	8 THIS DRAWING IS UNPUBLISHED.	RELEASED FOR PUBLICATION	7 20	6	
	C COPYRIGHT 20 BY TYCO ELECTR PART NUMBER REVISION	DNICS CORPORATION. ALL RIGHTS RESERVED.	FEED TYPE	ATLANTIC VERSION INTERFACE A	
	2150761-1 B 2150761-2 B 7-2150761-1 B	FINE CRIMP HEIGHT ADJUST FINE CRIMP HEIGHT ADJUST MECHANICAL AND CRIMP	MECHANICAL PNEUMATIC MECHANICAL		
	7 - 2150761 - 2 B 7 - 2150761 - 7 A	TOOLING KIT PNEUMATIC AND CRIMP TOOLING KIT CRIMP TOOLING KIT	PNEUMATIC -		
D					
	APPLICATOR DA CRIMP SIZE WIRE 2.64 mm [.104] INSUL 3.76 mm [.148] APPL INSTRUCTIONS 408-35043	T A T Y P E F F			
	TERMINAL NAME: MTW S WIRE STRIP LENGTH 3.60-4.40 mm [.14217 TERMINAL SUMITON	10 TERMINAL SUMITOMO CRIM SERIES 2.8MM MALE TAB INSULATION DIAM 3 INJ Ø1.60-2.90 mm [.0 10 SPEC Rev	TERMINAL Ieter Range		
С			- MITOMO TERMINAL ·		
	SIZE  ✓  ✓  mm  [    1.25mm2  1.60+    0.75mm2  1.55+	AP HEIGHT    CRIMP      INCH]    REFERE      /-0.05    [.063+/002]      /-0.05    [.061+/002]      /-0.05    [.059+/002]	HEIGHT 4 ENCE SETTING 7.3 7.5 8.0		
В	STORAGE OF APPLI APPLY PART NUMBE CRIMP HEIGHT REF APPLICATOR WAS Q NECESSARY WHEN R	D INSTRUCTION SHEET FOR CLEA	.DS OF ITEM 242. NG USED WHEN THE USTMENT MAY BE	AND	
	6. UNLESS SPECIFIED DOCUMENT, 101-35	OTHERWISE TORQUE VALUES SHA 000.	LL BE USED PER		
				o n F o f	RNING INSTALLA R LARGEST AN THE VA
					FER TO TH
A					

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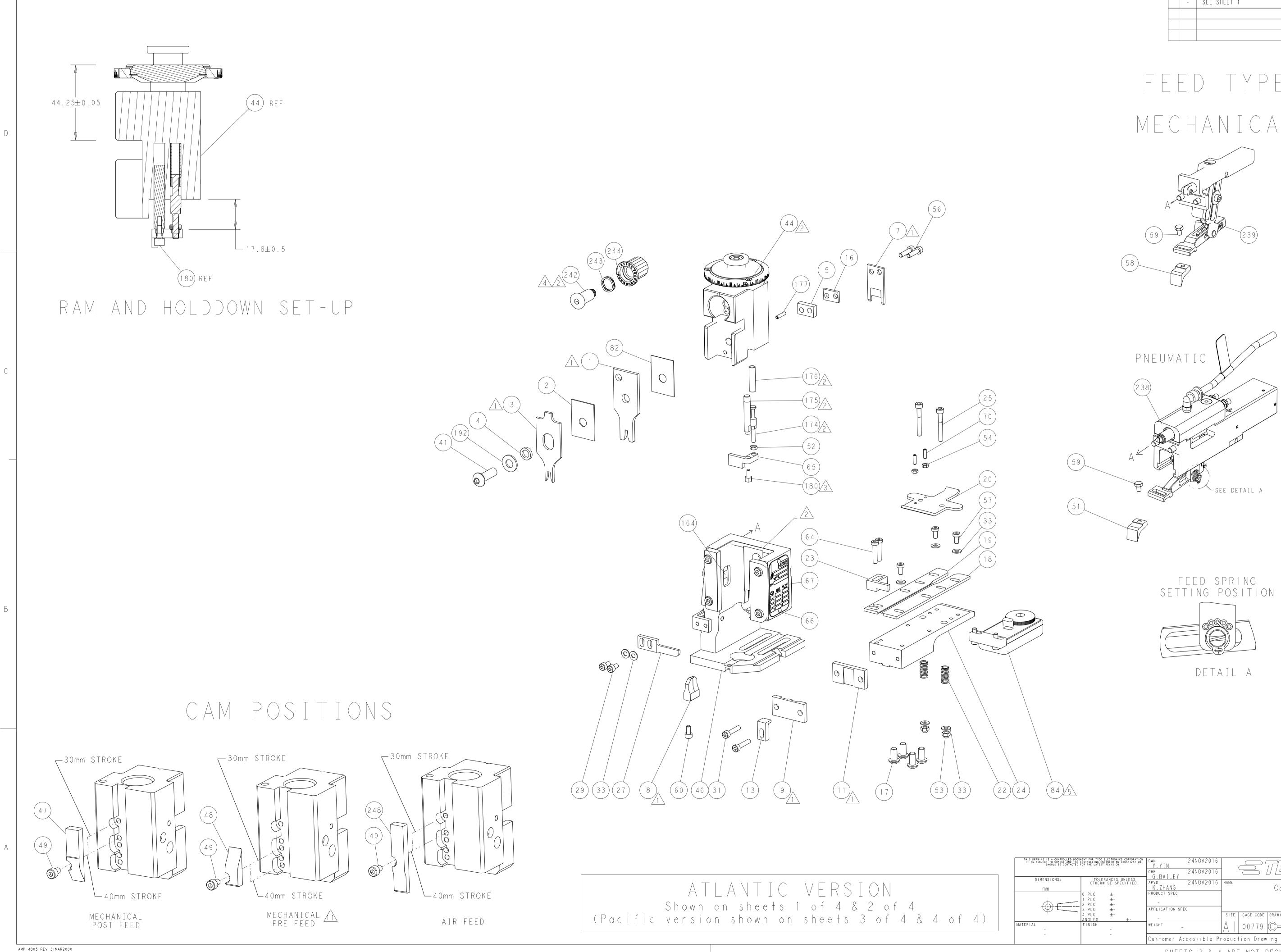


TALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING RGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER HE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

