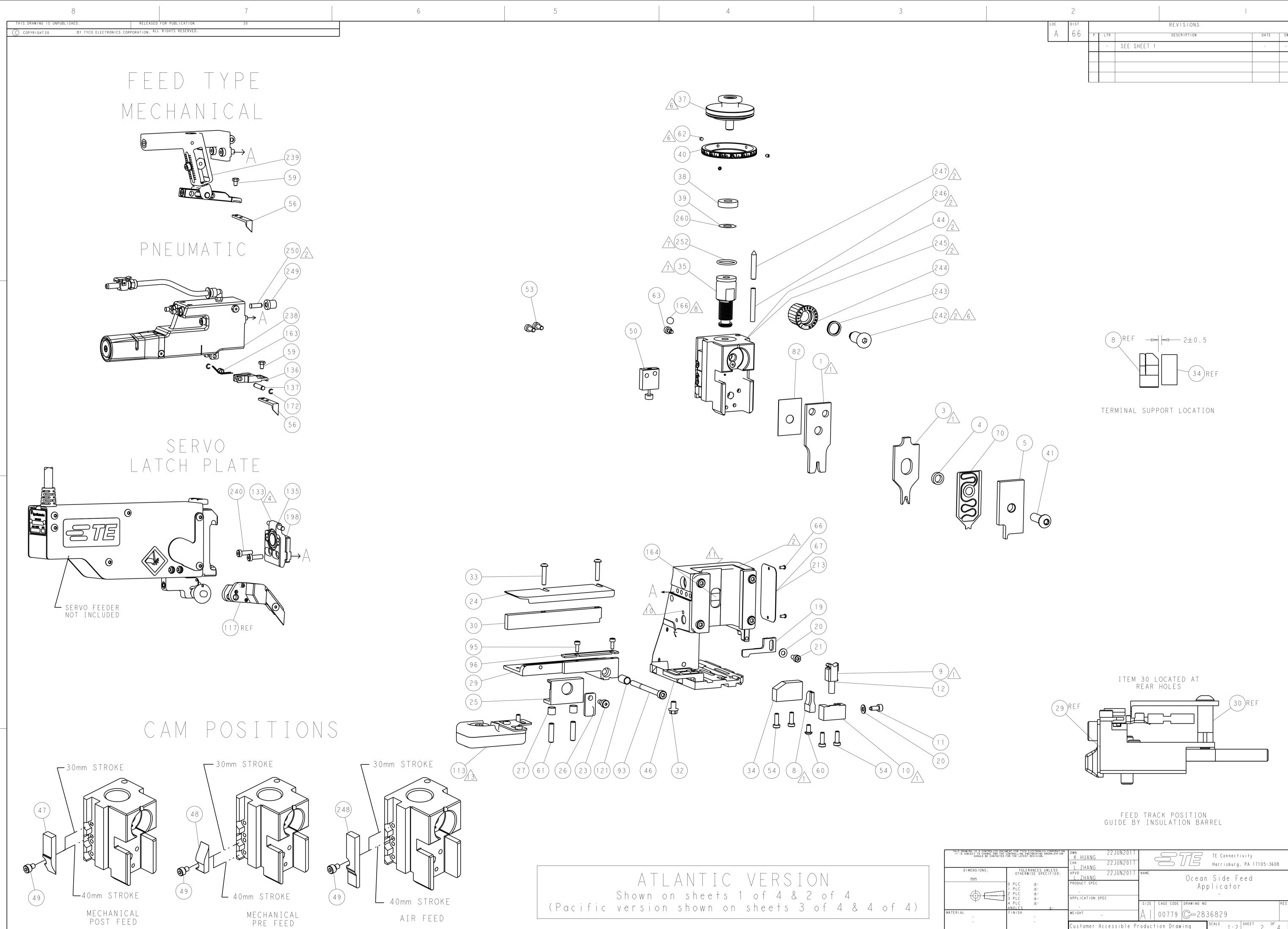
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ATLANTIC VERSION TERMINATOR		REVISIO	N DESCRIPTION	FEED TYPE	CONVERT TO		APPLICA	ATOR STYLE COM	NUMBERS REQU				-				
INTERFACE ADAPTER	2836829-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED Servo latch plate		1338685-1	5-18022-5 8-2836829-5	2119641-1 1901094-3	2119799-1	20634		- - -		1	_	
	2836829-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SMART APPLICATOR MECHANICAL FEED SERVO LATCH PLATE	2161326-1 2119949-1 2119951-1 2161326-1	- 1338685-1 - -	8-2836829-4 5-18022-5 8-2836829-5 8-2836829-5	- 2119653-1 1901094-3	-	2168400-6 (- Quantity 2)		- 1 - 1 - 1	1 1 1 1	1 1 1	
	2836829-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	SMART APPLICATOR MECHANICAL FEED	2161326-1 2119949-1	1338685-1	8-2836829-4 5-18022-5	2119653-1	_					2 -	2	
	2836829-6	A	NON-CRIMP HEIGHT ADJUST	SERVO	PNEUMATIC FEED -	2119950-1	- 1338685-1	5-18022-5	2119641-1	2119799-1	20634	-			- 1 1	- 1 1	1 -
	2836829-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-		-	-						 - 1	- 1	-	$\frac{-}{2}$ $\frac{-}{1}$
	7-2836829-7	Α	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	-			REF	REF RI	EF REF
APPLICATOR	R DATA												-		-	-	<u> </u>
CRIMP SIZE WIRE 2.54 mm [.1													-		REF 1	REF	
INSUL 3.18 mm [.1	125] ()												_	- 1	1 REF	1 REF	1 1
APPLICATOR INSTRU 408-10389													_	- 1 - 1	1	1	<u>1 1</u> 1 1
			CDIMD SDECIFICATION										_	- <u>2</u> - 1	2	2	2 2 1 1
