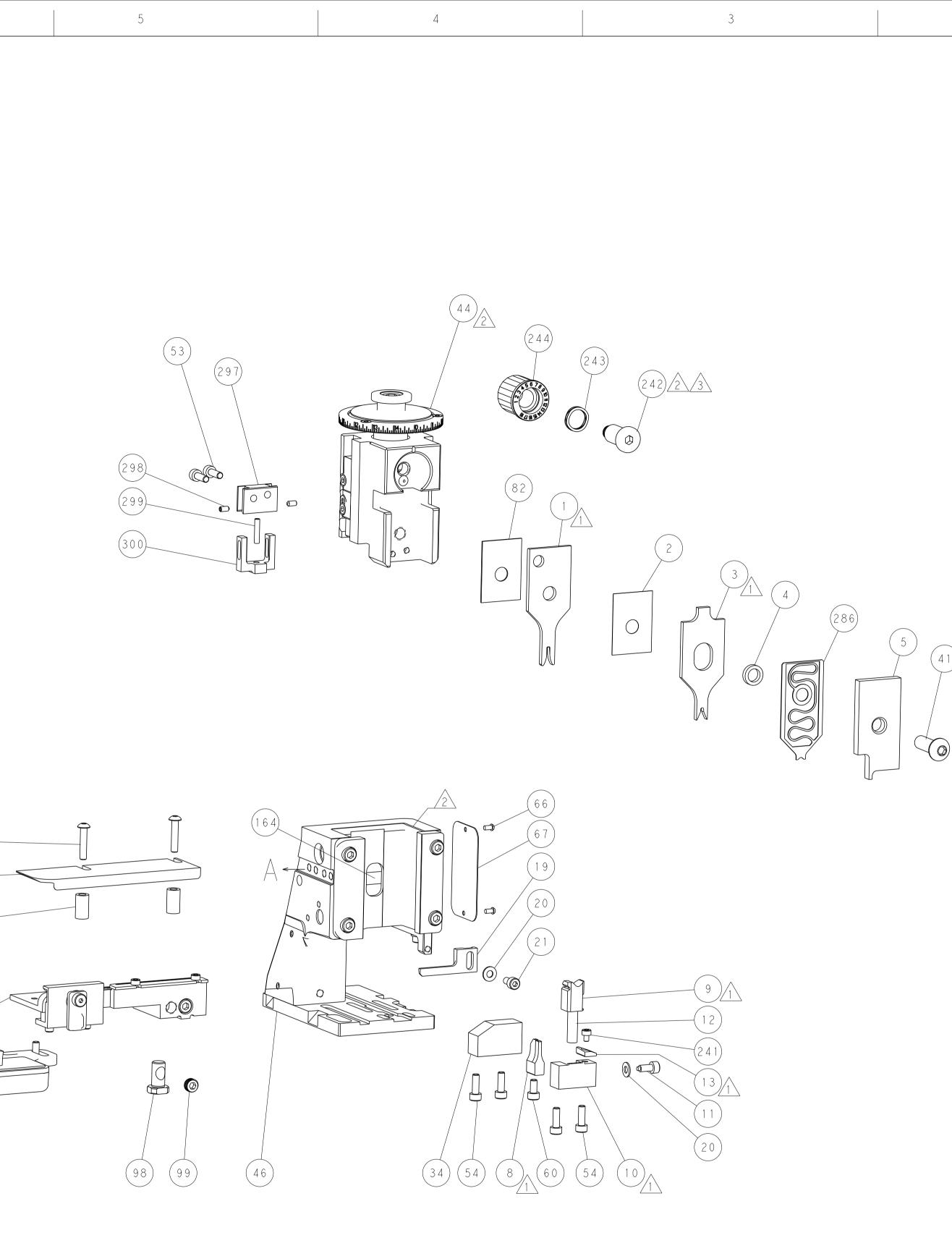
(24)

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AMP 4805 REV 31MAR2000

(49)

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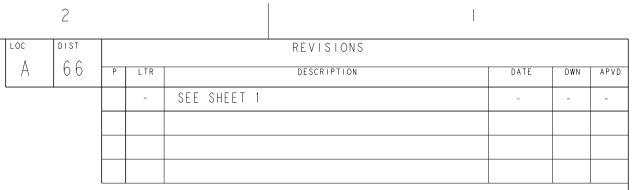
ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRO IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERI SHOULD BE CONTACTED FOR THE LATEST REVISIO DIMENSIONS: (----MATERIAL