1    1    1    1    1    2079362-1    65% HER. MAYE SPRING. CREST-TO-CREST    2.4      1    1    2079362-1    65% HER. MAYE SPRING. CREST-TO-CREST    2.4      1    1    21.9053-1    MFC MIRT. 'NUM ATCA DIAL    2.3      1    1    2844540-3    AIR FLED VOLLE    2.3      1    1    1.9028-3    AKSTER VOLLE    2.3      1    1    1.9028-3    AKSTER, FLAT, RED VOLK    1.3      1    1.9028-3    AKSTER, FLAT, RED VOLK    1.3    1.3      1    1.9028-3    AKSTER, FLAT, RED VOLK    1.7    1.7      1    1.903667.4    ODULATIN, NOLDOVAN    1.7    1.7      1    1.93667.4    ODULATIN, RACATACARED    7    1.1      1    1.93667.4    ODULATIN, RACATACARED    7    1.1      1    1.936667.4    ODULATIN, RACATACARED							
1    1    2119382-3    CAP, STATL, INSTLATION ADJUSTINENT    24      1    1    2019364-1    MASE STRING, CREST-TO-CREST    24      1    1    2119386-1    METATINTS, INSULATION TALL 24    23      1    1    2119386-1    METATINTS, INSULATION TALL    23      1    1    1219386-1    METATINTS, INSULATION TALL    23      1    1    12642946-3    AGS-ER, FLAT, REG MB    19      1    1    1752345-1    STADOWA    18      1    1    1752345-1    STADOWA    17      1    1    1931866-2    CUIDE YHA, IGDDOWA    17      1    1    1931867-2    COUNC YHA, IGDDOWA    17      1    1    1931867-2    COUNC YHA, IGDDOWA    17      2    2    2-183272    SST, JLERETACE    32      1    1    1933867-4    COUNCULVIATION    AGSAGE    42      1    1    1933867-4    COUNCULVIATION    AGSAGE    42      1    1    1933867-4    COUNCULVIATION    AGSAGE    42		1	_	2119641-1	FEED CAM, AIR FEED	248	
1    1    1    2119563    DFTAIRER, ISKILATION DIAL    24      1    -    2219565    MEGERICAL FEED &SEEPELY    23      1    1    -142284.0.    ASSIL FLAD, REG MS    19      1    1    -142284.0.    MSSILTA, FLAD, REG MS    19      1    1    -142284.0.    MSSILT, REG MSSILTA    17      1    1    -142284.0.    MSSILTA, REG MSSILTA    17      1    1    -1752353.2.    SUDJE F.N. HOLEDOW    17      1    1    -1752353.2.    CUUJE F.N. HOLEDOW    17      1    1    -1752353.2.    CUUJE F.N. HOLEDOW    17      2    2    2.2    2.2    SUDJES Z. ASSY. UL31GATON, REKENDE    24      2    2    2.2    2.2    SUDJES Z. ASSY. UL31GATON, REKENDE    71      2    2    2.2    2.2    SUDJES Z. ASSY. UL31GATON, REKENDE    72      2    2    2.2    2.16327.5    SCR. SET. TENT PUT, H3 X 10.0    72      1    1    1.61528.1    ADDLEMARA    SUDJES Z. ASSY. UL31GATON, REKENDE    52		1	1	2119082-3		244	
1    21    1    213350 1    4CC 4ARCAL TIDD ASSEMELT    23      1    1    -286449(-3)    AT FFED X07JF    23      1    1    -148228-0    XASTFLAL, REG M8    19      1    1    -148228-0    XASTTL, NEG M8    19      1    1    -2823532    GUIDE FLN, HOLD DOWN    17      1    1    -282680-7    SPEING, CONTRESTERING 3.0 X 14.0    17      1    1    -17523532    GUIDE FLN, HOLDDOWN    17      1    1    -2103663-2    GUIDE FLN, HOLDDOWN    17      2    1    1    -21137252    SSS.    GUIDE FLN, HOLDDOWN    17      2    1    1    -211374251    SSSS.    GUIDE FLN, HOLDDOWN    17      1    1    -211374251    SSSS.    GUIDE FLN, HOLDDOWN    17    18      2    2    2    -111    -21394057-    GOUTHE FLN		1	1			243	
-    1    -    25.439.0-3    A IR FEEP MODULE    2.3      1    1    -    1.48028-3    ASHEE, FLAI, REG M3    1.9      1    1    -    1.923353-2    GUIDE FIL, HOLDDOWL    1.7      1    1    -    -    2.927-7    SPRING, COMPENSION    1.7      1    1    -    1.923353-2    GUIDE FIL, HOLDDOWL    1.7      1    1    -    1.923353-2    GUIDE FIL, HOLDDOWL    1.7      1    1    -    1.92353-2    GUIDE FIL, HOLDDOWL    1.7      2    2.2    2.10955-2    ASSI, ULECATOR, SUDFER    82      1    1    1.939507-4    DOCUMENTATION PACKAGE    7.7      2    2    2.168027-2    SCR, CHIPER    82      2    2    2.168028-1    TSED FILTER    84    80    62      1    1    1.901627-1    TSED FILCER    52    53    3.3    2.168002-1    SCR, BEL PC, Rols, M4 × 20    62      2    2    2.168028-1    SCR, SEL PLD CAP, Rols, M4 × 10    56    57    57		1	1			242	
I    1    I    I-142028-0    WASHER    NALL, REC MS    19      I    1    I-262354-1    STANDH , FOLD-DOW    18      I    1    8-29371-6    PIA, SUILED STRIKS 3.0 X 14 0    17      I    1    8-29371-6    PIA, COUNDAN    17      I    1    1752337.2    CUIDE FIA, IOLDOWA    17      I    1    1901686.2    CUIDE FIA, IOLDOWA    17      I    1    1803807-4    DOLATER, MACLTIC    86      I    1    1803807-4    DOLAUER, CHIMER    87      I    1    1901687-9    FOLDDOW, TEWINAL    60      I    1    276203-2    SCE, SCH THE CAF, RAKS, M4 X 6    65      I    1    276203-2    SCE, SCH THE CAF, RAKS, M4 X 6    65      I    1    276203-2    SCE, SCH THE CAF, RAK X 6    65      I		-					
1    1		1	1				
1    1	+	1	1			180	
1    1    8-22280-7    SERING. CONFRESSION    1.7      1    1    1.732333-2    GUID: FIN.HOLDOWN    1.7      1    1    1.901660-2    GUID: FIN.HOLDOWN    1.7      RETRE REF    2.99493-2    COUNTER, KACKTIC    1.6      1    1    2.19955-2    ASST. LLBX CALCX, END FEED    82      1    1    7.58858-4    SFACIA, CALCX, END FEED    82      2    2    2.2183673-4    DOUMENTATION PACKAGE    7.1      2    2    2.1836674-4    DOUMENTER, MAX 10.0    7.6      2    2    2.186078-1    SCREW, DRIVE, RI, BOHS, 2.X.188    6.6      2    2    2.186078-1    SCREW, DRIVE, RI, BOHS, MAX 2.0    6.6      2    2    2.186083-2    SCR. SKI 42 CAP, MAX 4.0    6.7      3    3    3    2.186083-8    SCR. SKI 42 CAP, RORS, MAX 2.0    5.6      2    2    2.186083-8    SCR. SKI 42 CAP, RORS, MAX 16    5.6      2    2    2.985966-8    NUT, HEX, HEC, RORS, MAX 16    5.6      2    2    2.985966-8    SCR. SKI 42 CAP, RORS, MAX	+	1	1			177	
1    1		1	1			176	
REF REFR      994970-2      COUNTLE, MARNETIC      16        1      1      2(1993-2)      COUNTLE, MARNETIC      16        1      1      455898-4      SPACE, CENAPE      82        1      1      1455898-4      SPACE, CENAPE      82        2      2      2-18032-2      SCR, SET, TLT PAT, MAX 10.0      70        2      2      2-18032-2      SCR, SET, TLT PAT, MAX 10.0      70        2      2      2-168076-1      SCR, MAN, RAN, RANS, MAX 20      64        1      1      1901681-9      HCLDOWA, TERMINAL      65        2      2      2168076-1      SCR, NEL NICAP, RANS, MAX 8.0      65        1      1      1      1901681-8      SCR, SET NICAP, RANS, MAX 8.0      65        3      3      2168400-4      SHCS, LOW HEAD, RANS, MAX 8.0      56        2      2      2168083-8      SCR, SET NICAP, RANS, MAX 8.0      57        2      2      2603961-1      FED TINCER      51      51        2      2      2603961-1      FED TINCER      53		1	1			175	
1    1    1    2/19955-2    ASSY, LLBIICATOR, END FEED    82      1    1    1    455886-4    SPACER, CIMPLE    82      2    2    2    2/18032-2    SC2, SET, FLT PAT, M3 X 10.0    77      2    2    2    2/18032-2    SC2, SET, FLT PAT, M3 X 10.0    77      2    1    1    1    301681-9    10.0000X, TIRPINAL    65      2    2    2/18803-2    SC3, SKT 10 CAF, ReHS, M4 X 8.0    66      1    1    2/18803-2    SC3, SKT 10 CAF, ReHS, M4 X 8.0    57      2    2    2/18800-3    SHCS, LOW HIAD, ReHS, M4 X 8.0    57      3    3    2/16800-4    SHCS, LOW HIAD, ReHS, M4 X 8.0    57      2    2    2/18003-1    WT, LX, R.Co, ReHS, M4 X 8.0    57      2    2    2/18003-1    WT, LX, R.Co, ReHS, M3    54      2    2    2/18030-1    WT, LX, R.Co, ReHS, M4 X 8.0    57      2    2    2/18053-1    TED FIAST    57      1    1    1    15/18030-1    WT, LX, R.Co, ReHS, M4 X 8.0		1	1	1901680-2	GUIDE PIN, HOLDDOWN	174	