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TERMINAL APPLICATION SPECIFICATION	04 Rev 22.2.1995	-	-											$\frac{-2}{-1}$	-	2	$ \frac{2}{1} \frac{2}{2} $
C SPECIFICATION TERMINALS APPL	IED/3												<u> </u>	- 2	2	2	$\frac{3}{2}$ $\frac{3}{2}$ $\frac{3}{2}$
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ASSEMBLY. SEE MECHANICAL	BELOW FOR PART FEED WITH "SMAR	NUMBER: T APPLIC	ED INTO BLANK MEMORY CHIP AT CATOR" CONVERSION: 8-2836829-4										_	- <u>2</u> - 1	2	2	2 2 1 1
PNEUMATIC F Servo feed Servo feed	WITH "FINE CRIM WITH "NON-CRIMP	P HEIGHT HEIGHT	ATOR" CONVERSION: 8-2836829-4 T ADJUST": 8-2836829-5 ADJUST": 8-2836829-6										_	- <u>1</u> - <u>1</u>	1	1	$\begin{array}{c c} 1 & 1 \\ \hline 1 & 1 \\ \hline \end{array}$
5. ADJUSTMENT OF Applicator bet	THE STRIPPER MA WEEN BENCH AND	Y BE REG LEADMAKE	QUIRED WHEN MOVING THE ER APPLICATIONS.										_	- 1	1	1	$\begin{array}{c c} 1 & 1 \\ \hline 1 & 1 \\ \hline \end{array}$
APPLY PART NUM	1BER 2-23419-6 L	OCTITE T	TO THREADS OF ITEM 62. TO THREADS OF ITEM 242.										-	- 2 - 1	2	2	$ \frac{2}{1} \frac{2}{1} $
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NECESSARY WHEN	N RUNNING APPLIC	ATOR IN	THE FIELD.			-	· · · · ·	1 - 2119	9640-1 PUSH	ROD, AIR FEED NG, FLANGED		250	_	- 1 - 1	1	1	$\begin{array}{c c} \hline 1 & 1 \\ \hline 1 & 1 \\ \hline \end{array}$
FOR ADDITIONAL	INFORMATION.		R TO INSTRUCTION SHEET			-	 - <u>1</u> - 1	1 - 2119		CAM, AIR FEED		248		1 1	1	1	1 1
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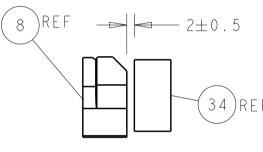
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DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.		K.HUANG	22JUN2017	(775	TE Connectivity		