TOLERANC OTHERWISE

INISH

Customer Accessible Production Drawing







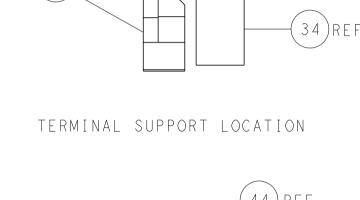


В

SCALE 1:2 SHEET 2 OF 4 REV A

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

	TERMINAL SUPPORT LOCATION	
	44.70±0.05 KAM SET-UP	
29 R	ITEM 30 LOCATED AT FRONT HOLES	
RONICS CORPORATION RING ORGANIZATION SION. SES UNLESS SPECIFIED: 	FEED TRACK POSITION GUIDE BY INSULATION BARREL	



(8) Ref

→ → 3.0±0.5

		8				7		6
	THIS DRAWING IS UNPUBLI		RELEASED	FOR PUBLICATION		20		PACIFIC VERSION TERMINATOR
	P A R T N U M B E R	REVISIO	DE DE	SCRIPTION	l	FEED TYP	E	INTERFACE ADAPTER
	2 - 4151114 - 1	A		MP HEIGHT		MECHANICA		
	2 - 4151114 - 2 7 - 4151114 - 7	A A		MP HEIGHT TOOLING		PNEUMATI -	С	
D	CRIMP WIRE 1.70 INSUL 2.10 APPLICATOR I	CATOR SIZE mm [.067 mm [.083 NSTRUCT	TYPE 7] F 3] O					
С	408-3 TERMINAL DAT TERMINAL NAM WIRE STRIP 3.80-4.20 mm [. TERMINAL APPLICATION SPECIFICATION TERMINALS TE TERMINAL 3311846-1	A: JST E: ZRO LENGTH 150165 OCHM-1 APPLIE JST SZRO-	CONNECTOR INJ - 2474 Rev R2	R TERMINAL IN Ø1.60-1.4 - - TE TERMIN	SULATION 90 mm [.06	PECIFICATION DIAMETER RANGE 33075 IN] - AT9106 JST TERMINAL HEIGHT 4		
B	SIZE 0.75mm ² or 0.85 0.75mm ² or 0.85 C C C C C C C C C C C C C	ED SPARE SUPPLIEE AGE OF A T NUMBEF GHT REFE OR WAS G Y WHEN R ECIFIED IOI-3500	[I NCH] D+/-0.05 [.043 D+/-0.05 [.043 D+/	N SHEET FO OCTITE TO NG WAS THE THE FACTOF CATOR IN T DRQUE VALUE	REFERE REFERE RCLEANI THREADS SETTING RY. ADJUS THE FIELI	NCE SETTING 7.4 NG, LUBRICATIO OF ITEM 242. USED WHEN THE STMENT MAY BE D.		
A								*WARNING ON INSTA FOR LARG THAN THE REFER TO

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	Shown on	sheet	s 3	of 4	&	4	0 f	4				
(Atlantic	version	shown	ΟN	sheet	S	1	0 f	4	&	2	$\circ f$	4)

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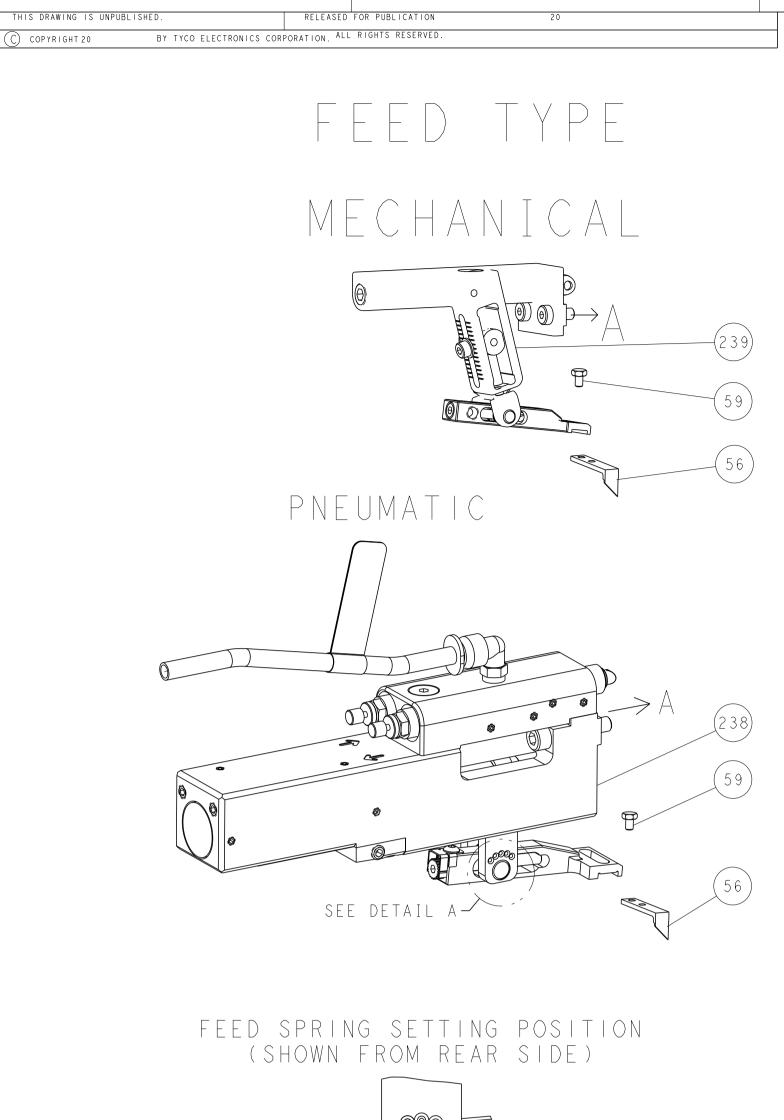
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