1    1    455888-4    SPACER, CRIFFE    82      1    1    1633601-4    DOCUMENTATION PACKAGE    71      1    1    1633601-4    DOCUMENTATION PACKAGE    71      1    1    1    219740-1    TAC, DENTIFICATION    65      2    2    2    268078-1    SCREW, DENTAL    66      2    2    2    268078-1    SCREW, DENTAL    66      2    2    2    268078-1    SCREW, DENTAL    66      2    2    2    268083-2    SCR, SKI HD CAP, MAX X 80.0    66      3    3    2    268083-2    SCR, NHX HD CAP, MAX X 80.0    57      2    2    268083-8    SCR, LWH FAD, ReHS, MAX 20.0    52      3    3    2    26803-8    SCR, SKI HD CAP, MAX 80.0    57      2    2    26803-8    SCR, LWH FAD, ReHS, MAX 80.0    57      2    2    26803-8    SCR, SKI HD CAP, MAX 80.0    57      2    2    26803-1    NUT, HEX, ECC, NotS, MAX 80.0    57      1    1    15016030	R	EF	REF	994970-2	COUNTER, MAGNETIC	164	
1    1    1    1803607-4    DOCJWENTATION PACKAGE    71      2    2    2    2    2    1803607-4    DOCJWENTATION PACKAGE    71      1    1    1    11		1	1			84	
2    2    2-18032-2    SCR, SET, TLT PNT, M3 X 10.0    7.5      1    1    7    2119740-1    TAG, DEVILTICATION    6.5      2    2    2168078-1    SCRW, DRIVE, RH, RHS, 2 X, 188    6.6      1    1    7    1901681-9    HOLDOWL, TERMINAL    6.7      2    2    2    2168078-1    SCRW, REV, CAP, RHS, M4 X 20    6.7      1    1    7    2168063-2    SCR, NET HOLDAP, RHS, M4 X 8.0    6.6      1    1    7    5-18022-5    SCR, NET HOLDAP, RHS, M4 X 8.0    5.7      2    2    2063861-1    FILD FLOGER    5.7    5.7      3    3    2168400-4    SICS, LOW IFAD, RHS, M4 X 8.0    5.7      2    2    206835-8    NUL, LCK, MEX, TOKOWE (MA)    5.5      1    1    7    5.0    5.7    5.7      1    1    7    7.50330-0    NUL, HEX, TEC, BoHS, M4 X 8.0    5.7      1    1    7    7.1018652-1    FIED CAM, PRE FEED    4.7      1    1    118652-1    FIED CAM, PRE FEED    4.7 <td></td> <td>1</td> <td></td> <td></td> <td></td> <td></td> <td></td>		1					
1    1    1    2/1974c-1    TAG, IDENTIFICATION    67      2    2    2/28078-1    SCREW, DRIVE, R-F, RoHS, 2 x , 188    66      2    2    2/28078-1    SCREW, DRIVEL, R-F, RoHS, M4 x 20    64      1    1    1    10000N, TEWINAL    65      2    2    2    2/2844C-5    SHCS, LOW HEAD, RoHS, M4 x 80    67      1    1    1    5-1802-5    SCR, NET HD CAP, ReHS, M4 x 80    57      3    3    2/2844C-4    SHCS, LOW HEAD, RoHS, M4 x 8    57      2    2    2/286803-1    VED, RCH, ROHS, M4 x 8    57      1    1    1    50    56    57      2    2    2/286803-1    NUT, HCK, REJ, ROHS, M4 x 8    57      1    1    1    1    51    57      2    2    2/98695-8    NUT, HCK, REJ, ROHS, MA x 6.0    42      1    1    1    1    1    51    51      2    2    2/28361-1    FED FLIGER    44    6.0    44      1    1    1 <td>-</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>	-						
2    2    2    2168078-1    SCREW, DRIVE, PL, Rohs, 2 x 188    66      1    1    1    1901881-9    -00D00M, TERVIALL    62      2    2    2    2168400-5    SCR, SKT HD CAP, Rohs, M4 X 80.    62      1    1    1    2168083-2    SCR, SKT HD CAP, Rohs, M4 X 80.    65      3    3    2168400-4    SHCS, LOW HAD, Rohs, M4 X 80.    57      2    2    2168083-8    SCR, SKT HD CAP, Rohs, M4 X 80.    57      2    2    2168083-8    SCR, SKT HD CAP, Rohs, M4 X 80.    57      2    2    2168083-8    SCR, SKT HD CAP, Rohs, M4 X 80.    57      2    2    2018030-1    VUT, HCX, HC, Rohs, M4 X 80.    57      2    2    2018033-0    VUT, HCX, HC, Rohs, M4 X 80.    51      2    1    218023-5    SCR, SKT HD CAP MA X 6.0    46      1    1    11852-1    FEED CAM, POST FEED    46      1    1    2119653-1    FEED CAM, POST FEED    47      1    1    11805317-1    RAW ASSEWBLY, EF ATLANTIC    42      1	-	<u> </u>					
1    1    1901681 9    HOLDDONN, TERMINAL    65      2    2    2188400-3    SHCS, LOW HEAD, ROHS, M4 X 8.0    67      1    1    1    2188400-3    SHCS, LOW HEAD, ROHS, M4 X 8.0    56      1    1    1    5-18622-3    SCR, FET MD CAP, ROHS, M4 X 8.0    56      3    3    2184400-4    SHCS, LOW HEAD, ROHS, M4 X 8.0    57      2    2    2188683-8    SCR, S4T HD CAP, ROHS, M4 X 16    56      2    2    2188683-8    SCR, S4T HD CAP, ROHS, M4 X 16    56      2    2    2086983-8    NUT, H2X, REG, ROHS, M3    52      2    2    986983-8    NUT, H2X, REG, ROHS, M3    52      2    1    1    1-502030-0    NUT, H2X, REG, ROHS, M3, S    52      2    1    2    19652-1    FEED FINGER    51      1    1    180330-0    NUT, H2X, REG, ROHS, M4 X 8.0    41      1    1    1803517-1    RAM ASSEBALY, EF ATLANTIC    42      1    1    1803502-1    SCR, S4T HD CA2, ROHS, M4 X 8.0    31      1 <t< td=""><td></td><td>2</td><td>2</td><td></td><td></td><td></td><td>С</td></t<>		2	2				С
2    2    2    2    2    168400-5    S+CS_ION_HEAD, RoHS, V4 X 20    64      1    1    1    5    16022-5    SCS_S4T_HD_CAP, RoHS, V4 X 8.0    56      3    3    2    168603-2    SCS_S4T_HD_CAP, RoHS, V4 X 8.0    56      2    2    2    168060-4    S+CS_IOW HEAD, RoHS, V4 X 8.5    57      2    2    2    168030-1    NUT, HZA, REG, RoHS, V4 X 8.5    57      2    2    2    16030-1    NUT, HZA, REG, ROHS, V4 X 8.5    52      2    2    2    986965-8    NUT, HZA, REG, ROHS, V3.5    52      1    1    1    15018030-1    NUT, HZA, REG, ROHS, V3.5    52      1    1    1    15018030-1    FED    14    14      1    1    1603317-1    FED CAM, POST FEED    47      1    1    160362-1    SCT, BHSC, ROHS, V4 X 20    31      2    2    2    16063-9    SCT, BHSC, ROHS, V4 X 20    31      1    1    160362-1    SCT, BHSC, ROHS, V4 X 20    31      2	+	1	1			65	
1    1    1    2188083-2    SCR. SGT HD CAP, RoHS, M4 X 8.0    6.0      1    1    1    5-18022-5    SCR. HX HD CAP, W4 X 6.0    55      1    -    1    2083961-1    FEED FINER    56      3    3    2188400-4    SNCS. LOW HEAD, RoHS, M4 X 8    57      2    2    2    218803-8    SCR. SAT HD CAP, RoHS, M4 X 16    56      2    2    2    986865-8    NUT. LOCG, HEX, TORQUE (M4)    53      1    1    1-5018030-0    NUT. LOCG, HEX, TORQUE (M4)    53      2    1    2    106324-5    SCR. SAT HD CAP, WA X 6.0    45      1    1    1-5018030-0    NUT. LOCG, HEX, TORQUE (M4)    53      1    1    1-5018030-0    NUT. LOCG, HEX, TORQUE (M4)    53      1    1    1-5018030-0    NUT. LOCG, HEX, TORQUE (M4)    53      1    1    1-5018030-0    NUT. H2X, REG, ROHS, M4 X 6.0    45      1    1    1219855-1    FEED CAM, PRE FEED    46      1    1    1803517-1    RAM ASSEMELY, FEATLANTIC    42		2	2			64	
