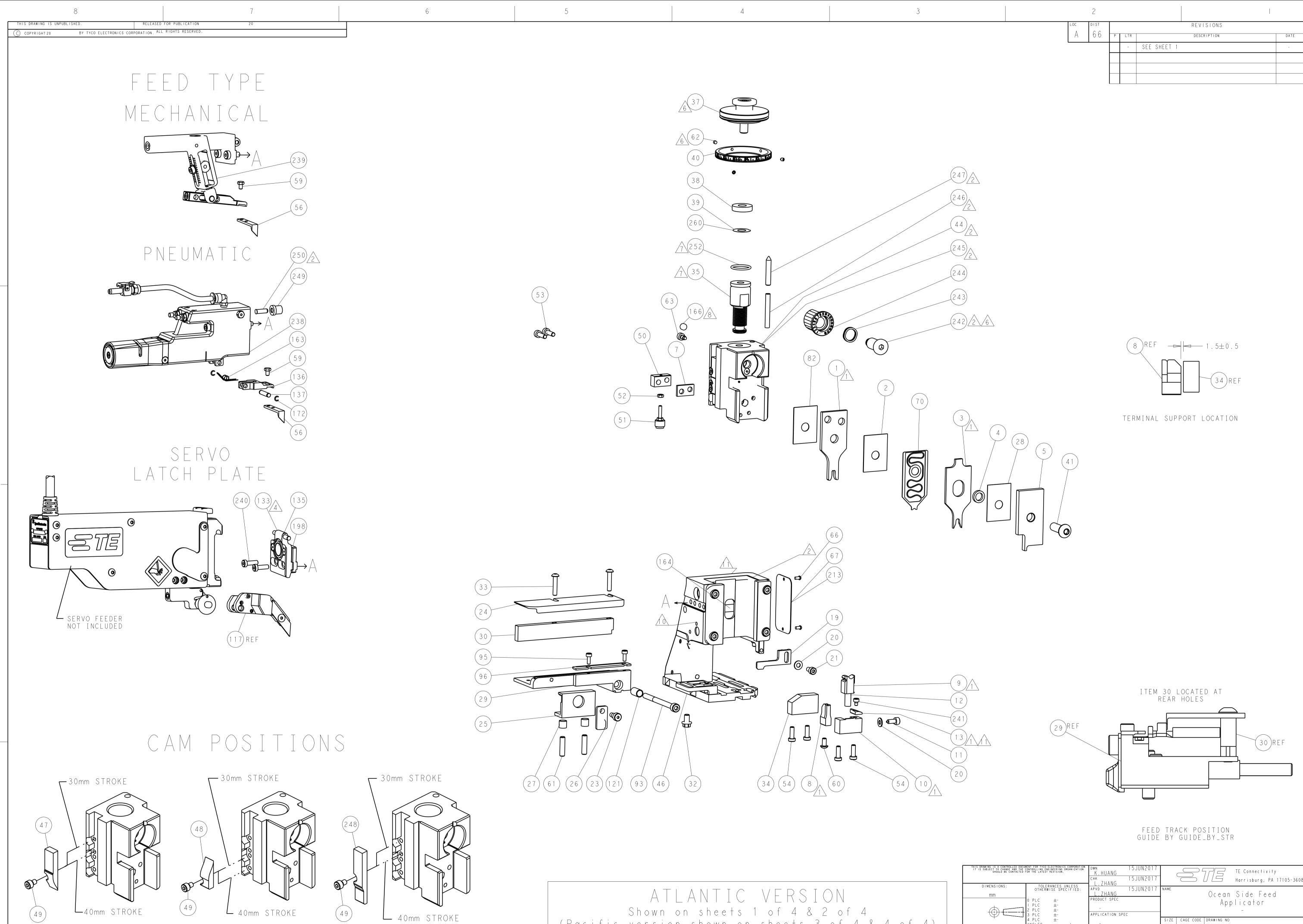
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	ELECTRONICS CORPORATION. ALL	FOR PUBLICATION RIGHTS RESERVED.	20					ATOR STYLE CON	IVERSION CHA	ΡT		
ATLANTIC VERSION TERMINATOR NTERFACE ADAPTER		REVISION	DESCRIPTION	FEED TYPE	CONVERT TO		AFFLIC		NUMBERS REQ			
	2836831-1	A	FINE CRIMP HEIGHT ADJU	JST MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1 2119951-1 2161326-1	1338685-1 - -	5 - 18022 - 5 8 - 2836831 - 5 8 - 2836831 - 4	2119641-1 1901094-3 -	2119799-1 - -	2063440 2168400-6 (QUA -	
	2836831-2	A	FINE CRIMP HEIGHT ADJU	JST PNEUMATIC	MECHANICAL FEED SERVO LATCH PLATE	2119949-1 2119951-1	1338685-1	5-18022-5 8-2836831-5	2119653-1 1901094-3	-	- 2168400-6 (QUA	ANTITY 2)
					SMART APPLICATOR MECHANICAL FEED		- 1338685-1	8-2836831-4	- 2119653-1			
	2836831-5	A	FINE CRIMP HEIGHT ADJU	LAICH FLAIC/4	PNEUMATIC FEED	2119949-1	1338685-1	5-18022-5 5-18022-5	2119633-1	2119799-1	2063440	- 1
	2836831-6	A	NON-CRIMP HEIGHT ADJU	ST <u>A</u> LATCH PLATE <u>12</u>		-		-			-	
	2836831-7 7-2836831-7	A A	FINE CRIMP HEIGHT ADJU CRIMP TOOLING KIT	JST NONE -				-		-		
APPLICATOR												
RIMP SIZE VIRE 3.33 mm [.1	131] F											
<u>NSUL 4.32 mm [.1</u> PLICATOR INSTRUC 408-10389												
408-10389												
RMINAL DATA: MOL	LEX TERMINAL	Cardell	CRIMP SPECIFICATION									
RMINAL NAME: . 1	10 PIN TERM	IINAL										
WIRE STRIP LENGT 9-5.45 mm [.184214	4 IN]	Ø3.50-4.0	ON DIAMETER RANGE 0 mm [.138157 IN]									<u>/6</u> \
RMINAL PLICATION CLEICATION	04 Rev 22.2.1995 -	-	-									
RMINALS APPL	IED											
	OLEX TERMINAL	TE TERMINA										
1949101-1	33118-0009	1949101-2										
10 AWG 2.	RIMP HEIGHT m [INCH] .40+/-0.05 [.094+	+/002]	CRIMP HEIGHT 9 REFERENCE SETTING 4.8									
10 AWG 2. 12 AWG 1.	<u>.40+/-0.05 [.094+</u> .90+/-0.05 [.075+	+/002]	CRIMP HEIGHT 9 REFERENCE SETTING			O N L A R	GEST WIR	TION, SET E SIZE SE UM REQUIR	TTING. L	JSE OF SE	ETTINGS	<u>6</u>
10 AWG 2. 12 AWG 1. RECOMMENDED SP 2 GREASE BEARING	<u>.40+/-0.05 [.094+</u> .90+/-0.05 [.075+ G SURFACES LIGH	+/002] +/002]	CRIMP HEIGHT 9 REFERENCE SETTING 4.8 10.5			O N L A R B E L	INSTALLA GEST WIR OW MINIM	E SIZE SE	TTING. U Ed crimf	JSE OF SE Pheight	ETTINGS	<u>6</u>