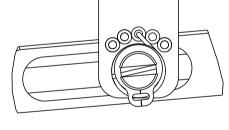
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	-	1	1	455888-1	SPACER, CRIMPER	2
1	1	1	1	7-568176-7	CRIMPER, WIRE	1
	- 7 7	- 2 2	- 21	PART NO	DESCRIPTION	ITEM
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DCUMENT FOR HE CONTROLLI ED FOR THE L	ING ENGINE	ERING ORGANI	ZATION [DWN 02DEC2021 T.BROOKENS	TE Connectivity Harrisburg, PA 17105-3608	
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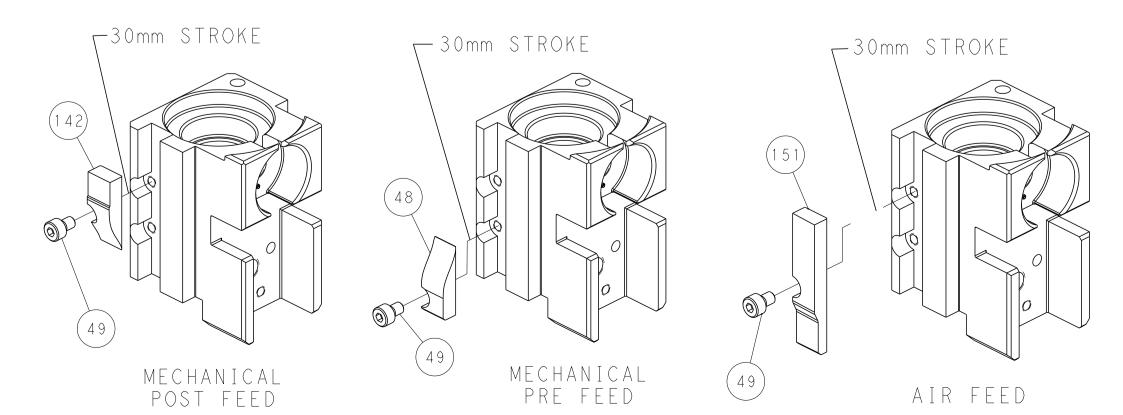