1    1    1    5-78022-5    SCR, HEX DD CAP, M4 X 6.0    55      1    -    1    2063961-1    FED FINGER    56      2    2    2    2168063-8    SCR, SKT +D CAP, RoHS, M4 X 16    56      2    2    2    2168063-8    SCR, SKT +D CAP, RoHS, M4 X 16    56      2    2    2    2168063-8    NUT, HEX, REG, RoHS, M3    52      2    2    2    986963-8    NUT, HEX, REG, RoHS, M3.5    52      1    1    1    1-5018030-0    NUT, HEX, REG, ROHS, M3.5    52      2    1    2    18023-9    SCR, SKT +D CAP M4 X 6.0    45      1    -    12179855-1    FED CAM, POST FEED    47      1    1    180362-1    RED CAM, POST FEED    47      1    1    180362-1    SCR, BKT +D CAP, RoHS, M4 X 20    31      2    2    2168083-2    SCR, SKT +D CAP, RoHS, M4 X 30    25      1    1    180362-1    SCR, SKT +D CAP, RoHS, M4 X 30    25      2    2    2168083-2    SCR, SKT +D CAP, RoHS, M4 X 30    25<		1	1			60	
3    3    3    2168400-4    SHCS, LOW HEAD, RoHS, M4 X 8    57      2    2    2168083-8    SCR, SCT HD CAP, RoHS, M4 X 16    56      2    2    25018030-1    NUT, HEX, REG, RoHS, M3    52      2    2    2068965-8    NUT, LOCK, HEX, TORQUE (M4)    53      1    1    1-5018030-0    NUT, HEX, REG, RoHS, M3, 5    52      -    1    -    2083961-1    FED FINGER    51      2    1    2    18023-9    SCR, SCT HD CAP M4 X 6.0    425      1    -    12119652-1    FED CAM, PRE FEED    45    45      1    -    1    2119652-1    FED CAM, PRE FEED    45      1    1    1803602-1    SCR, BHSC, RoHS (M8 X 25)    41      1    1    1803602-1    SCR, SCT HD CAP, ROHS, M4 X 20    33      2    2    2168083-9    SCR, SCT HD CAP, ROHS, M4 X 8.0    25      1    1    1752371-5    PLATE, STRIP MOLE DOWN    23      2    2    2168083-5    SCR, SCT HD CAP, ROHS, M4 X 8.0    25      1		1	1	5 - 1 8 0 2 2 - 5		59	
2    2    2    2188083-8    SCR, SKT HD CAP, RoHS, M4 X 16    56      2    2    2    5018030-1    NUT, HEX, REG, RoHS, M3    52      2    2    2    986965-8    NUT, LOCK, FEX, TORQUE (M4)    53      1    1    1-5018030-C    NUT, HEX, REG, RoHS, M3, S    52      -    1    -    2063961-1    FEED FLYGER    51      2    1    2    18023-9    SCR, SKT HD CAP M4 X 6.0    45      1    -    110655-5    APELICATOR BASIC ASSENBLY, EF    46      1    1    1803517-1    RAM ASSIMELY, EF ATLANTIC    44      1    1    1803517-1    RAM ASSIMELY, EF ATLANTIC    44      1    1    1803517-1    RAM ASSIMELY, EF ATLANTIC    44      1    1    1803517-1    RAM ASSIMELY, EF ATLANTIC    42      2    2    2    2168083-9    SCR, SKT HD CAP, RoHS, M4 X 8.0    25      2    2    2    2168083-5    SCR, SKT HD CAP, ROHS, M4 X 8.0    25      1    1    1752371-5    PLATE, STATP HOLD DOWN    25			1	2063961-1		58	
2    2    2    SC18030-1    NUT, HEX, REG, RoHS, N3    54      2    2    2    966965-8    NUT, LOCK, FEX, TORDUE (M4);    53      1    1    1-5018030-0    NUT, HEX, REG, RoHS, N3, 5    52      1    1    1-5018030-0    NUT, HEX, REG, RoHS, N3, 5    52      1    1    1-5018030-0    NUT, HEX, REG, RoHS, N3, 5    52      1    1    1    2119652-1    FEED FIAGR    51      1    1    2119655-5    APPLICATOR BASIC ASSENBLY, EF    46      1    1    11803517-1    RAM ASSENBLY, EF ATLANTIC    44      1    1    11803502-1    SCR, 3GT HD CAP, RoHS, M4 X 20    31      2    2    2    2168083-9    SCR, SGT HD CAP, RoHS, M4 X 20    31      2    2    2    2168083-5    SCR, SGT HD CAP, RoHS, N4 X 8.0    25      1    1    1    1752371-5    PLAT., STRIP GUIDE    24      2    2    2    12-2168083-5    SCR, SGT HD CAP, RoHS, M4 X 30    25      1    1    1752371-5    PLAT., STRIP GUIDE    24 <td>_</td> <td></td> <td>-</td> <td></td> <td></td> <td>57</td> <td></td>	_		-			57	
2    2    986965-8    NUT, LOCK, HEX, TORQUE (M4)    53      1    1    1    1-5018030-0    NUT, HEX, REG, RoHS, M3.5    52      2    1    2    2063961-1    FEED FINGER    51      2    1    2    18023-9    SCR, SCT HD CAP M4 X 6.0    45      1    -    1    2119652-1    FEED CAM, FREFED    46      1    -    1    2119652-1    FEED CAM, FREFED    46      1    -    1    2119653-1    FEED CAM, FREFED    46      1    1    1803517-1    RAM ASSEMBLY, EF ATLANTIC    42      1    1    1803602-1    SCR, SCT HD CAP, Rohs, M4 X 20    33      2    2    2168083-9    SCR, SCT HD CAP, Rohs, M4 X 8.0    25      1    1    1240639-1    STRIPPER (MACHINKS)    27      2    2    1-2168083-5    SCR, SCT HD CAP, Rohs, M4 X 3.0    25      1    1    1752371-5    PLATE, STRIP GUDE    22      2    2    2-22281-3    SPRING, COMPRESION    22      2    2    2-22	-					56	
1    1    1    1-5018630-C    NUT, HEX, REG. RoHS, M3.5    52      -    1    -    2063961-1    FEED FINGER    51      2    1    2    18023-9    SCR. SKT HD CAP K4 X 6.0    45      1    -    1    2119653-1    FEED CAM, FRE FED    45      1    -    1    2119653-1    FEED CAM, FRE FED    47      1    1    1    1803617-1    RAM ASSEMBLY, EF ATLANTIC    42      1    1    1    1803617-1    RAM ASSEMBLY, EF ATLANTIC    42      1    1    1803617-1    RAM ASSEMBLY, EF ATLANTIC    42      1    1    1803617-1    RAM ASSEMBLY, EF ATLANTIC    42      2    2    2168083-9    SCR, SKT HD CAP, RoHS, M4 X 20    31      2    2    2168083-1    STRIPPER (MACHINING)    27      2    2    1-240629-1    STRIPPER (MACHINING)    27      2    2    2    2-2281-3    SPRING, COMPRESION    22      1    1    175237-5    PLATE, STRIP GUIDE    24      1	_						
-    1    -    2063961-1    FEED FINGER    51      2    1    2    18023-9    SCR, SKT HD CAP M4 X 6.0    42      1    -    1    2119652-1    FEED CAM, FRE FEED    47      1    -    1    2119652-5    APPLICATOR BASIC ASSEMBLY, EF    46      1    1    1    1803517-1    RAM ASSEMBLY, EF    46      1    1    1    1803602-1    SCR, BHSC, ReHS (M8 X 25)    41      1    1    1803602-1    SCR, SKT HD CAP, ReHS, M4 X 20    31      2    2    2168083-2    SCR, SKT HD CAP, ReHS, M4 X 3.0    25      1    1    1240633-1    STRIPPER (MACHINING)    27      2    2    2168083-2    SCR, SKT HD CAP, ReHS, M4 X 3.0    25      1    1    1752371-5    PLATE, STRIP GUDE    24      1    1    1752371-5    PLATE, STRIP GUDE    22      2    2    2-22281-3    SPRING, COMPRESSION    22      2    2    2-22281-3    SPRING, COMPRESSION    22      1    1    1-1931	-	<u> </u>					
2    1    2    18323-9    SCR, SCT H3 CAP M4 X 6.0    4.5      1    -    1    2119652-1    FEED CAM, P3E FEED    4.5      1    -    1    2119653-1    FEED CAM, P3E FEED    4.5      1    1    1219653-1    FEED CAM, P3E FEED    4.7      1    1    12119655-5    APPLICATOR BASIC ASSEMBLY, EF    4.6      1    1    1803517-1    RAM ASSEMBLY, EF ATLANTIC    4.2      1    1    1803502-1    SCR, ScH D CAP, RoHS, M4 X 20    3.1      2    2    2168083-9    SCR, SCT D CAP, RoHS, M4 X 8.0    2.6      1    1    1246639-1    STRIPPER (WACHINING)    2.7      2    2    2168083-5    SCR, SCT D CAP, RoHS, M4 X 30    2.5      1    1    177.5    PLATE, STRIP GUDE    2.4      1    1    1752371-5    PLATE, STRIP GUDE    2.4      2    2    2-2228(-3    SPRING, COMPRESSION    2.2      2    2    2-2228(-3    SPRING, COMPRESSION    2.2      1    1    11.11.1931695-8    STRIP GUDE		1	   _				