10 AWG 2. 12 AWG 1. 12 AWG 1. 13 RECOMMENDED SP 2 GREASE BEARING 3. LUBRICATE DAIL SHEET SUPPLIED 4 APPLICATOR SPE ASSEMBLY. SEE IN MECHANICAL PNEUMATIC F SERVO FEED IN 5. ADJUSTMENT OF APPLICATOR BETING	ARE PARTS ARE PARTS G SURFACES LIGH Y PER THE APPL WITH THE APPL WITH THE APPL ECIFIC DATA TO BELOW FOR PART FEED WITH "SMAR WITH "FINE CRIM WITH "FINE CRIM WITH "NON-CRIM THE STRIPPER MA WEEN BENCH AND	+/002] +/002] +/002] HICATOR INS ICATOR INS ICATOR. BE ENTERED NUMBER: RT APPLICAT MP HEIGHT P HEIGHT A AY BE REQU LEADMAKER	CRIMP HEIGHT 9 REFERENCE SETTING 4.8 10.5 TRUCTION INTO BLANK MEMORY CHIP TOR" CONVERSION: 8-28368 DR" CONVERSION: 8-28368 ADJUST": 8-28368 DJUST": 8-28368 DJUST": 8-28368	31 - 4 31 - 4 31 - 5		O N L A R B E L	INSTALLA GEST WIR OW MINIM	E SIZE SE UM REQUIR	TTING. U Ed crimf	JSE OF SE Pheight	ETTINGS	<u></u>
10 AWG 2. 12 AWG 1. 1 RECOMMENDED SP 2 GREASE BEARING 3. LUBRICATE DAIL SHEET SUPPLIED 4 APPLICATOR SPE ASSEMBLY. SEE MECHANICAL PNEUMATIC F SERVO FEED 5. ADJUSTMENT OF APPLICATOR BETY 6 APPLY PART NUM APPLY PART NUM	ARE PARTS A0+/-0.05 [.094+ .90+/-0.05 [.075+ .90+/-0.05 [.075+ S SURFACES LIGH Y PER THE APPL WITH THE APPL ECIFIC DATA TO BELOW FOR PART FEED WITH "SMAR WITH "FINE CRIM WITH "FINE CRIM WITH "NON-CRIM WITH "NON-CRIM THE STRIPPER M/ WEEN BENCH AND MBER 1-23419-5 18ER 2-23419-6 I	+/002] +/002] +/002] HTLY ICATOR INS ICATOR. BE ENTERED NUMBER: RT APPLICAT MP HEIGHT P HEIGHT P HEIGHT A AY BE REQU LEADMAKER LOCTITE TO	CRIMP HEIGHT 9 REFERENCE SETTING 4.8 10.5 TRUCTION INTO BLANK MEMORY CHIP TOR" CONVERSION: 8-28368 DR" CONVERSION: 8-28368 ADJUST": 8-28368 DJUST": 8-28368 IRED WHEN MOVING THE	31 - 4 31 - 4 31 - 5 31 - 6		O N L A R B E L	INSTALLA GEST WIR OW MINIM	E SIZE SE UM REQUIR	TTING. U Ed crimf	JSE OF SE Pheight	ETTINGS	<u>√</u>
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1	1	1	1		19757		DEPRESSOR, SHEAR	5
1	1	1	1		238011		BLOCK, CRIMPER SPACER	· 4
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MECHANICAL POST FEED