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	OTHERWISE SPECIFIED:	APVD L.ZHANG	22JUN2017	NAME		Ocean	Side Feed		
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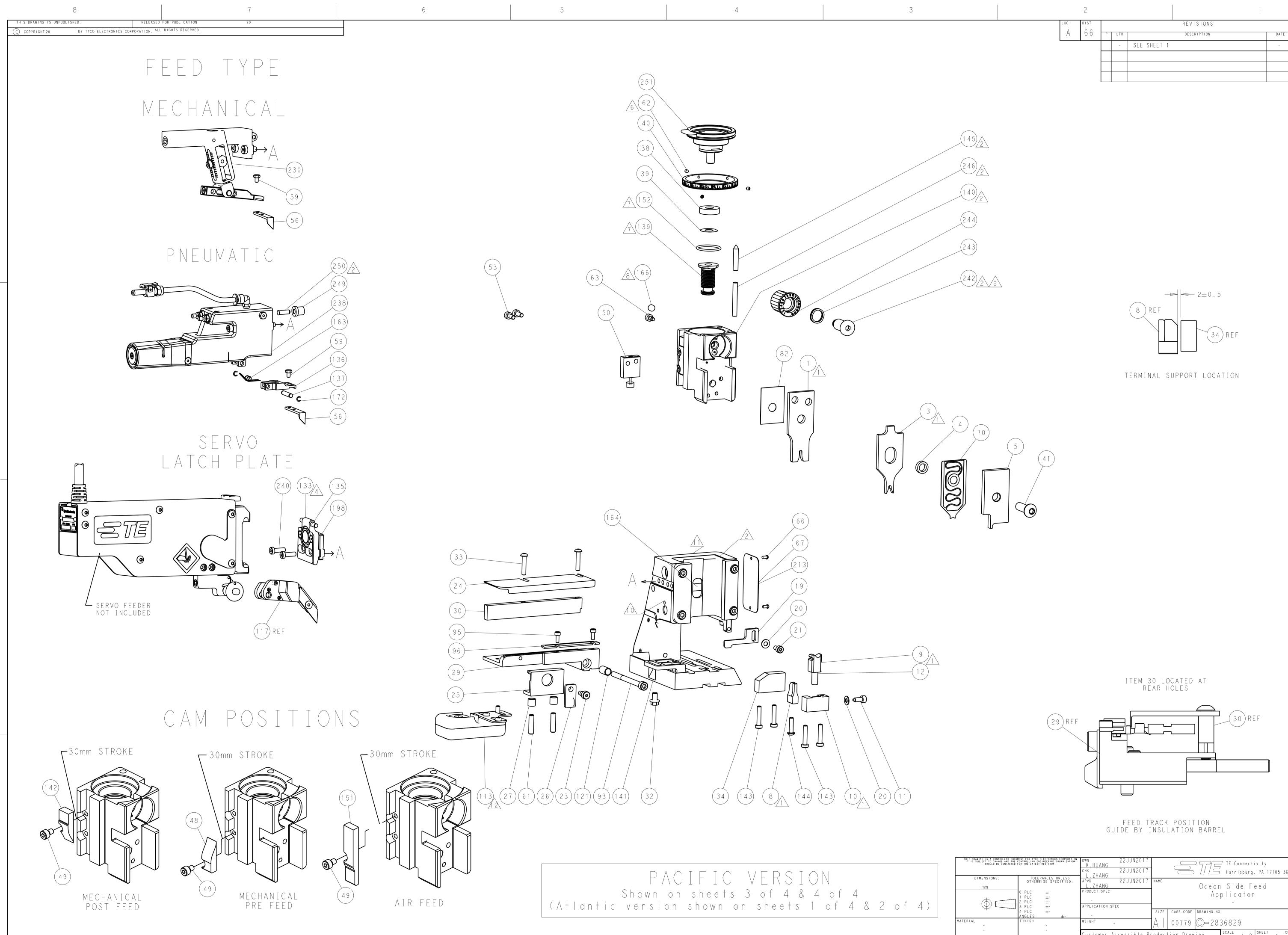
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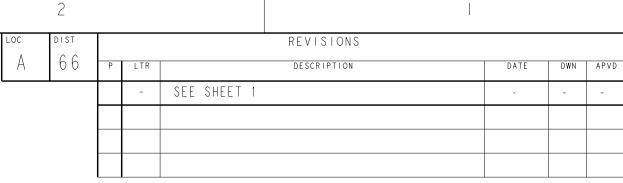
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	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO		AFFLIC		NUMBERS REQU		
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		2-2836829-1	А	FINE CRIMP HEIGHT ADJUST	MECHANICAL	SERVO LATCH PLATE	2119951-1	_	8-2836829-5	1901094-3	_	2168400-6 (QUANTITY 2)
						SMART APPLICATOR MECHANICAL FEED	2161326-1 2119949-1	- 1338685-1	8-2836829-4 5-18022-5	- 2119653-2		-
		2-2836829-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	-	8-2836829-5	1901094-3	-	2168400-6 (QUANTITY 2)
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		2-2836829-5		FINE CRIMP HEIGHT ADJUST	LATCH PLATE	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
D		2-2836829-7 7-2836829-7		FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	NONE -	-	-	-	-	-	-	-
		TYPE 100] F 125] O CTIONS CTIONS LEX TERMINAL 10 FEMALE TH 4 IN] 04 Rev 22.2.1995 -	TERMINAL INSULAT Ø2.20-2.	ION DIAMETER RANGE 90 mm [.087114 IN] - - IAL MOLEX TERMINAL								
	14 AWG 1	RIMP HEIGHT nm [INCH] .55+/-0.05 [.061 .40+/-0.05 [.055	1+/002]	CRIMP HEIGHT 9 REFERENCE SETTING 5.5 7.0								