1    -    1    2119652-1    FEED CAM, PRE FEED    4.8      1    -    1    2119653-1    FEED CAM, POST FEED    4.7      1    1    1    2119655-5    APPLICATOR BASIC ASSEMBLY, EF    4.6      1    1    1    1803517-1    RAM ASSEMBLY, EF ATLANTIC    4.4      1    1    1803502-1    SCR, BHSC, Rohs (M8 X 25)    4.1      7    7    1-18028-2    WASHER, FLAT, REG M4    3.3      2    2    2    2168083-9    SCR, SKT H3 CAP, RoHS, M4 X 20    3.1      2    2    2    168083-5    SCR, SKT H3 CAP, RoHS, M4 X 30    2.5      1    1    1752371-5    PLATE, STRIP ER (MACHING)    2.7      2    2    2    2-22281-3    SPRINE, COMPRESSION    2.2      2    2    2-22281-3    SPRINE, COMPRESSION    2.2      1    1    1-901695-8    STRIP CUIDE, REAR    1.5      1    1    1-1901695-8    STRIP CUIDE, FRONT    1.8      4    4    4    1-2079383-1    SCR, BESC, RoHS (M6 X 12)    1.7		1	2			49	
1    -    1    2119653-1    FEED CAM, POST FEED    47      1    1    1    2119655-5    APPLICATOR BASIC ASSEMBLY, EF    46      1    1    1    1803517-1    RAM ASSEMBLY, EF    46      1    1    1    1803517-1    RAM ASSEMBLY, EF    47      1    1    1    1803517-1    RAM ASSEMBLY, EF    47      1    1    1    1803517-1    RAM ASSEMBLY, EF    46      1    1    1    1803517-1    RAM ASSEMBLY, EF    47      1    1    1    1803502-1    SCR, SKT HD CAP, RoHS, M4 X 20    31      2    2    2    2168083-2    SCR, SKT HD CAP, RoHS, M4 X 30    25      1    1    1    240633-1    STRIPPER (MACHINING)    27      2    2    2    12-1268083-2    SCR, SKT HD CAP, RoHS, M4 X 30    25      1    1    1    1752371-5    PLATE, STRIP GUIDE    24      1    1    1752371-5    PLATE, STRIP GUIDE, REAR    15      1    1    1-1901695-8    STRIP GUIDE,		-	1			48	
1    1		-	1	2119653-1	FEED CAM, POST FEED	47	
1    1    1    1803602-1    SCR, BHSC, RoHS (M8 X 25)    41      7    7    7    1-18028-2    WASHER, FLAT, REG M4    33      2    2    2    2168083-9    SCR, SKT HD CAP, RoHS, M4 X 20    31      2    2    2    2168083-9    SCR, SKT HD CAP, RoHS, M4 X 20    31      2    2    2    2168083-9    SCR, SKT HD CAP, RoHS, M4 X 80    25      1    1    1    240639-1    STRIPPER (MACHINING)    27      2    2    2    1-2168083-5    SCR, SKT HD CAP, ROHS, M4 X 30    25      1    1    1752371-5    PLATE, STRIP GUIDE    24    24      1    1    1752371-5    PLATE, STRIP GUIDE    22      2    2    2-22281-3    SPRING, COMPRESSION    22      2    2    2-22281-3    SPRING, COMPRESSION    22      1    1    1-1901695-8    STRIP GUIDE, REAR    15      1    1    1-1901695-8    STRIP GUIDE, REAR    16      1    1    1-1752360-1    SPACER, HOLD-DOWN    17		1	1	2119655-5	APPLICATOR BASIC ASSEMBLY, EF	46	
7    7    1-18028-2    WASHER, FLAT, REG M4    33      2    2    2    2168083-9    SCR, SKT HD CAP, RoHS, M4 X 20    31      2    2    2    2168083-2    SCR, SKT HD CAP, RoHS, M4 X 8.0    25      1    1    1    240639-1    STRIPPER (MACHINING)    27      2    2    2    1-2168083-5    SCR, SKT HD CAP, RoHS, M4 X 30    25      1    1    1    1752371-5    PLATE, STRIP GUIDE    24      1    1    1    1752371-5    PLATE, STRIP GUIDE    24      2    2    2-22281-3    SPRING, COMPRESSION    22      2    2    2-22281-3    SPRING, COMPRESSION    22      1    1    1-1901695-8    STRIP GUIDE, REAR    15      1    1    1-1901695-8    STRIP GUIDE, FRONT    16      4    4    4    1-2079383-1    SCR, BHSC, ROHS (M6 X 12)    17      1    1    1752360-1    SPACER, HDLD-DOWN    13      1    1    1240644-9    PLATE, REAR SHEAR    11      1    1 <td></td> <td>1</td> <td>1</td> <td>1803517-1</td> <td></td> <td>44</td> <td></td>		1	1	1803517-1		44	
2    2    2    2168083-9    SCR, SKT HD CAP, RoHS, M4 X 20    31      2    2    2    2168083-2    SCR, SKT HD CAP, RoHS, M4 X 8.0    25      1    1    1    246639-1    STRIPPER (MACHINING)    27      2    2    2    1-2168083-5    SCR, SKT HD CAP, RoHS, M4 X 30    25      1    1    1    1752371-5    PLATE, STRIP GUIDE    22      2    2    2    2-22281-3    SPRING, COMPRESSION    23      2    2    2    2-22281-3    SPRING, COMPRESSION    22      1    1    1-1901695-8    STRIP GUIDE, REAR    19      1    1    1-1901695-8    STRIP GUIDE, REAR    19      1    1    1-1901695-8    STRIP GUIDE, REAR    19      1    1    1    1-2079383-1    SCR, BHSC, ROHS (M6 X 12)    17      1    1    1    1-2079383-1    SCR, BHSC, ROHS (M6 X 12)    17      1    1    1    240641-6    SPACER    16      1    1    1    240642-6    PLATE, REAR SHEAR    <		1	1			41	
2    2    2    2168083-2    SCR, SKT HD CAP, RoHS, M4 X 8.0    2 9      1    1    1    240639-1    STRIPPER (MACHINING)    2 7      2    2    2    1-2168083-5    SCR, SKT HD CAP, RoHS, M4 X 30    2 5      1    1    1    1752371-5    PLATE, STRIP GUIDE    2 4      1    1    1    1752371-5    PLATE, STRIP HOLD DOWN    2 3      2    2    2    2-22281-3    SPRING, COMPRESSION    2 2      1    1    1.803292-4    DRAG    2 0      1    1    1.1901695-8    STRIP GUIDE, REAR    1 9      1    1    1.1901695-8    STRIP GUIDE, REAR    1 9      1    1    1.1901695-8    STRIP GUIDE, REAR    1 1 1      4    4    4    1-2079383-1    SCR, BHSC, RoHS (M6 X 12)    1 7      1    1    1    1.752360-1    SPACER, HOLD-DOWN    1 3      1    1    1    240641-6    SPACER, HOLD-DOWN    1 3      1    1    1    240642-9    PLATE, REAR SHEAR    1 1	_					33	
1    1    1    240639-1    STRIPPER (MACHINING)    27      2    2    2    1-2168083-5    SCR, SKT HD CAP, RoHS, M4 X 30    25      1    1    1    1752371-5    PLATE, STRIP GUIDE    24      1    1    1    1752371-5    PLATE, STRIP GUIDE    24      2    2    2    2-22281-3    SPRING, COMPRESSION    22      1    1    1    1803292-4    DRAG    20      1    1    1    1901696-8    STRIP GUIDE, REAR    15      1    1    1    1-1901696-8    STRIP GUIDE, REAR    16      1    1    1    1-1901695-8    STRIP GUIDE, REAR    16      1    1    1    1-2079383-1    SCR, BHSC, RoHS (M6 X 12)    17      1    1    8-240641-6    SPACER    Heb    16      1    1    1752360-1    SPACER, HOLD-DOWN    13      1    1    1752360-1    SPACER, HOLD-DOWN    13      1    1    240644-9    PLATE, REAR SHEAR    11      -	-						
2    2    2    1-2168083-5    SCR, SKT HD CAP, RoHS, M4 X 30    25      1    1    1    1752371-5    PLATE, STRIP GUIDE    24      1    1    1    240825-1    PLATE, STRIP HOLD DOWN    23      2    2    2    2-22281-3    SPRING, COMPRESSION    22      1    1    1    1803292-4    DRAG    20      1    1    1    1901696-8    STRIP GUIDE, REAR    19      1    1    1    1-1901695-8    STRIP GUIDE, REAR    19      1    1    1    1-1901695-8    STRIP GUIDE, REAR    10      1    1    1    1-2079383-1    SCR, BHSC, ROHS (M6 X 12)    17      1    1    1    1752360-1    SPACER, HOLD-DOWN    13      1    1    1    1752360-1    SPACER, HOLD-DOWN    13      1    1    1    1752360-1    SPACER, HOLD-DOWN    13      1    1    1    240644-9    PLATE, REAR SHEAR    11      -    -    -    -    -    -		<u> </u>					
1    1    1    1752371-5    PLATE, STRIP GUIDE    2 4      1    1    1    240825-1    PLATE, STRIP HOLD DOWN    2 3      2    2    2    2-22281-3    SPRING, COMPRESSION    2 2      1    1    1    1803292-4    DRAG    2 0      1    1    1    1-1901696-8    STRIP GUIDE, REAR    1 5      1    1    1    1-1901695-8    STRIP GUIDE, REAR    1 5      4    4    4    1-2079383-1    SCR, BHSC, ROHS (M6 X 12)    1 7      1    1    1    1752360-1    SPACER, HOLD-DOWN    1 3      1    1    1    1752360-1    SPACER, HOLD-DOWN    1 3      1    1    1    240644-9    PLATE, REAR SHEAR    1 1      -    -    -    -    1 0    1 0      1    1    240644-9    PLATE, FRONT SHEAR    9      2    1    1    2217206-1    BLADE, SLUG    7      -    -    -    -    -    -      1    1		2	2				В