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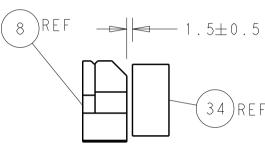
L 40mm STROKE MECHANICAL PRE FEED

AIR FEED

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

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			-	SEE SHEET 1	-	-	-							



DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.		DWN 15JUN2017 <u>К.НUANG</u> снк 15JUN2017 L.ZHANG	7	$\bigcirc 7$		TE Connectivity Harrisburg, PA 17105-360	8
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±-	APVD 15JUN2017 L.ZHANG PRODUCT SPEC - APPLICATION SPEC	⁷ NAME			Side Feed plicator -	
	4 PLC ±- ANGLES ±- FINISH -	 WEIGHT	SIZE	cage code [00779 (drawing no	36831	RESTRICTED TO
	-	Customer Accessible I	Produc	tion Drawi	ng	SCALE 1:2 SHEET OF	4 REV A
		SHEETS 3 &	4 ARI	E NOT R	EQUIRE	ED FOR ATLANTIC	VERSION

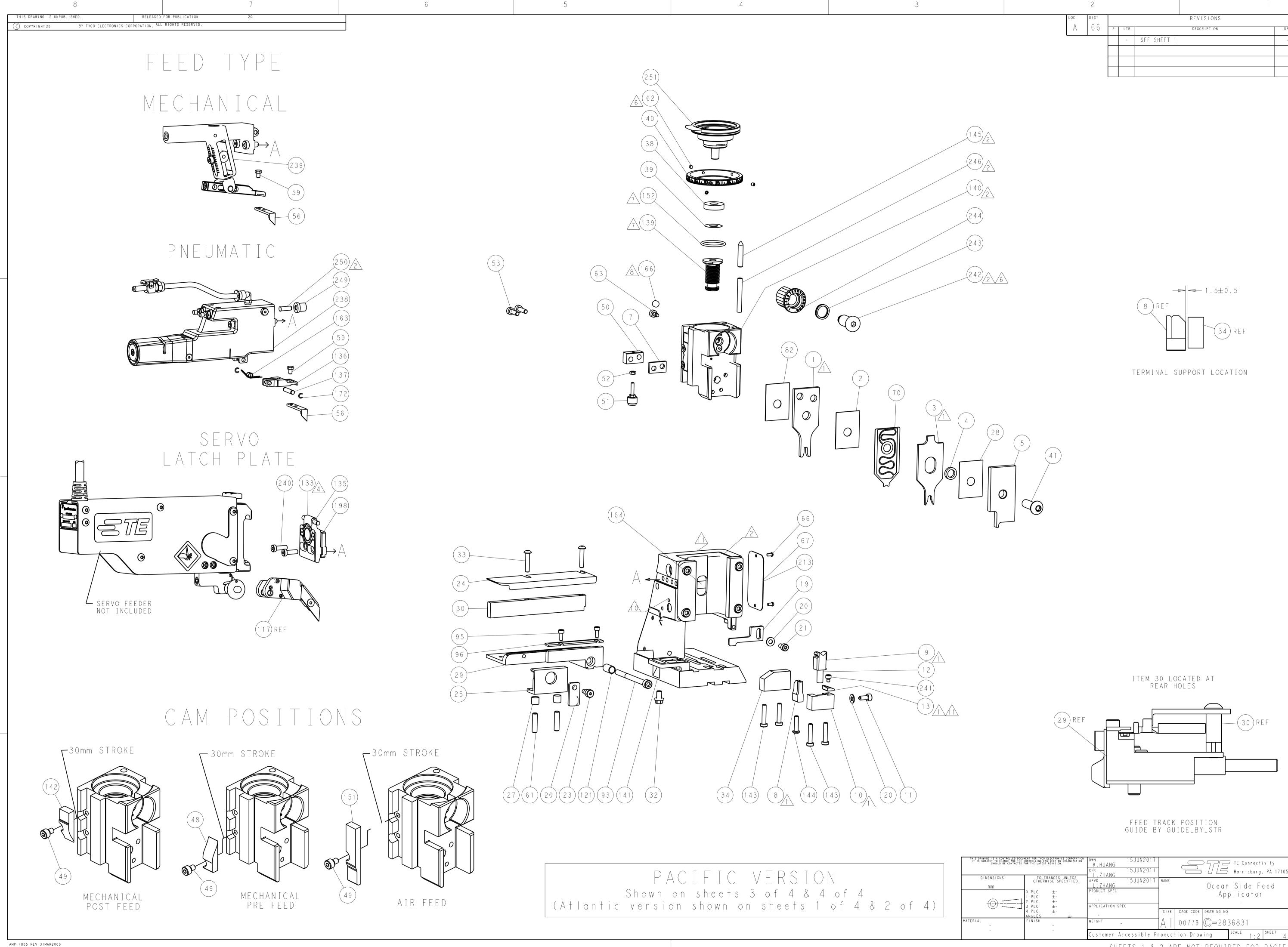
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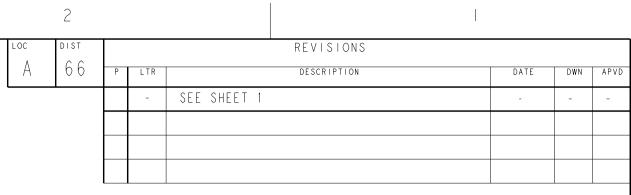
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C COPYRIGHT 20 BY TYCO PACIFIC VERSION	ELECTRONICS CORPORATION. ALL RIGHTS RESE	RVED.				APPLIC/	ATOR STYLE COM	IVERSION CHAR	T	
TERMINATOR	PART NUMBER REVIS	ION DESCRIPTION	FEED TYPE	CONVERT TO		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		NUMBERS REQU		
				PNEUMATIC FEED	2119950-1	1 3 3 8 6 8 5 - 1	5 - 1 8 0 2 2 - 5	2119641-2	2119799-1	2063440-1
	2-2836831-1 A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	SERVO LATCH PLATE	2119951-1	_	8-2836831-5	1901094-3	-	2168400-6 (QUANTITY 2
				SMART APPLICATOR MECHANICAL FEED	2161326-1 2119949-1	- 1338685-1	8-2836831-4 5-18022-5	- 2119653-2		
	2-2836831-2 A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	_	8-2836831-5	1901094-3	-	2168400-6 (QUANTITY
			SERVO	SMART APPLICATOR MECHANICAL FEED	2161326-1 2119949-1	- 1338685-1	8-2836831-4 5-18022-5	- 2119653-2	-	