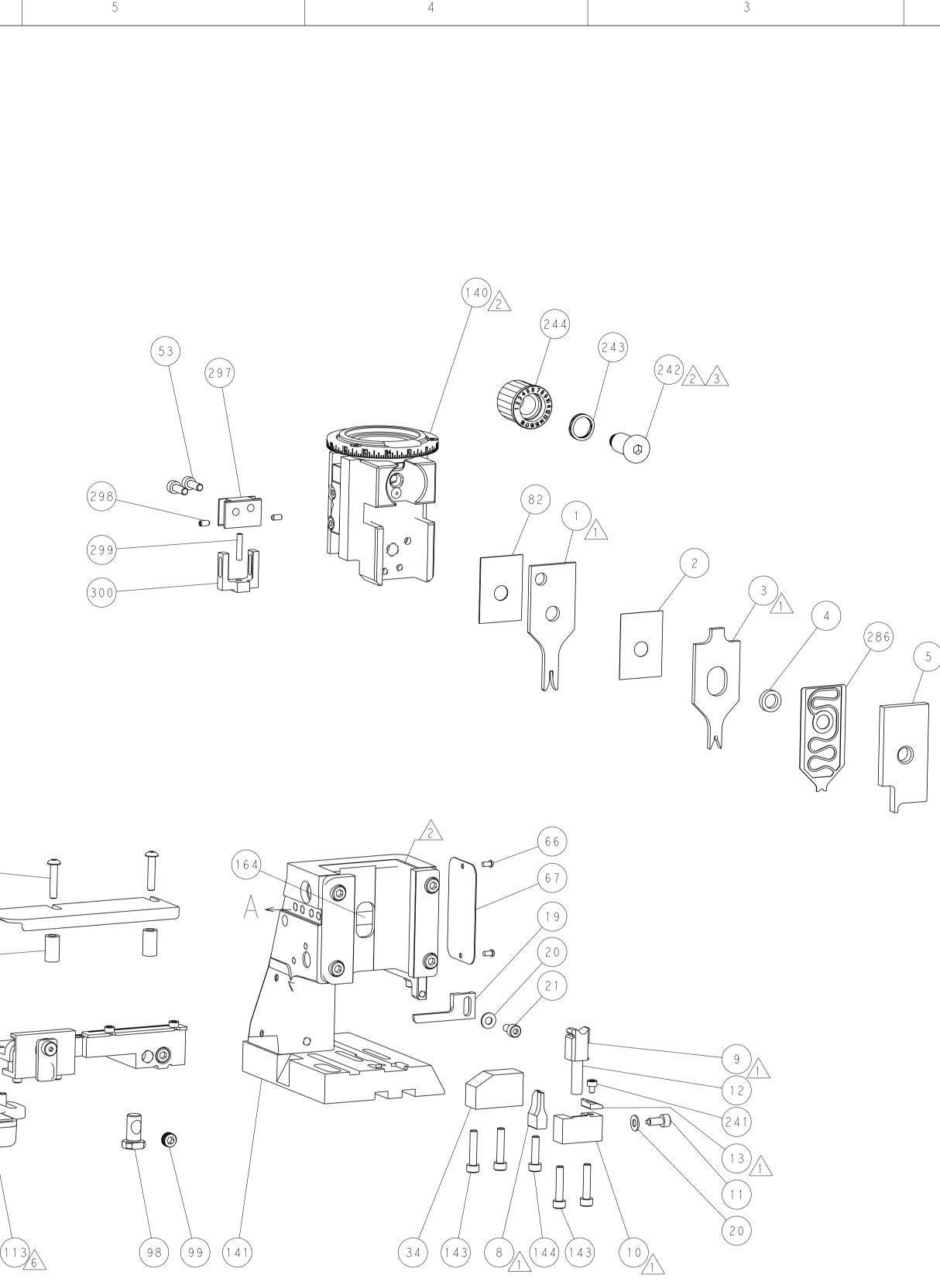
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DETAIL A



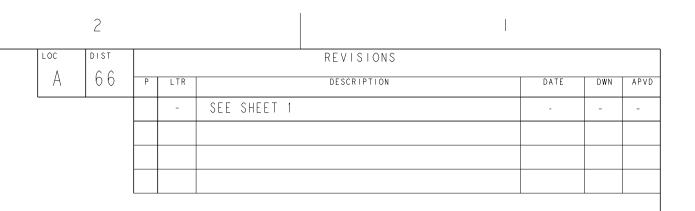
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PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

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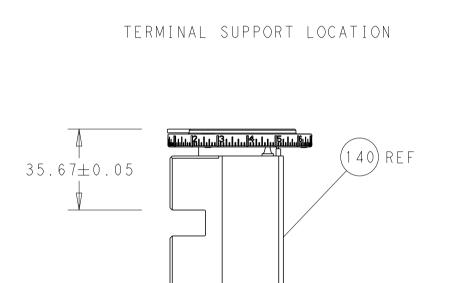






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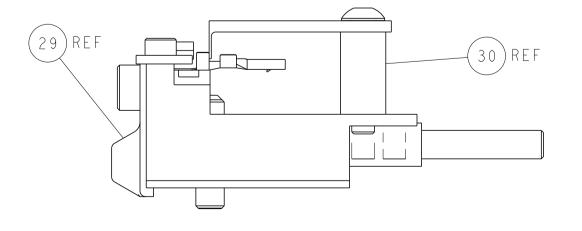


(8) Ref

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RAM SET-UP

ITEM 30 LOCATED AT FRONT HOLES



FEED TRACK POSITION GUIDE BY INSULATION BARREL

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