1    1    1    240825-1    PLATE, STRIP HOLD DOWN    23      2    2    2-22281-3    SPRING, COMPRESSION    22      1    1    1    1803292-4    DRAG    20      1    1    1    1-1901696-8    STRIP GUIDE, REAR    15      1    1    1    1-1901695-8    STRIP GUIDE, FRONT    16      4    4    4    1-2079383-1    SCR, BHSC, RohS (M6 X 12)    17      1    1    1    72360-1    SPACER    16      1    1    1    72360-1    SPACER, HOLD-DOWN    13      1    1    1    240644-9    PLATE, REAR SHEAR    11      -    -    -    -    100    100      1    1    1    240644-9    PLATE, REAR SHEAR    11      -    -    -    -    -    100      1    1    2217206-1    BLADE, SLUG    7    -      -    -    -    -    -    -    -      1    1    238011-4 <t< td=""><td></td><td>1</td><td>1</td><td></td><td></td><td>24</td><td></td></t<>		1	1			24	
1    1    1    1803292-4    DRAG    200      1    1    1    1-1901696-8    STRIP GUIDE, REAR    199      1    1    1    1-1901695-8    STRIP GUIDE, REAR    199      4    4    4    1-2079383-1    SCR, BHSC, RoHS (M6 X 12)    177      1    1    1    8-240641-6    SPACER    166      1    1    1    1752360-1    SPACER, HOLD-DOWN    133      1    1    1    240644-9    PLATE, REAR SHEAR    111      -    -    -    -    100    100      1    1    1    240644-9    PLATE, REAR SHEAR    111      -    -    -    -    -    100      1    1    1    240644-9    PLATE, REAR SHEAR    110      -    -    -    -    -    100    100      1    1    2-1803257-2    ANVIL, COMBINATION, END FEED    8      1    1    2-1803257-2    ANVIL, COMBINATION, END FEED    8      1    1 <t< td=""><td></td><td>1</td><td>1</td><td></td><td></td><td>23</td><td></td></t<>		1	1			23	
1    1    1    1-1901696-8    STRIP GUIDE, REAR    19      1    1    1    1-1901695-8    STRIP GUIDE, FRONT    18      4    4    4    1-2079383-1    SCR, BHSC, RoHS (M6 X 12)    17      1    1    1    8-240641-6    SPACER    16      1    1    1    772360-1    SPACER, HOLD-DOWN    13      1    1    1    240644-9    PLATE, REAR SHEAR    11      -    -    -    -    10    10      1    1    1    5-690482-6    PLATE, REAR SHEAR    11      -    -    -    -    -    10      1    1    5-690482-6    PLATE, FRONT SHEAR    9      2    1    1    2-1803257-2    ANVIL, COMBINATION, END FEED    8      1    1    2217206-1    BLADE, SLUG    7    -      -    -    -    -    -    6    5      1    1    1    238011-4    BLOCK, CRIMPER SPACER    4      2    1    <		2	2	2 - 2 2 2 8 1 - 3	SPRING, COMPRESSION	22	
1    1    1    1-1901695-8    STRIP GUIDE, FRONT    18      4    4    4    1-2079383-1    SCR, BHSC, RoHS (M6 X 12)    17      1    1    1    8-240641-6    SPACER    16      1    1    1    1752360-1    SPACER, HOLD-DOWN    13      1    1    1    1752360-1    SPACER, HOLD-DOWN    13      1    1    1    240644-9    PLATE, REAR SHEAR    11      -    -    -    -    10    10      -    -    -    -    10    11      -    -    -    -    -    10    11      -    -    -    -    -    10    10      1    1    2-1803257-2    ANVIL, COMBINATION, END FEED    8      1    1    1    217206-1    BLADE, SLUG    7      -    -    -    -    -    6    5      1    1    1    238011-4    BLOCK, CRIMPER SPACER    4      2    1    1		1	1			20	
4    4    4    1-2079383-1    SCR, BHSC, RoHS (M6 X 12)    177      1    1    1    8-240641-6    SPACER    16      1    1    1    1752360-1    SPACER, HOLD-DOWN    13      1    1    1    240644-9    PLATE, REAR SHEAR    11      -    -    -    -    10      1    1    1    240644-9    PLATE, REAR SHEAR    11      -    -    -    -    -    10      1    1    1    5-690482-6    PLATE, FRONT SHEAR    9      2    1    1    2-1803257-2    ANVIL, COMBINATION, END FEED    8      1    1    1    2217206-1    BLADE, SLUG    7      -    -    -    -    -    6      1    1    1    238011-4    BLOCK, CRIMPER SPACER    4      2    1    1    2-1803246-4    CRIMPER, INSULATION F PREMIUM    3      1    1    1    455888-9    SPACER, CRIMPER    2      2    1    1		1	1			19	
1    1    1    1    8-240641-6    SPACER    16      1    1    1    1752360-1    SPACER    16      1    1    1    1752360-1    SPACER, HOLD-DOWN    13      1    1    1    1752360-1    SPACER, HOLD-DOWN    13      1    1    1    240644-9    PLATE, REAR SHEAR    11      -    -    -    -    100    100      1    1    1    5-690482-6    PLATE, FRONT SHEAR    9      2    1    1    2-1803257-2    ANVIL, COMBINATION, END FEED    8      1    1    1    2217206-1    BLADE, SLUG    7      -    -    -    -    -    6      1    1    1    238011-4    BLOCK, CRIMPER SPACER    4      2    1    1    2-1803246-4    CRIMPER, INSULATION F PREMIUM    3      1    1    1    455888-9    SPACER, CRIMPER    2      2    1    1    3-1633664-0    CRIMPER, WIRE    1      -	-					18	
1    1    1    1752360-1    SPACER, HOLD-DOWN    13      1    1    1    240644-9    PLATE, REAR SHEAR    11      -    -    -    -    10    11      1    1    1    5-690482-6    PLATE, REAR SHEAR    11      -    -    -    -    -    10      1    1    1    5-690482-6    PLATE, FRONT SHEAR    9      2    1    1    2-1803257-2    ANVIL, COMBINATION, END FEED    8      1    1    2-1803257-2    ANVIL, COMBINATION, END FEED    8      1    1    1    2-1803257-2    ANVIL, COMBINATION, END FEED    8      1    1    1    2-1803257-2    ANVIL, COMBINATION, END FEED    8      1    1    1    2217206-1    BLADE, SLUG    7    7      -    -    -    -    -    6    5      1    1    1    238011-4    BLOCK, CRIMPER SPACER    2      2    1    1    3-1633664-0    CRIMPER, UNER    2	_	4	4				
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Initial  CHK  24NOV2016    OTHERWISE SPECIFIED:  G.BAILEY    APVD  24NOV2016    APVD  24NOV2016    NAME  Ocean End Feed    APVD  PRODUCT SPEC    PRODUCT SPEC  Applicator			_ 1			NO	А
CHK 24NOV2016 G.BAILEY OTHERWISE SPECIFIED: O PLC ±- I PLC ±- 2 PLC ±- 2 PLC ±- - 2 PLC ±- - - - - - - - - - - - - -	FOR TY DLLING HE LAT	YCO EL IG ENGI TEST R	ECTRONICS CO NEERING ORGA EVISION.				
0 PLC  ±-  PRODUCT SPEC  Ocean End Feed    1 PLC  ±-     2 PLC  ±-	Τ∩	OLFR	ANCES IINI	снк 24NOV			
Applicator		IERWI		K.ZHANG	Ocean End Feed		
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L	-			1			
D	IST			REVISIONS			
	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
			1	DEVELOPMENT	24NOV2016	ΥY	ΚZ
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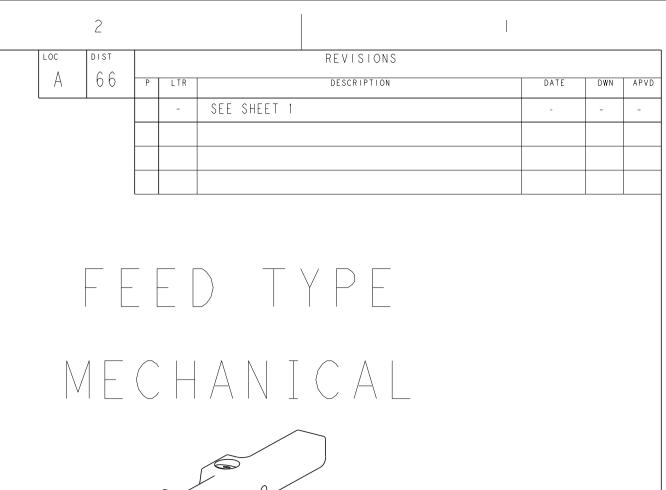
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C UI E D	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	Dwn      24NOV2C        Y.YIN      24NOV2C        снк      24NOV2C		(		1/2	TE Connectivity	
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	G.BAILEY APVD 24NOV20		ME			Harrisburg, PA 17105-360	8
	0 PLC ±-	K.ZHANG PRODUCT SPEC					n End Feed	
1	I PLC ±- 2 PLC ±-	- APPLICATION SPEC				Ар	plicator -	
J	3 PLC ±- 4 PLC ±- ANGLES ±-	-	S	IZE	CAGE CODE	DRAWING NO		RESTRICTED TO
	FINISH -	WEIGHT _	A		00779	C-21	50761	-
	-	Customer Accessibl	e Proc	duc t	ion Draw	ing	SCALE 1:1 SHEET OF	4 <sup>REV</sup> B
		SHEETS 3 8	s 4 /	4 R E	NOT F	EQUIRI	ED FOR ATLANTIC	VERSION