	2-2836831-5 A	FINE CRIMP HEIGHT ADJUST	LATCH PLATE	PNEUMATIC FEED	2119950-1	1338685-1	5 - 1 8 0 2 2 - 5	2119641-2	2119799-1	2063440-1
	2-2836831-7 A 7-2836831-7 A	FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	NONE -	-	-	-	-	-	-	-
TERMINAL NAME: . 1 WIRE STRIP LENGT	TYPE 31] F 70] O CTIONS	EIL CRIMP SPECIFICATION								
1949101-1 WIRE SIZE	IED DLEX TERMINAL TE TE	1 4.8								
3. LUBRICATE DA SHEET SUPPLI APPLICATOR S ASSEMBLY. MECHANICA PNEUMATIC SERVO FEE	ING SURFACES LIGHTLY AILY PER THE APPLICAT ED WITH THE APPLICAT SPECIFIC DATA TO BE E SEE BELOW FOR PART AL FEED WITH "SMART AP ED WITH "FINE CRIMP H	OR. ENTERED INTO BLANK MEMORY CHIP AT NUMBER: PPLICATOR" CONVERSION: 8-2836831 PLICATOR" CONVERSION: 8-2836831 EIGHT ADJUST": 8-2836831	- 4			LARGES ⁻ Below M		ZE SETTI EQUIRED (NG. USE Crimp he	EIGHT SETTING
APPLICATOR E APPLY PART N APPLY PART N AP	BETWEEN BENCH AND LEA NUMBER 1-23419-5 LOCT NUMBER 2-23419-6 LOCT ADS, GROOVE AND O-RIN BE ORIENTED CORRECTL COUNTER. T REFERENCE SETTING V VAS QUALIFIED AT THE HEN RUNNING APPLICATO CAM STORAGE LOCATION NAL INFORMATION. THE APPLICATOR TO A N 13 AND ATTACH TO THE ING. REFER TO INSTRUC	E REQUIRED WHEN MOVING THE DMAKER APPLICATIONS. TITE TO THREADS OF ITEM 62. ITE TO THREADS OF ITEM 242. NG ON ITEMS 139 & 152. Y IN ORDER TO PROPERLY VAS THE SETTING USED WHEN THE FACTORY. ADJUSTMENT MAY BE OR IN THE FIELD. REFER TO INSTRUCTION SHEET NON-CARRIER CUTTING STYLE, LOCATION ON BACK SIDE TION SHEET FOR ADDITIONAL				- 1 1 - - - - - - - 1 1 - 1 1 - 1 1 - 1 1 - 1 1 - 1 1 - 1 1 - 1 2 - - 2 - - 2.5	1 1 211978 1 - 211968 1 - 180328 1 1 1-2228 1 1 211908 1 1 207978 1 1 211908 1 1 211908 1 1 211908 1 1 7-1808 2 - 216846 2 - 21 PART	40 - 1 PUSH ROE 59 - 1 BUSHING, 79 - 3 SPRING, 82 - 7 CAM, SNA 64 - 1 WASHER, 83 - 1 RETAINEF 23 - 7 SCR, SK1 00 - 6 SHCS, LC	, AIR FEED FLANGED COMPRESSION IL, INSULATIC	CREST-TO-CREST 243 DIAL 242 4.0 241 M5 X 16 240