B	GREASE BEAR 3. LUBRICATE DA 3. LUBRICATE DA SHEET SUPPL 4 APPLICATOR ASSEMBLY MECHANICA PNEUMATICA SERVO FER 5. ADJUSTMENT CA APPLICATOR E 6 APPLY PART APPLY PART APPLY PART APPLY PART	AILY PER THE A IED WITH THE A SPECIFIC DATA . SEE BELOW FO AL FEED WITH " C FEED WITH "SI ED WITH "FINE DF THE STRIPPE BETWEEN BENCH NUMBER 1-23419 NUMBER 2-23419 ADS, GROOVE AN	PPLICATOR PPLICATOR. TO BE ENTE R PART NUM SMART APPL MART APPLI CRIMP HEIG R MAY BE R AND LEADMA 9-5 LOCTITE -6 LOCTITE	RED INTO BLANK MEMORY CHIP AT BER: ICATOR" CONVERSION: 8-2836829- CATOR" CONVERSION: 8-2836829- HT ADJUST": 8-2836829- EQUIRED WHEN MOVING THE KER APPLICATIONS. TO THREADS OF ITEM 62. TO THREADS OF ITEM 242.	4			LARGES BELOW	TALLATION T WIRE SI	ZE SETTI EQUIRED	NG. USE CRIMP HE	ITEM 40 TO OF SETTINGS IGHT SETTING ING.
A	ACTUATE THE CRIMP HEIGH APPLICATOR N NECESSARY WH SPARE FEED	COUNTER. T REFERENCE SE NAS QUALIFIED HEN RUNNING AP CAM STORAGE LO NAL INFORMATIO ATOR DOES NOT	TTING WAS AT THE FAC PLICATOR I OCATION REF N. CUT CARRIE	ER TO INSTRUCTION SHEET				- 1 - 1 - 1 - 77 - 27	- 1 - 2 - 1 - 1 1 1 1 1 1 1 1 2 - 25 - 22 - 21	2119640-1PUS803259-1BUS-22279-3SPI	SH ROD, AIR FEI SHING, FLANGED RING, COMPRESS M, SNAIL, INSUI DESCR	249ION246LATION ADJUSTMENT244RIPTIONITEM NO

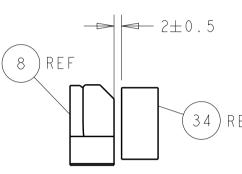
PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4) MATERIAL

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DOCU THE TED	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	dwn <u>K.HUANG</u> снк L.ZHANG	22JUN2017 22JUN2017			72	7	nnecti sburg,	vity PA 17	105-36	ô08	
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