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	8		7	6
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	PART NUMBER REVISION	DESCRIPTION	FEED TYPE	INTERFACE ADAPTER
	2-2150761-1 B	FINE CRIMP HEIGHT ADJUST	MECHANICAL	
	2-2150761-2 B 7-2150761-7 A	FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	PNEUMATIC -	
D				
	APPLICATOR DA			
	CRIMP      SIZE        WIRE      2.64 mm [.104]	TYPE F		
	INSUL 3.76 mm [.148] APPL INSTRUCTIONS 408-35043			
	400 55045			
	TERMINAL DATA: SUMITOM TERMINAL NAME: MTW S	O TERMINAL SUMITOMO CRIMI SERIES 2.8MM MALE TAB		
	WIRE STRIP LENGTH 3.60-4.40 mm [.14217			
	APPLICATION	SPEC Rev	-	
C	SPECIFICATION TERMINALS APPLIED	5		
		O TERMINAL TE TERMINAL SU	MITOMO TERMINAL	
		PHEIGHT CRIMP INCH] REFERE	HEIGHT 4 ENCE SETTING	
	1.25mm2 1.60+,	/-0.05 [.063+/002] /-0.05 [.061+/002]	7.3 7.5	
		/-0.05 [.059+/002]	8.0	
В	$\bigwedge$ recommended spare			
	STORAGE OF APPLICA			
	$\wedge$	2-23419-6 LOCTITE TO THREAD RENCE SETTING WAS THE SETTIN		
	APPLICATOR WAS QUA	LIFIED AT THE FACTORY. ADJUNING APPLICATOR IN THE FIEL	STMENT MAY BE	
	6. UNLESS SPECIFIED C	T IS RECOMMENDED. THERWISE TORQUE VALUES SHAL	I BF USED PER	
	DOCUMENT, 101-3500			
				*WARNIN(
				ON INS <sup>-</sup>