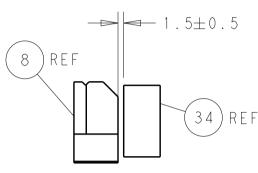
AMP 4805 REV 31MAR2000

Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

		SET 211	UP GA 9599-		А	66 р	LTR			DESCRIPTION		DATE	DWN	APV
					I		-	SEE S	SHEET 1			-	-	-
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	-	-	-	1	-)638			G, FEED FINGER				16.
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-	-	1	1	1	1		9798		DETEN					14
-	-	1	1	1	1		9383 8400			BHSC, Rohs (M4 LOW HEAD, Rohs		20		14. 14.
-	_	-	-	-	1		9653			CAM, POST FEED	, M4 A	20		14
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DOCU	MENT FOR TYCO ELECTRONICS CORPORATION	DWN	15JUN2017										_		
THE	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	K.HUANG		TE Connectivity											
		снк L.ZHANG	κ 15JUN2017 // $=$ Harrishurg PA 17105-							105-36	308				
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD L.ZHANG	15JUN2017	NAME		Ocean	n Side	e Fe	ed						
	0 PLC ±- I PLC ±-	PRODUCT SPEC		Ocean Side Feed Applicator											
-+	2 PLC ±- 3 PLC ±-	APPLICATION SPI	EC	0.175	0.4.05 0.005		-								
	4 PLC ±- ANGLES ±-	-		SIZE	CAGE CODE	DRAWING NO					KI	STRICTED	10		
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	-	Customer Ad	ccessible Pr	oduci	ion Draw	ing	SCALE	1:2	SHEET	4	F 4	Rev A			
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