AMP 4805 REV 31MAR2000

\*WARNING

PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

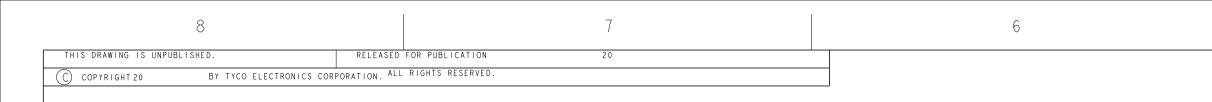
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER

5 4 3

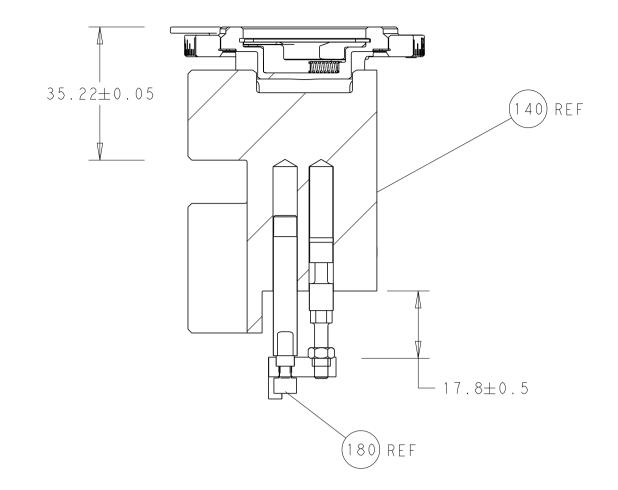
	-	1	1	2119082-3 2079764-1	CAM, SNAIL, INSULATION ADJUSTMENT WASHER, WAVE SPRING, CREST-TO-CREST	244 243
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$\bigwedge$	_	1	1	240644-9	PLATE, REAR SHEAR	1 1
	_	-		-	-	10
$\bigwedge$	_	1	1	5-690482-6	PLATE, FRONT SHEAR	9
$\overline{1}$	1	1	1	2 - 1 8 0 3 2 5 7 - 2	ANVIL, COMBINATION, END FEED	8
	_	1	1	2217206-1	BLADE, SLUG	7
	-	-	-	-	-	6
	_	1	1	7 - 2 4 0 6 4 1 - 1	SPACER	5
	-	1	1	238011-4	BLOCK, CRIMPER SPACER	4
1	1	1	1	2 - 1 8 0 3 2 4 6 - 4	CRIMPER, INSULATION F PREMIUM	3
	-	1	1	455888-9	SPACER, CRIMPER	2
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		OLERANC HERWISE	CES UNLE SPECIFI	SS IED: APVD 24NOV K.ZHANG	/2016 NAME	
MENSIONS:				RODUCT SPEC	Ocean End Feed Applicator	
	0 PLC	±	-	_	-	
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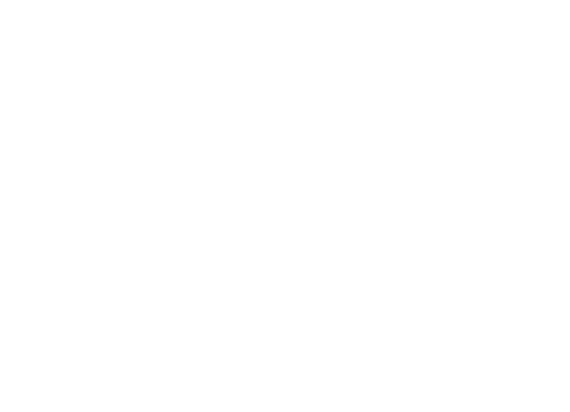
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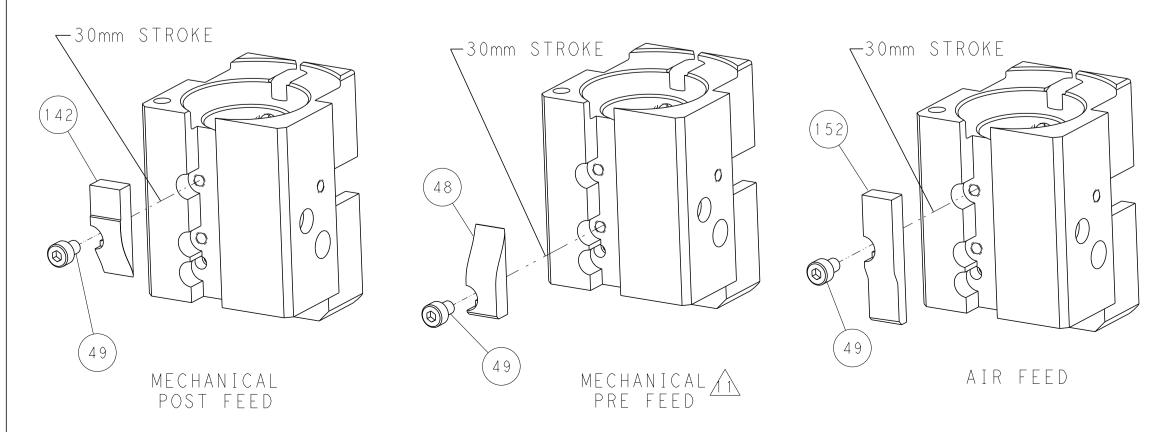


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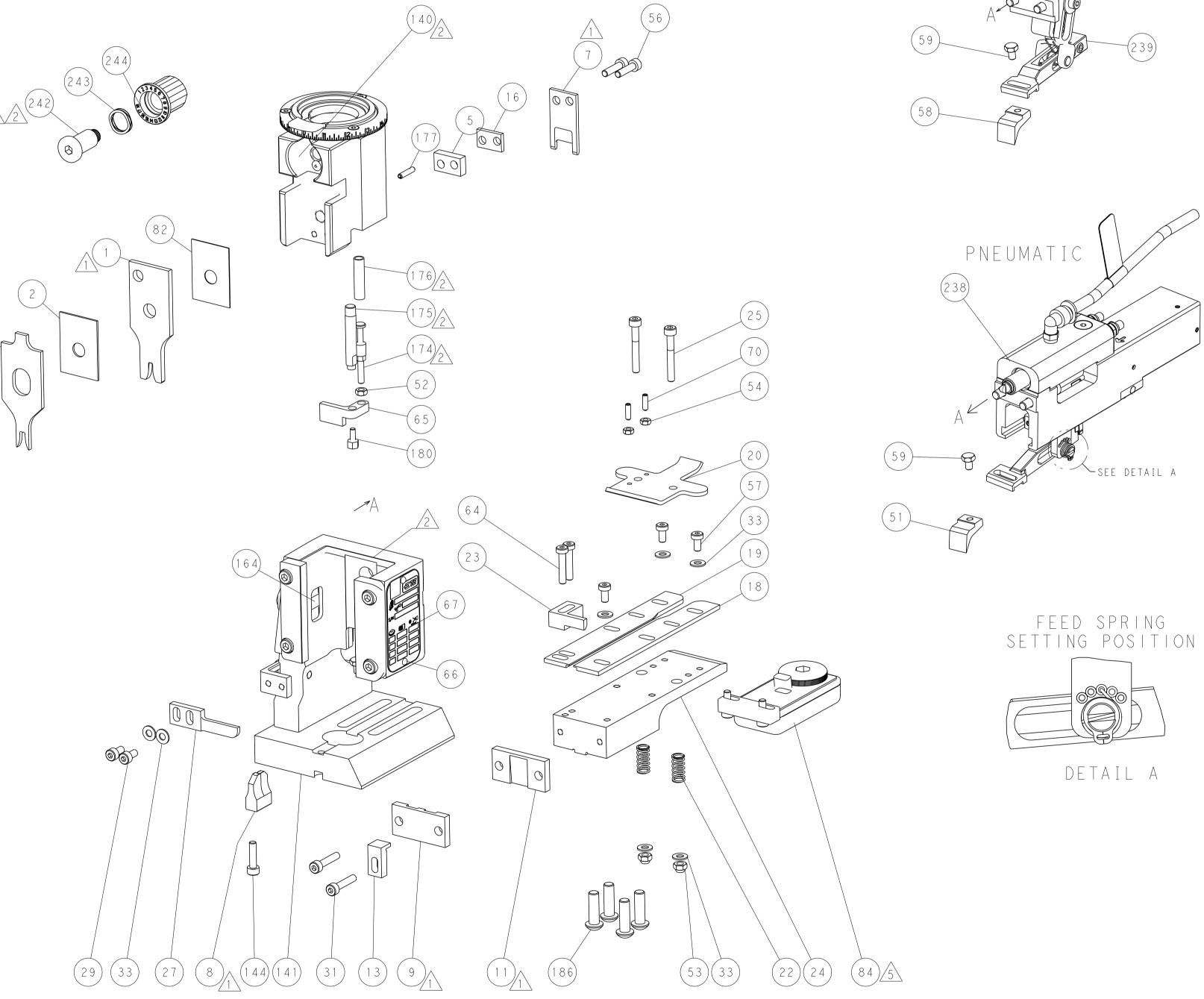


## RAM AND HOLDDOWN SET-UP





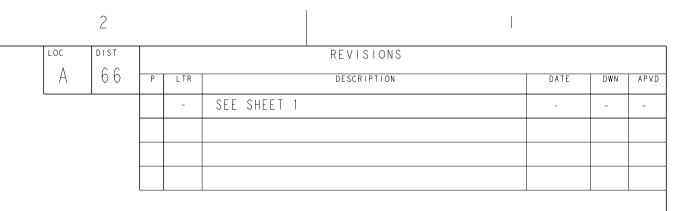
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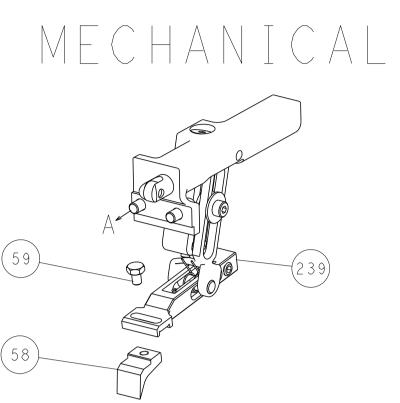
PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4) DIMENSIONS: mm  $\bigcirc$ MATERIAL

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FEED TYPE



THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION. 24NOV2016 TE Connectivity Harrisburg, PA 17105-3608 24NOV2016 <u>G.BAILEY</u> TOLERANCES UNLESS OTHERWISE SPECIFIED: 24NOV2016 NAME Ocean End Feed Applicator K.ZHANG PRODUCT SPEC 2 PLC 3 PLC 4 PLC ±-±-APPLICATION SPEC SIZE CAGE CODE DRAWING NO RESTRICTED TO ± | 00779 C-2150761 FINISH /EIGH<sup>\*</sup> SCALE 1:1 SHEET 4 OF REV B stomer Accessible Production Drawing

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

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